



Partsbook
for
Concrete Crusher
DCC-30-C

Product	Part Number	Ref.
DCC-30-C Serie 3	DCC030C120CAB6	



Partsbook_dcc030c120cab6-c_2022-06-01.docx

June 2022

Demarec Demolition and Recycling Equipment BV

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Date

June 2022

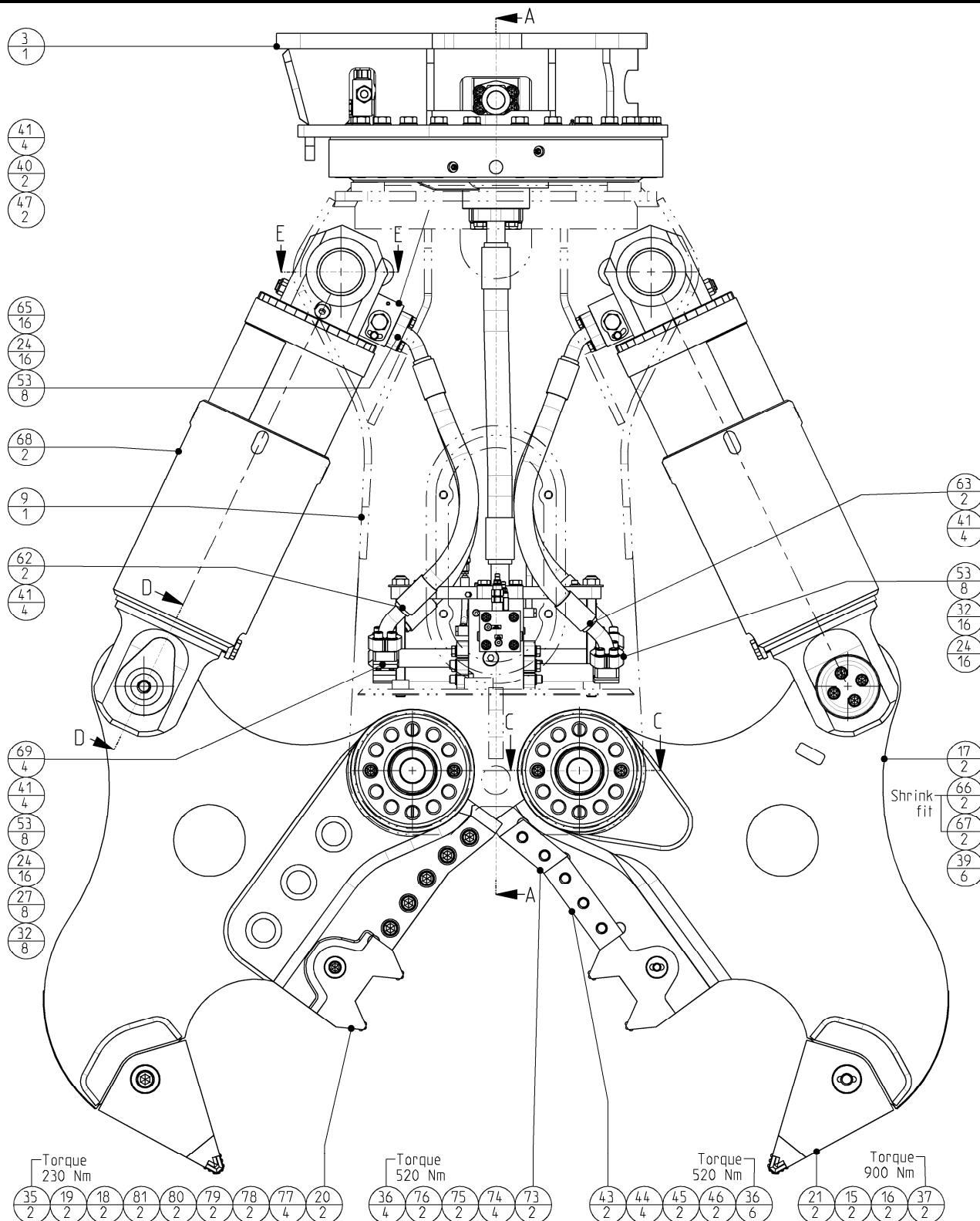
Product type

DCC-30-C

Housing GP

Number

DCC030C120CAB6-C



Remark:

For the order of (dis)assembling and adjusting jaw and blades see user manual.

Parts marked with a letter in column "Set" can be ordered as a set with Itemnumber

Set	Description	Itemnumber
a	Shearblade set	409427
b	Shroud set	409426
c	Rippertooth set	409425
-	Service kit	408988
-	Connection kit open/close 38S	408496
-	N.A. fitting kit (JIC)	406403

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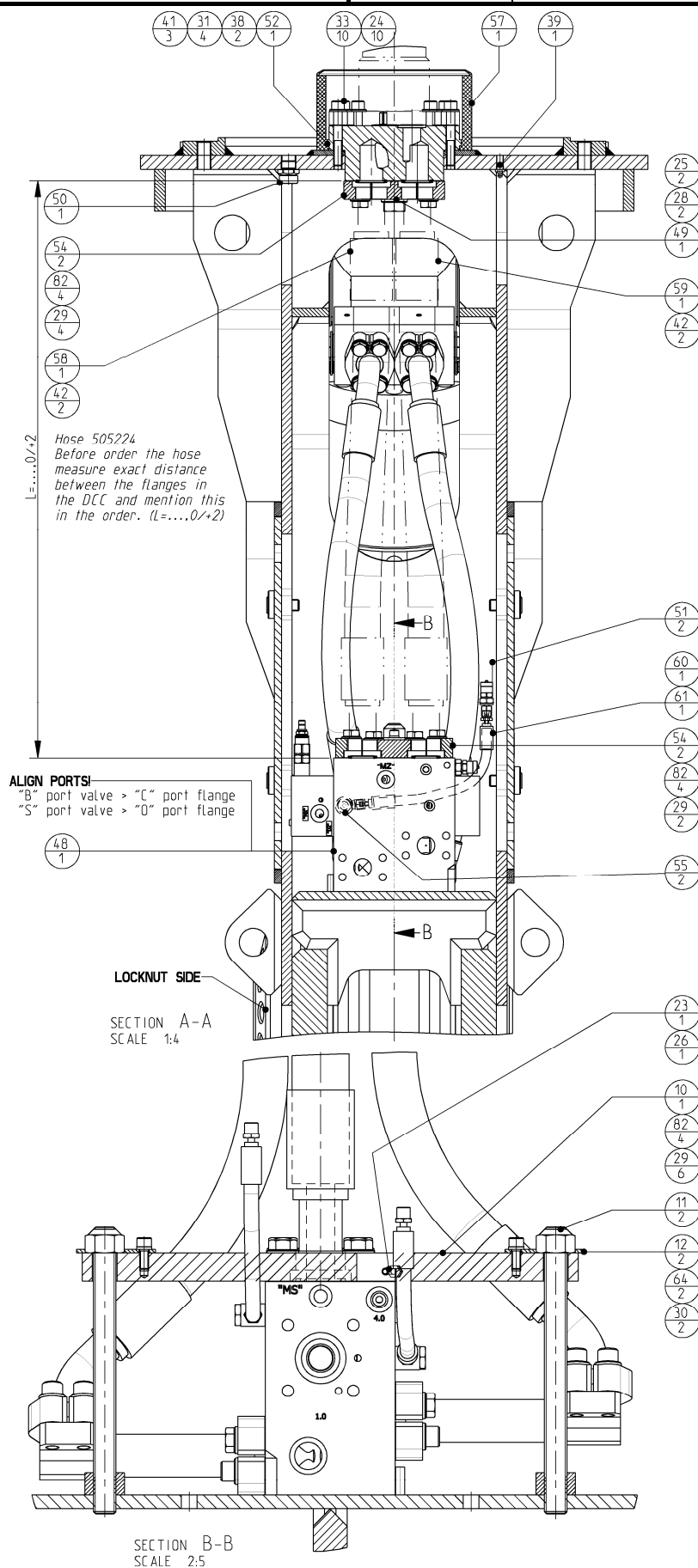
Product type

DCC-30-C

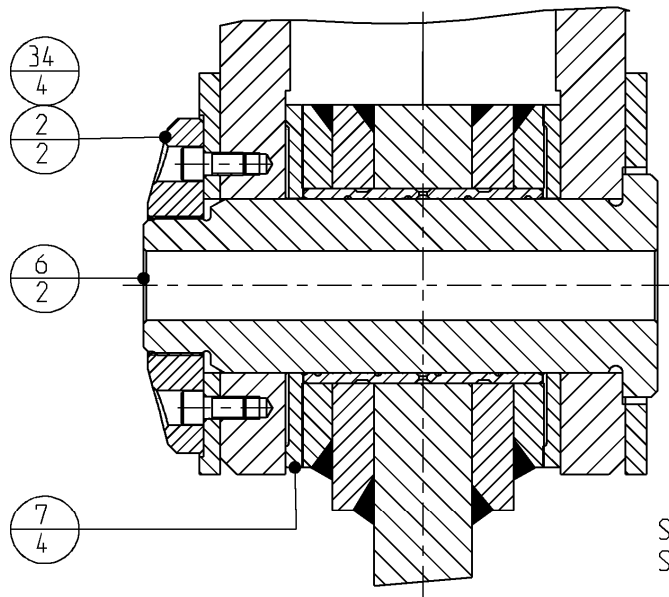
Housing GP

Number

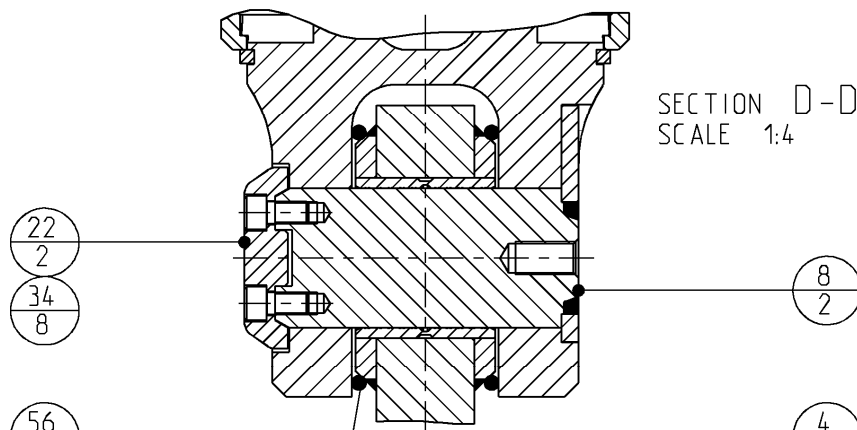
DCC030C120CAB6-C



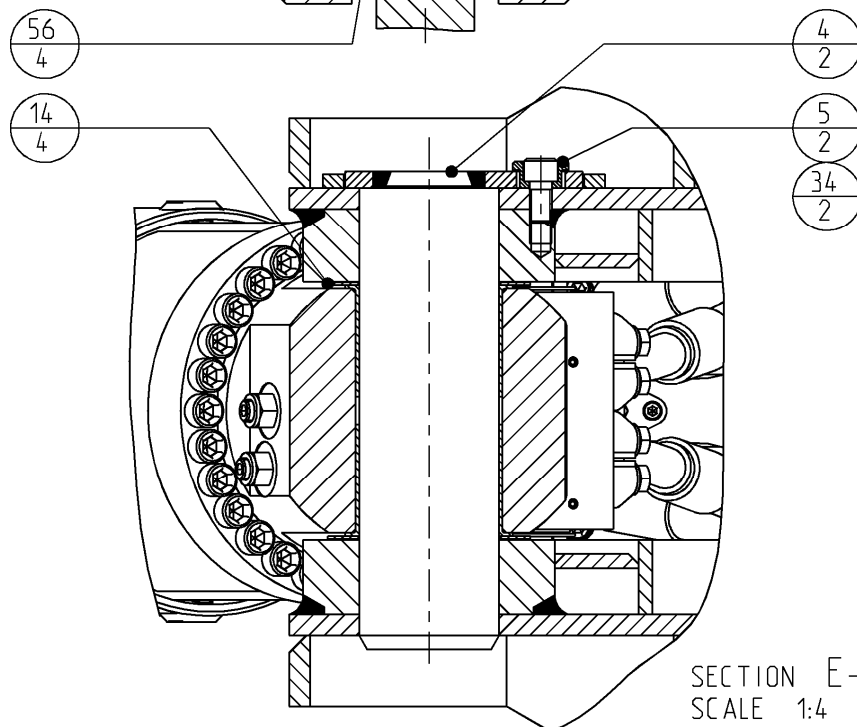
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SECTION C-C
SCALE 1:4

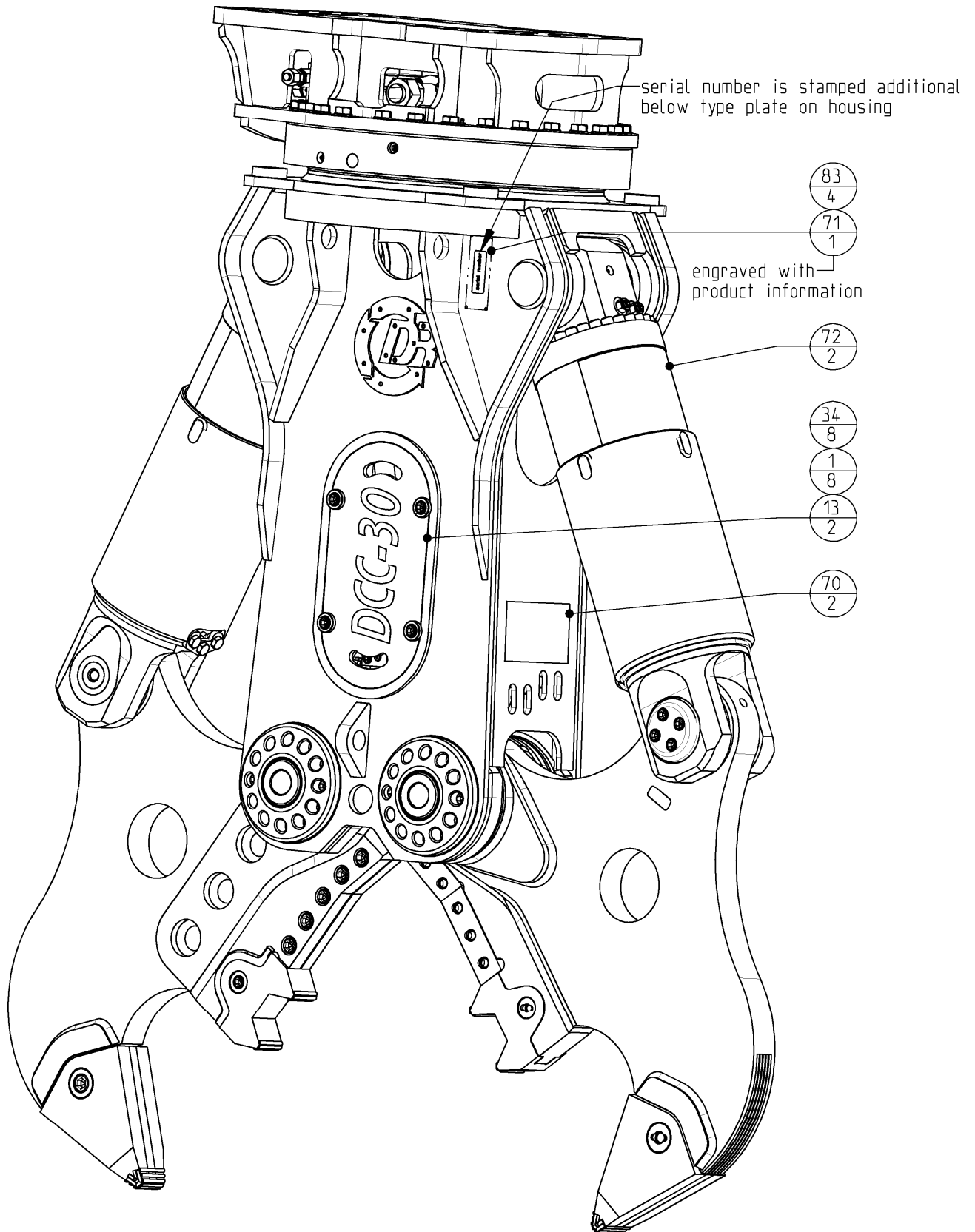


SECTION D-D
SCALE 1:4



SECTION E-E
SCALE 1:4

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Housing GP	Number	DCC030C120CAB6-C		



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Housing GP	Number	DCC030C120CAB6-C		

Caution;

- Take care of position of swivel-housing O + C and stator.
- Grease the swivel, with nipple on top, before operating the tool.

Optional;

Connection kit 38S
for open/close.
Fitting kit: 408496

Close
(= cylinder out)

Optional;

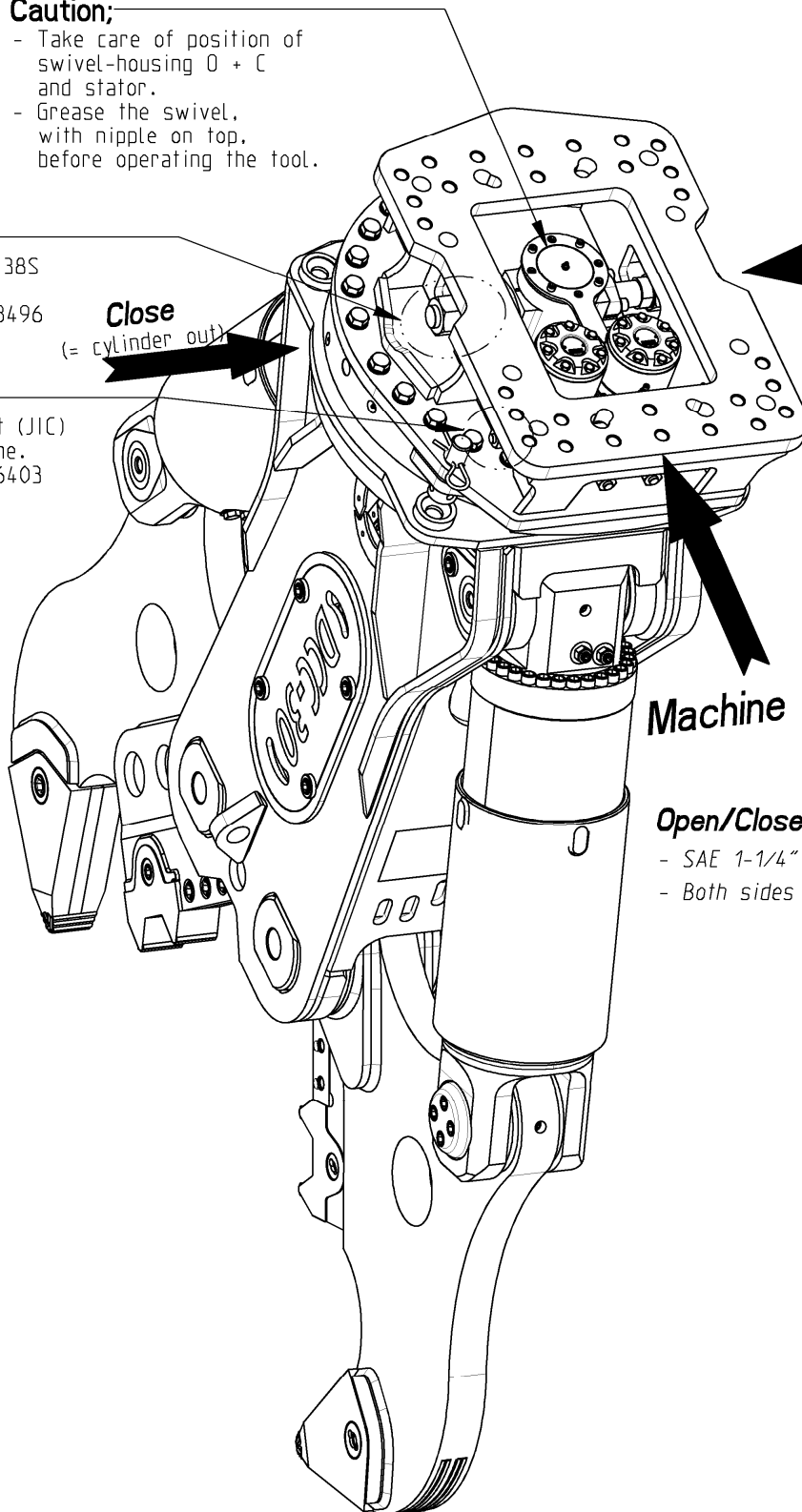
N.A. fitting kit (JIC)
for rotation line.
Fitting kit: 406403

Open
(= cylinder in)

Machine side

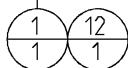
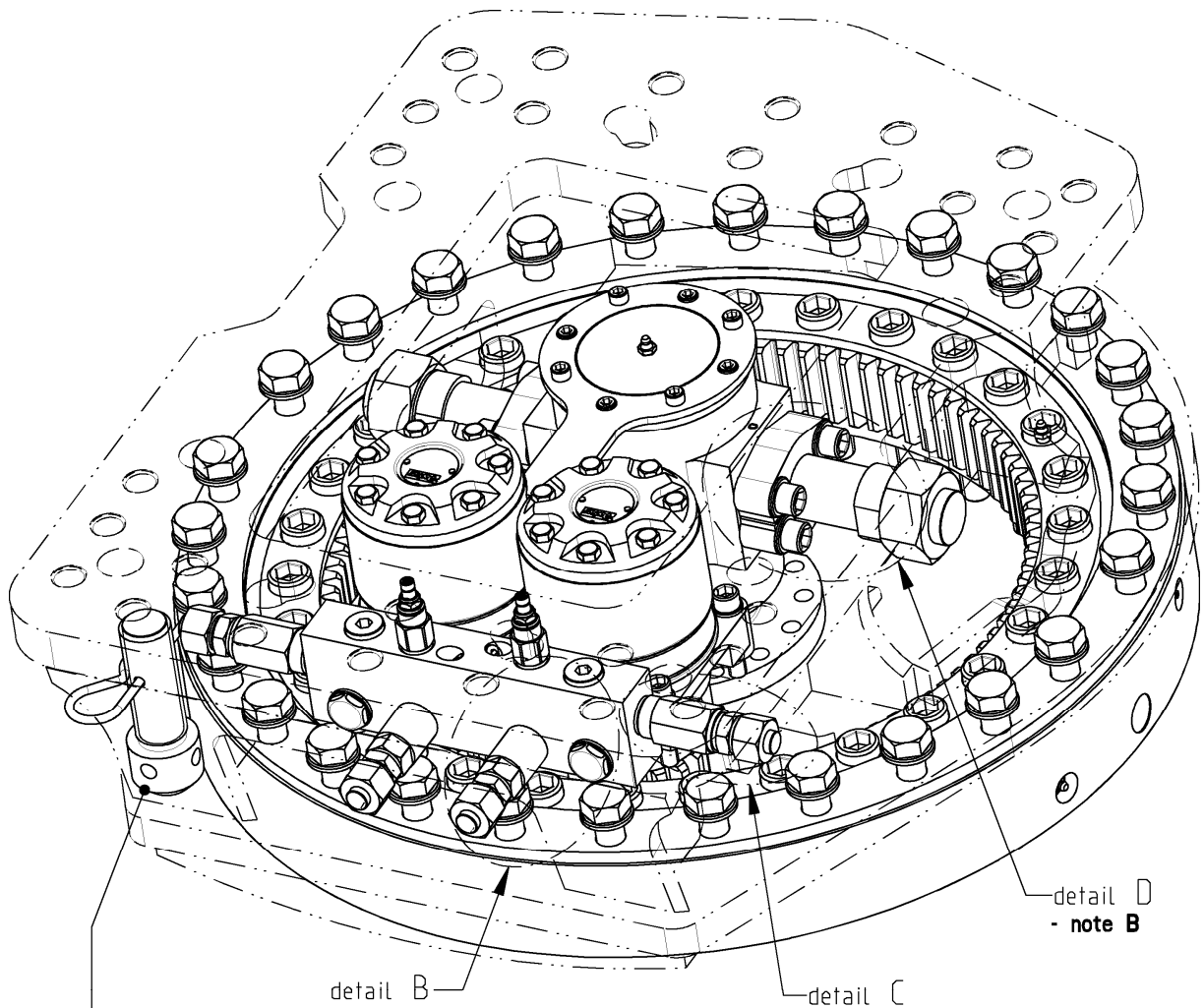
Open/Close

- SAE 1-1/4" 6000 PSI
- Both sides



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Housing GP					Number		DCC030C120CAB6-C		
	83	130059276	Screw - drive	4		41	500601	Seal - flange	19
	82	122000163	Washer normal	12		40	500600	Seal - flange	2
b	81	508265	Shim - shroud	2		39	500560	Grease - nipple	7
b	80	508264	Shim - shroud	2		38	500540	Springtype straight pin	2
b	79	508263	Shim - shroud	2	c	37	500283	Hex. socket head cap screw	2
b	78	508262	Shim - shroud	2	a	36	500273	Hex. socket head cap screw	10
b	77	508261	Shim - shroud	4	b	35	500262	Hex. socket head cap screw	2
a	76	508260	Shim - diamond	2		34	500258	Hex. socket head cap screw	22
a	75	508259	Shim - diamond	2		33	500254	Hex. socket head cap screw	10
a	74	508258	Shim - diamond	4		32	500250	Hex. socket head cap screw	24
a	73	508257	Shearblade - diamond	2		31	500224	Hex. socket head cap screw	4
	72	508162_R135	Sticker	2		30	500222	Hex. socket head cap screw	2
	71	508115	Type plate	1		29	500205	Bolts Hexagon	12
	70	508113	Sticker	2		28	500160	Bolts Hexagon	2
	69	507481	Flange pipe 1" 6000 PSI	4		27	500134	Bolts Hexagon	8
	68	507430	Hydraulic Cylinder GP	2		26	500097	Bolts Hexagon	1
	67	507053	Bushing	2		25	500055	Washer HV	2
	66	507014	Bushing	2		24	500053	Washer HV	58
	65	506084	Bolts Hexagon	16		23	500001	Nut Hexagon	1
	64	506073	Lockwasher - Nordlock	2		22	409670	Endcap - pin Ø100	2
	63	505283_RM_DCC30	Hydr.Hose asm. 1" SAE 100R15	2	c	21	409620	Ripper - tooth asm.	2
	62	505282_RM_DCC30	Hydr. hose asm. 1" SAE 100R15	2	b	20	409419	Shroud	2
	61	505236_DCC30-2	Hydr. hose asm. 1/4" SAE 100R2AT	1	b	19	409418	Lock-nut	2
	60	505236_DCC30-1	Hydr. hose asm. 1/4" SAE 100R2AT	1	b	18	409417	Lock-bushing	2
	59	505224_RM_DCC30-2	Hydr.hose asm. 1 1/4" SAE100R15	1		17	409401	Jaw machined	2
	58	505224_RM_DCC30-1	Hydr.hose asm. 1 1/4" SAE100R15	1	c	16	408979	Lock - nut	2
	57	504216	Tube + V-ring	1	c	15	408978	Lock - bushing	2
	56	504190	O-ring	4		14	408701	Shim	4
	55	503612	Banjo Coupling	2		13	408670	Cover Small DCC	2
	54	503504	SAE split flange	4		12	408483	Lockplate	2
	53	503503	SAE split flange	24		11	408481	Bolt asm.	2
	52	501997	Base flange - DCC/DXS	1		10	408480	Lockplate - valve	1
	51	501936	Test-point	2		9	407934	Housing machined	1
	50	501935	Plug - breather	1		8	407817	Pin asm.	2
	49	501927	SAE split flange - double	1		7	407797	Spacer	4
	48	501890	Speed valve GP - NG25	1		6	407791	Pin	2
	47	501795	Valve GP	2		5	407787	Lock bushing	2
a	46	500953	Shim - straight	2		4	407771	Pin asm.	2
a	45	500952	Shim - straight	2		3	407650	Rotatorhead GP	1
a	44	500951	Shim - straight	4		2	405573	Locknut	2
a	43	500950	Shearblade - straight	2		1	405104	Lock bushing	8
	42	500603	Seal - flange	4	Set	POS	PARTNUMBER	PARTNAME	QT

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	Product type	DCC-30-C		
Rotatorhead GP	Number	407650-03		



Note A
Mount with Cyberbound TT62
according instruction at the
end of this partsbook.

Note B
Optional 38S kit, for open/close.
Fitting kit: 408496

Note C
Optional N.A. fitting kit (JIC)
Fitting kit: 406403

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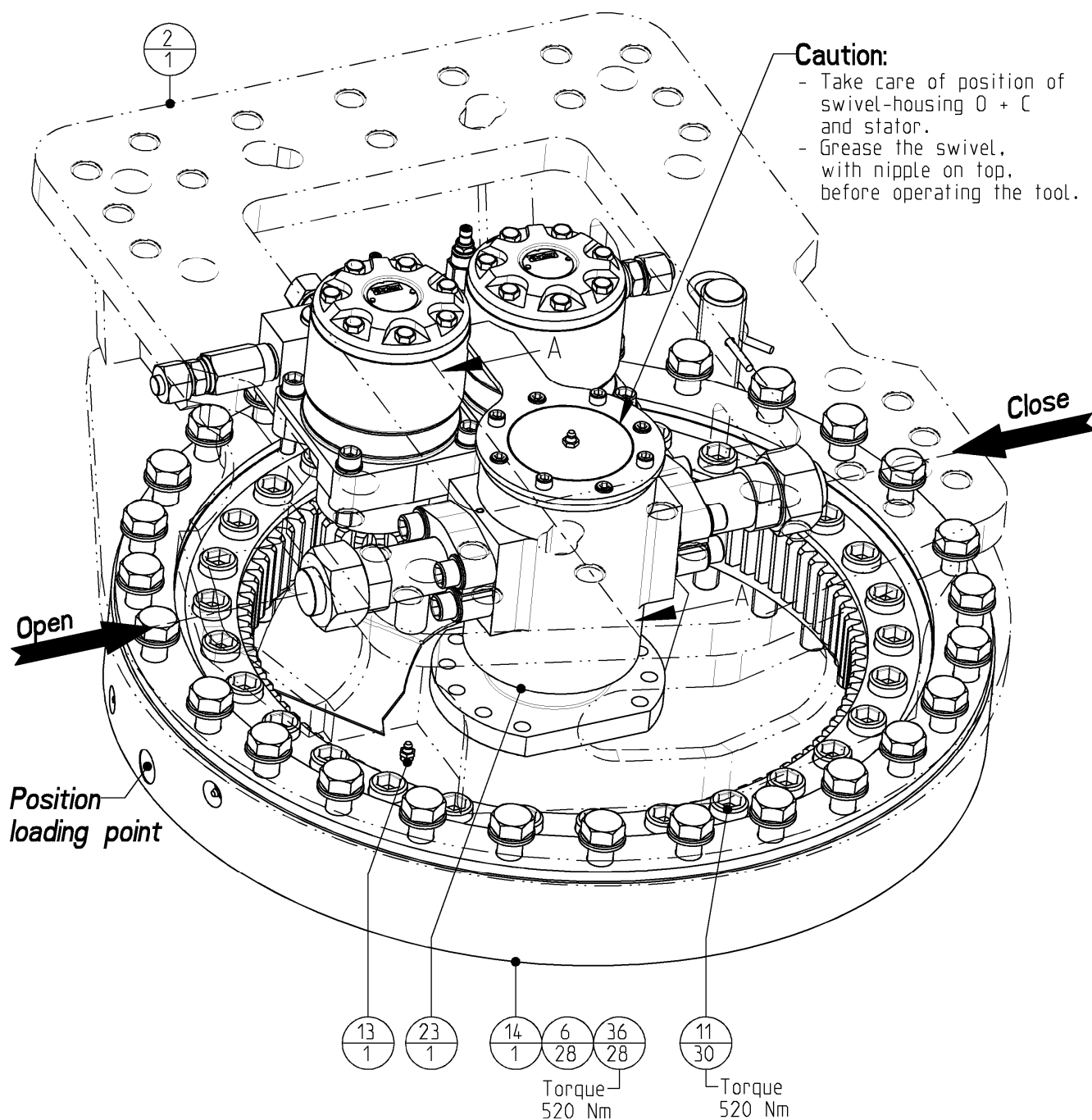
Product type

DCC-30-C

Rotatorhead GP

Number

407650-03



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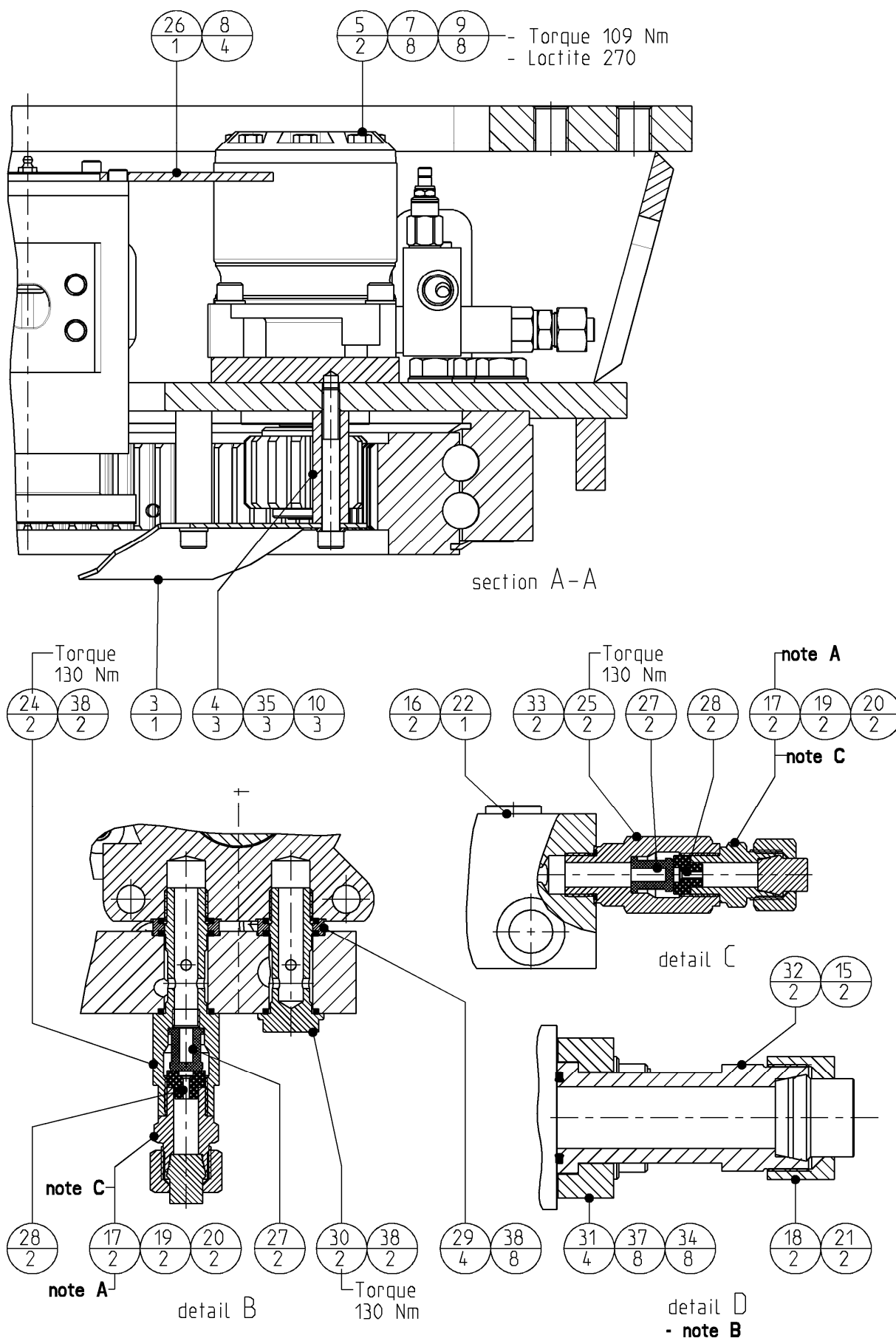
Product type

DCC-30-C

Rotatorhead GP

Number

407650-03

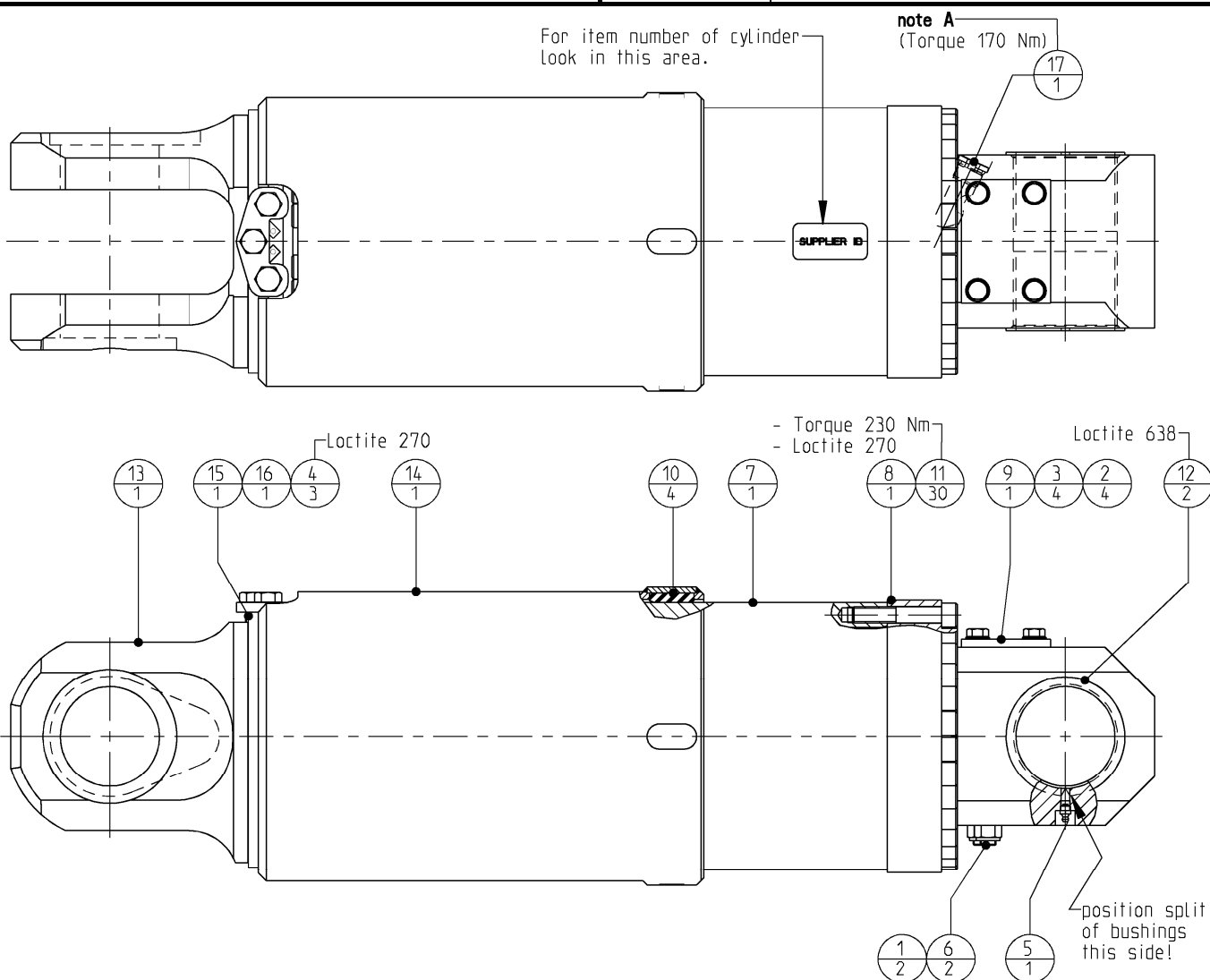


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	Date	June 2022		
	Product type	DCC-30-C		
Rotatorhead GP	Number	407650-03		

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				20	500945	Blanking plug	4
				19	500940	Nut coupling	4
38	257066194	Kantseal	12	18	500930	Nut coupling	2
37	122000163	Washer normal	8	17	500693	Male stud coupling	4
36	120064293	Bolts Hexagon	28	16	500652	Blanking end	2
35	506055	Lockwasher - Nordlock	3	15	500603	Seal - flange	2
34	506005	Hex. socket head cap screw	8	14	500591	Slewing Ring; Internal Gear	1
33	504038	Seal G1/2"	2	13	500560	Grease - nipple	1
32	503912	SAE flange adapter XLong	2	12	500504-2	Locking pin (hair-pin)	1
31	503504	SAE split flange	4	11	500302	Hex. socket head cap screw	30
30	502907	Banjo bolt	2	10	500256	Hex. socket head cap screw	3
29	502903	Spacer	4	9	500252	Hex. socket head cap screw	8
28	502001	Drossel - ring	4	8	500224	Hex. socket head cap screw	4
27	502000	Filter	4	7	500068	Washer spring	8
26	501938	Lock key - swivel	1	6	500055	Washer HV	28
25	501923	Sleeve G1/2"-G1/2" + Filter	2	5	407855	Motor GP	2
24	501922	Banjo bolt - filter	2	4	407666	Spacer sleeve	3
23	501900	Swivel GP	1	3	407665	Blade - greasing	1
22	501733	Valve GP	1	2	407651	Rotatorhead asm. machined	1
21	500949	Blanking plug	2	1	400066	Lock - pin	1
				POS	PARTNUMBER	PARTNAME	QT

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	Product type	DCC-30-C		
Cylinder GP	Number	507430-03		



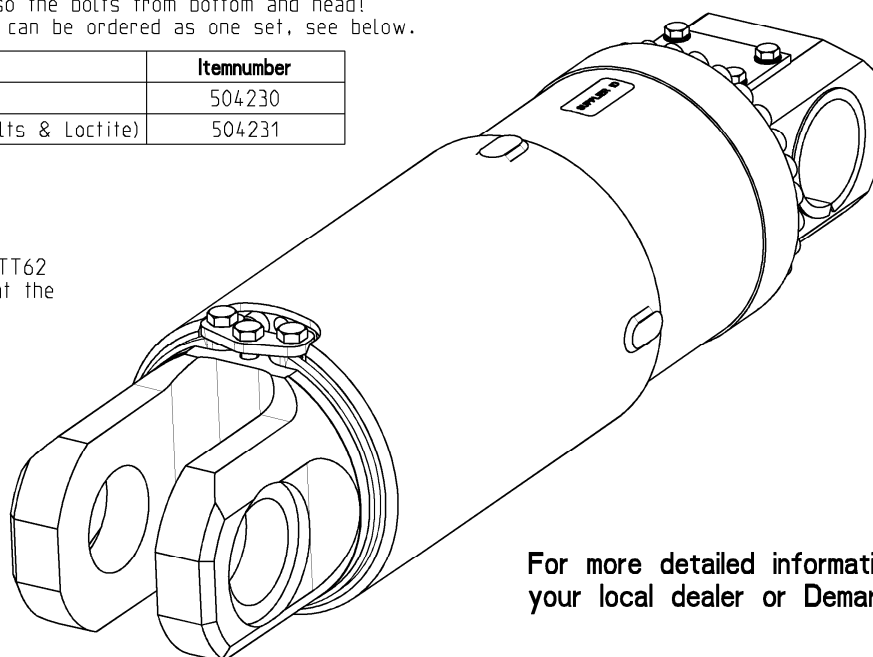
Note

When seals inside the cylinder must be exchanged it is important to exchange also the bolts from bottom and head! Seals, bolts and Loctite can be ordered as one set, see below.

Service set	Itemnumber
Service seal set	504230
Service set (seals , bolts & Loctite)	504231

note A:

Mount with cyberbound TT62 according instructions at the end of this partsbook.



For more detailed information contact your local dealer or Demarec.

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	<i>Product type</i>	DCC-30-C		
Cylinder GP	<i>Number</i>	507430-03		

17	290058185	Blanking end ISO 6149	1
16	507436	Lockplate	1
15	507435	Lock	1
14	507433	Protecion Cap asm.	1
13	507431	Rod GP	1
12	507050	Bushing - collar	2
11	506079	Hex. socket head cap screw	60
10	504224	Slide pad	4
9	501844	Blanking cover	1
8	501827	Cylinder - bottom	1
7	501826	Tube - housing	1
6	501408	Bleeding screw GP	2
5	500560	Grease - nipple	1
4	500146	Bolts Hexagon	3
3	500131	Bolts Hexagon	4
2	500043	Washer normal	4
1	500031	Nut Hexagon self-locking	2
POS	PARTNUMBER	PARTNAME	QT

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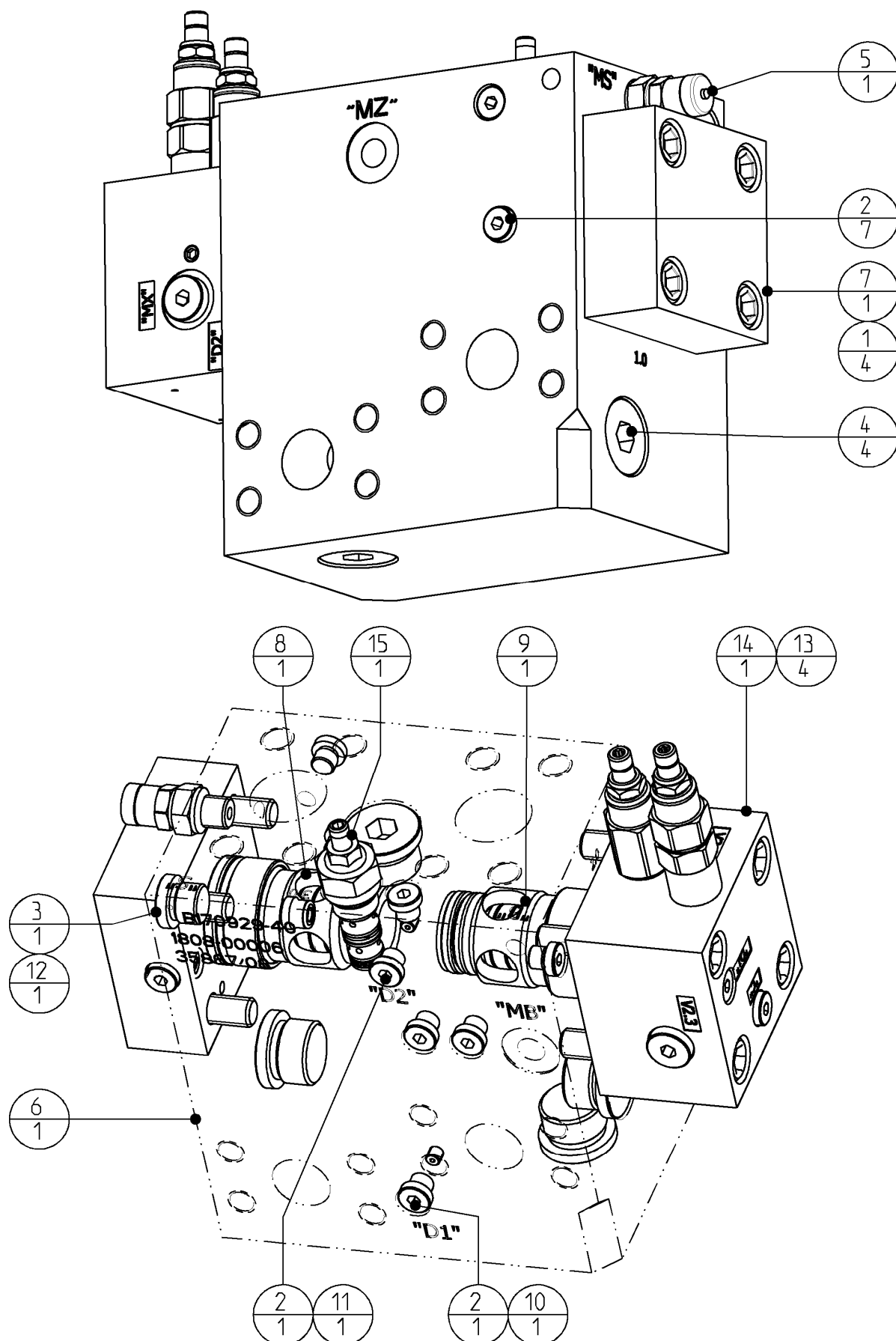
Product type

DCC-30-C

Valve GP

Number

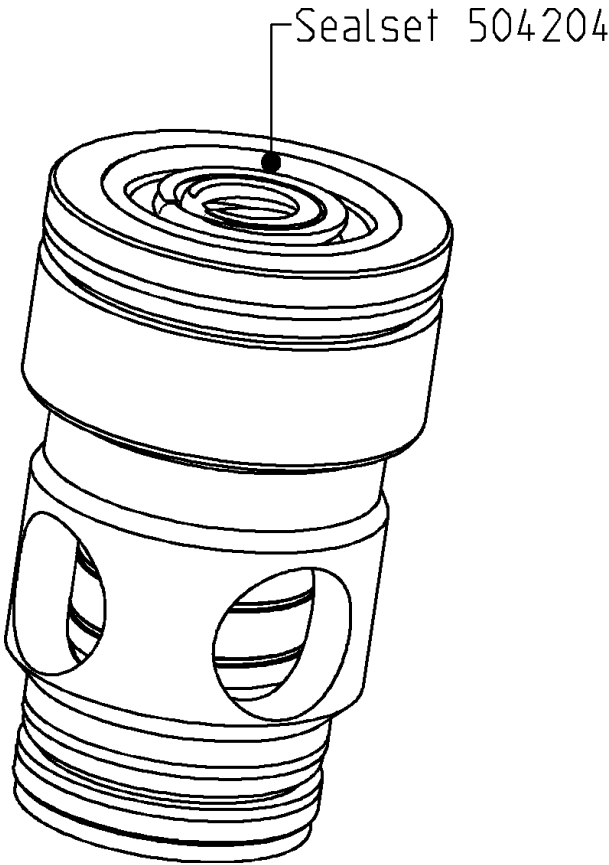
501890-03



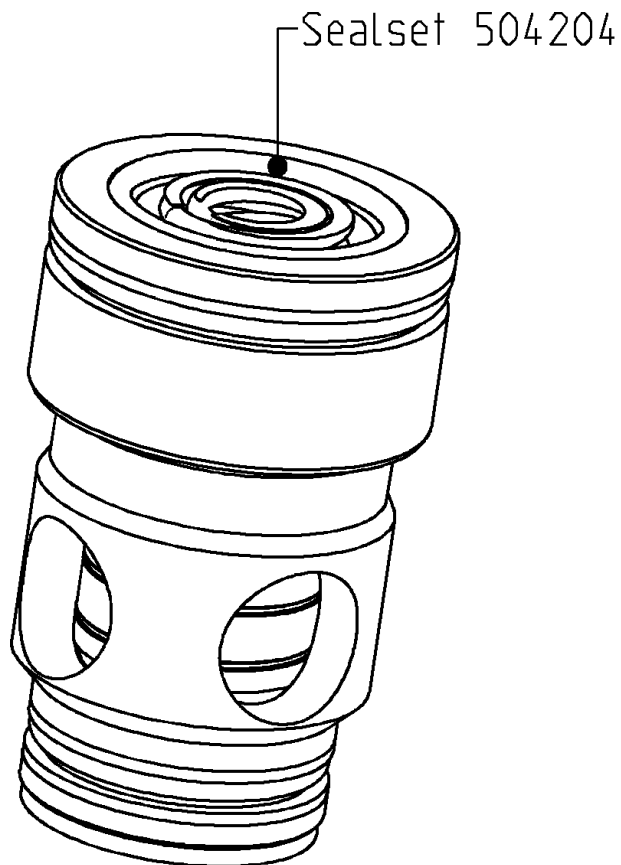
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	<i>Product type</i>	DCC-30-C		
Valve GP	<i>Number</i>	501890-03		

15	507391	Priority cartridge valve	1
14	507358	Cover GP - NG25	1
13	506090	Hex. socket head cap screw	4
12	501934	Valve - non return	1
11	501929	Restrictor - plug	1
10	501928	Restrictor - plug	1
9	501897	Cartridge slip-in NG25	1
8	501896	Cartridge slip-in NG25	1
7	501892	Cover GP	1
6	501891	Valve - housing	1
5	500740	Test-point	1
4	500653	Blanking end	4
3	500651	Blanking end	1
2	500649	Blanking end	9
1	500249	Hex. socket head cap screw	4
POS	PARTNUMBER	PARTNAME	QT

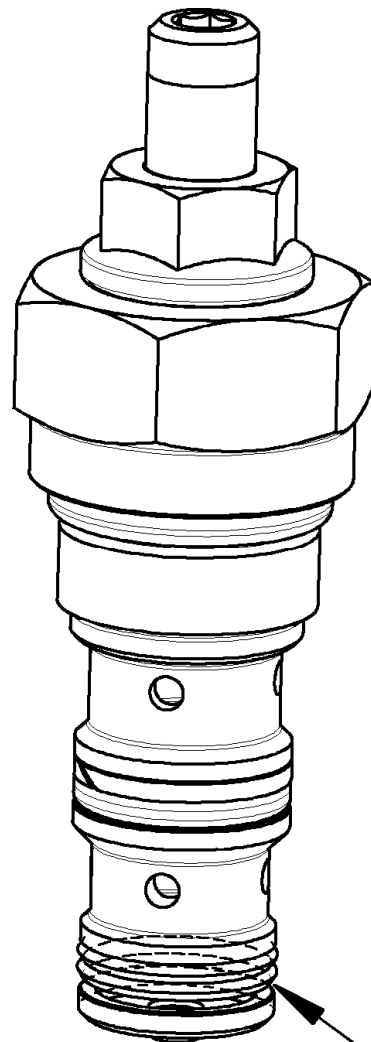
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	<i>Product type</i>	DCC-30-C		
Cartridge - slip-in valve	<i>Number</i>	501896-01		



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	<i>Product type</i>	DCC-30-C		
Cartridge - slip-in valve	<i>Number</i>	501897-01		

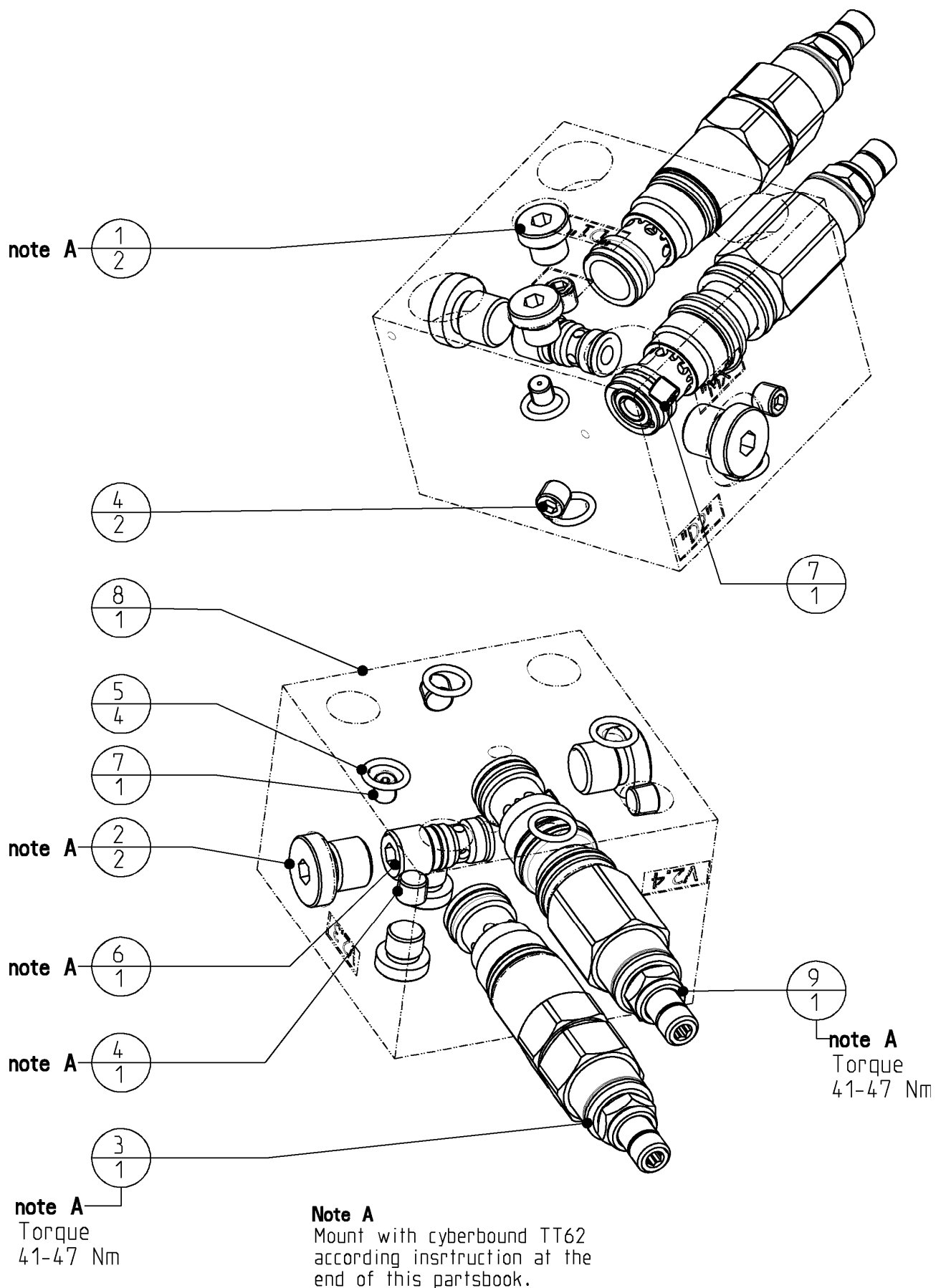


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	<i>Product type</i>	DCC-30-C		
Cartridge – priority valve	<i>Number</i>	507391-00		



Sealset 504202

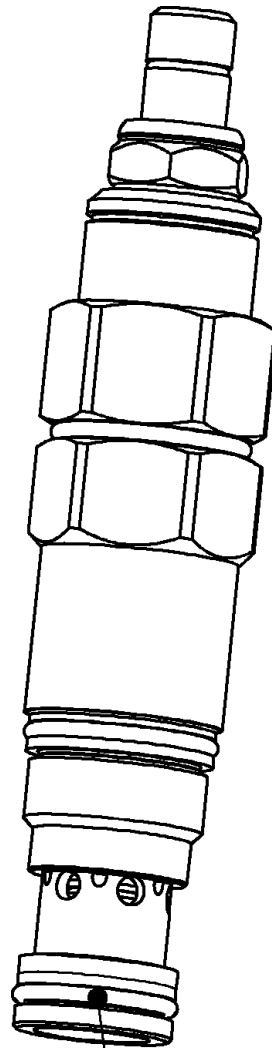
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	Product type	DCC-30-C		
Cover GP	Number	507358-04		



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	<i>Product type</i>	DCC-30-C		
Cover GP	<i>Number</i>	507358-04		

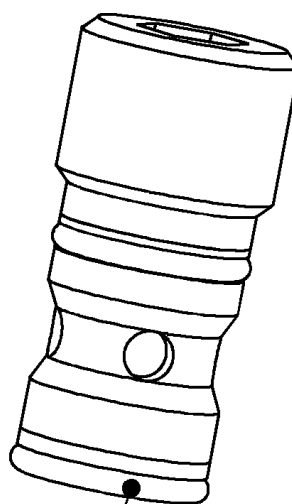
9	507510	Cartridge - sequence valve	1
8	507359	Cover	1
7	507323	Restrictor - plug	2
6	507060	Cartridge - shuttle valve	1
5	504160	O-ring (ORFS -06)	4
4	502132	Hex.socket plug-tappered	3
3	501537	Cartridge - sequence valve	1
2	500650	Blanking end	2
1	500649	Blanking end	2
POS	PARTNUMBER	PARTNAME	QT

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	<i>Product type</i>	DCC-30-C		
Cartridge - sequence valve	<i>Number</i>	501537-00		



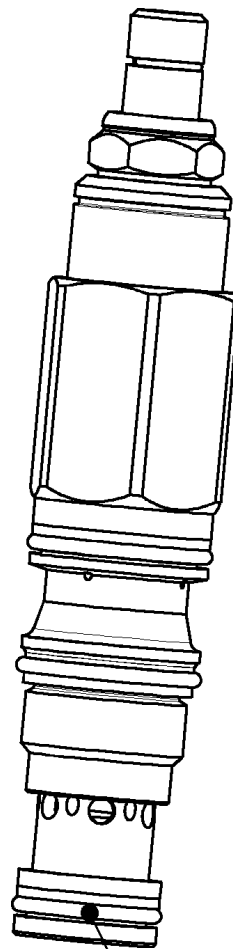
Sealset 504203

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	<i>Product type</i>	DCC-30-C		
Cartridge - shuttle valve	<i>Number</i>	507060-00		



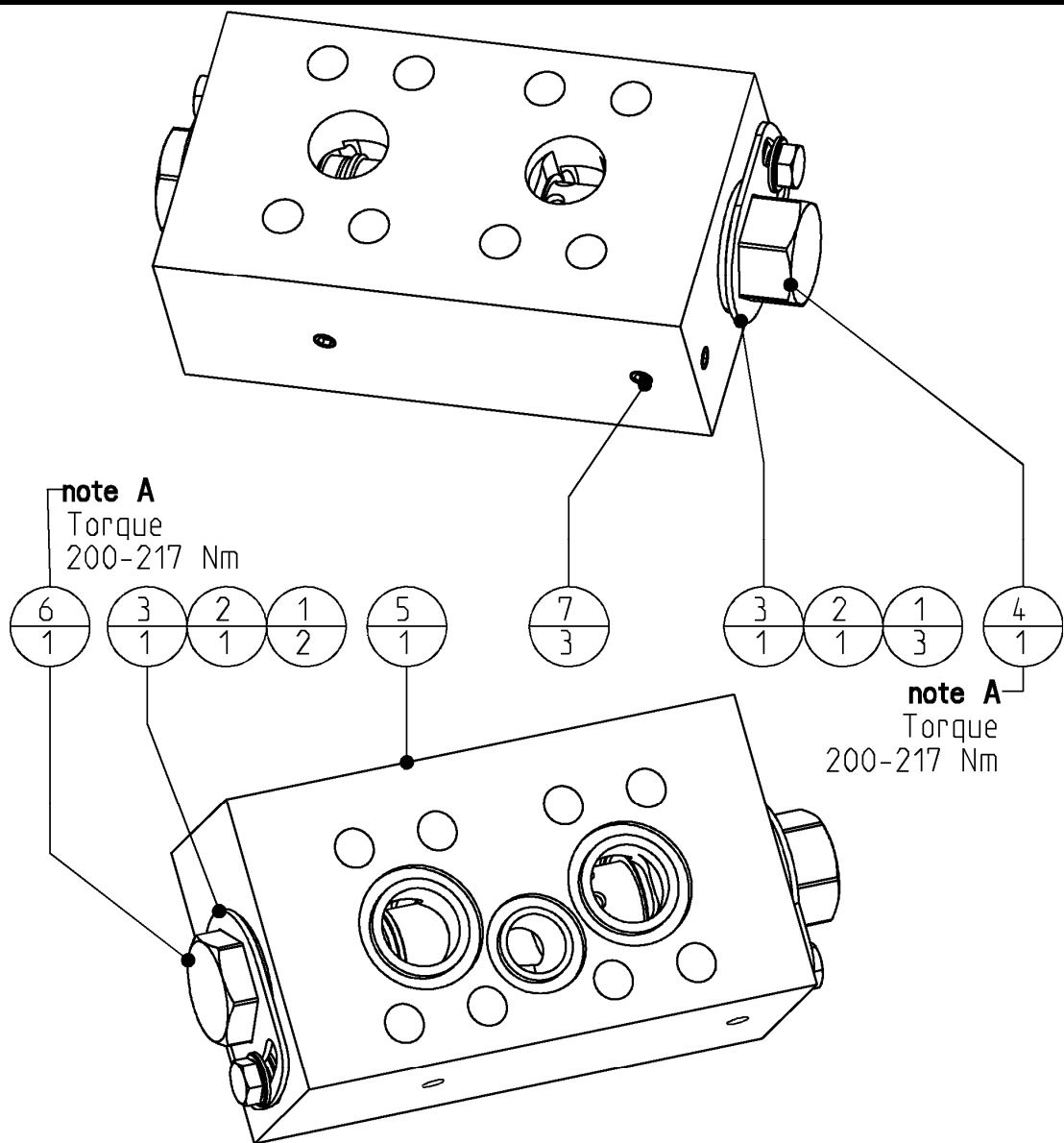
sealset 504239

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	<i>Product type</i>	DCC-30-C		
Cartridge - sequence valve	<i>Number</i>	507510-00		



Sealset 504250

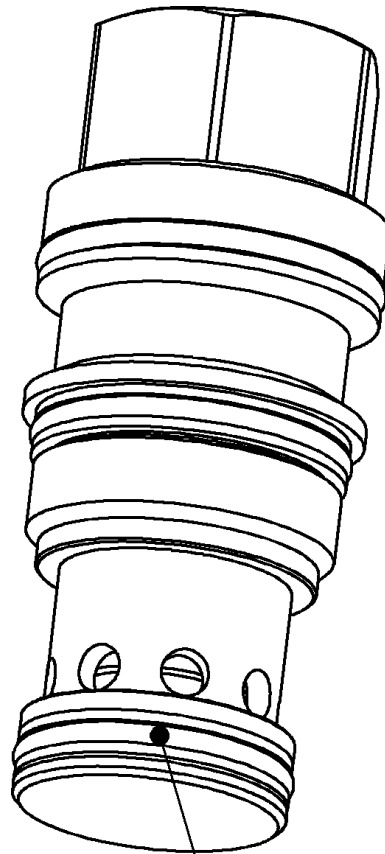
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	Product type	DCC-30-C		
DemaPower valve GP	Number	501795-01		



note A:
Mount with cyberbound TT62
according instruction at the
end of the partsbok.

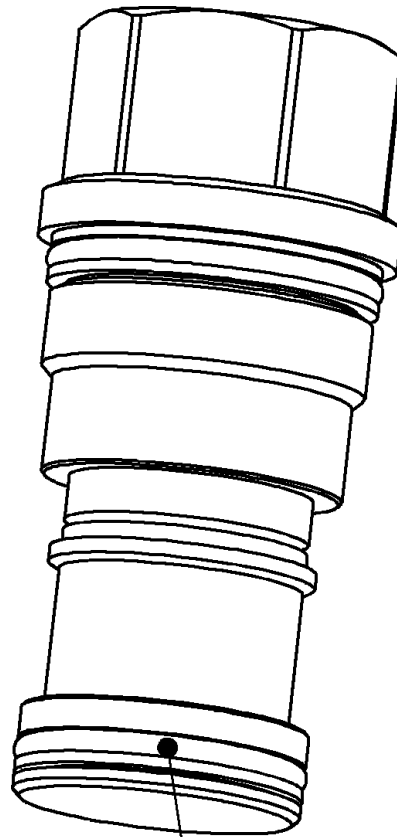
7	502132	Hex.socket plug-tappered	3
6	502117	Cartridge - check valve	1
5	501796	Valve - housing	1
4	501378	Cartridge - check valve	1
3	501347	Lockplate Key 32	2
2	500103	Bolts Hexagon	2
1	500041	Washer normal	5
POS	PARTNUMBER	PARTNAME	QT

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	<i>Product type</i>	DCC-30-C		
Cartridge – check valve	<i>Number</i>	501378-00		



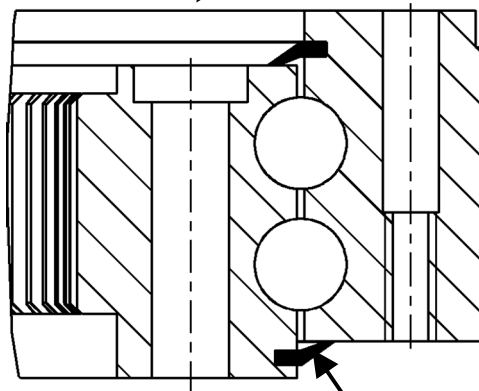
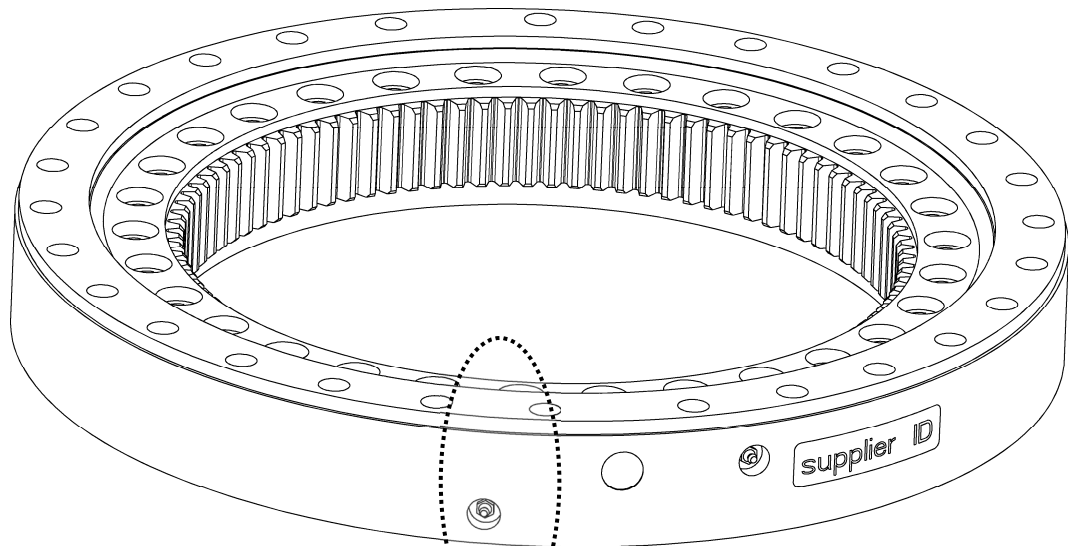
Sealset 504024

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	<i>Product type</i>	DCC-30-C		
Cartridge – check valve	<i>Number</i>	502117-02		

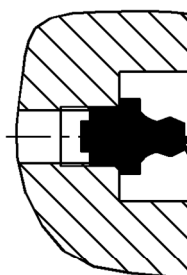


Sealset 504024

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Slewing ring	Number	500591-01		



**2x seal 256060900
mount with Loctite 480**



**2x grease nipple
500560**

Concrete Crusher

Swivel GP

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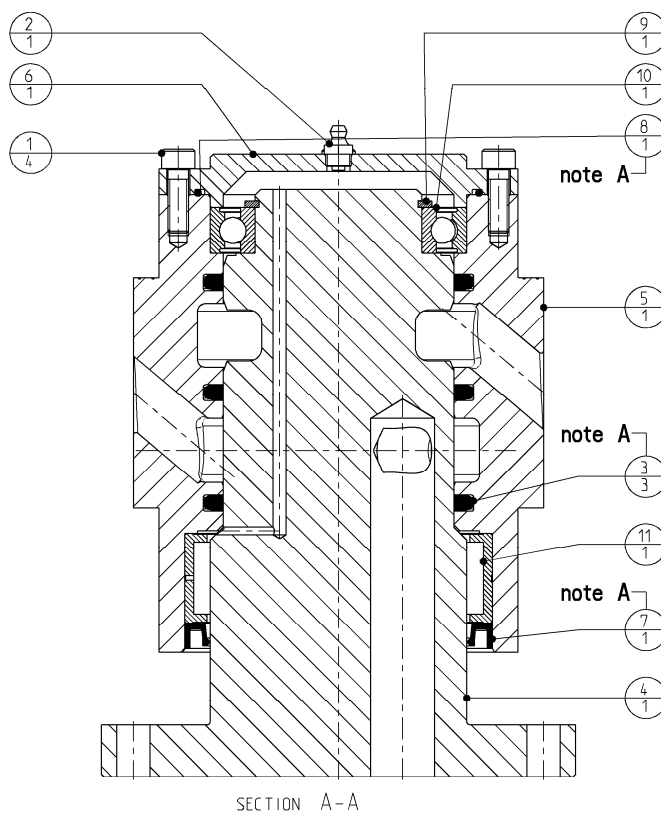
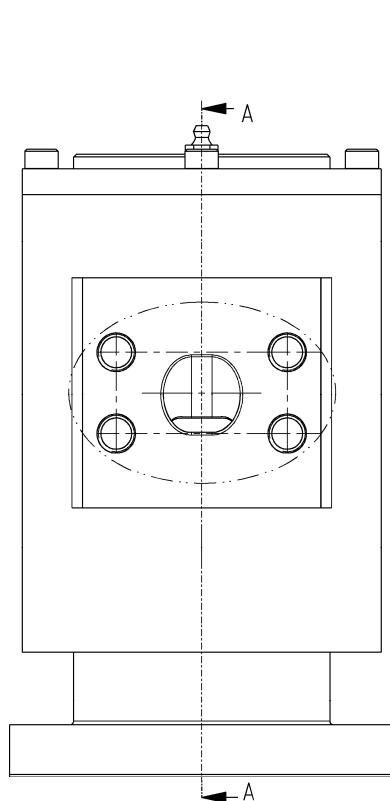
June 2022

Product type

DCC-30-C

Number

501900-02

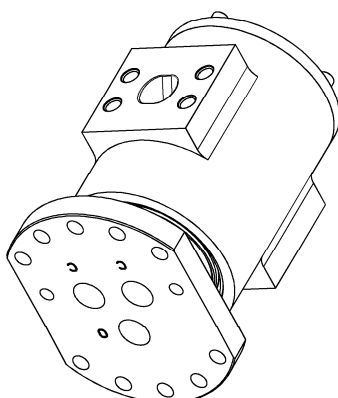
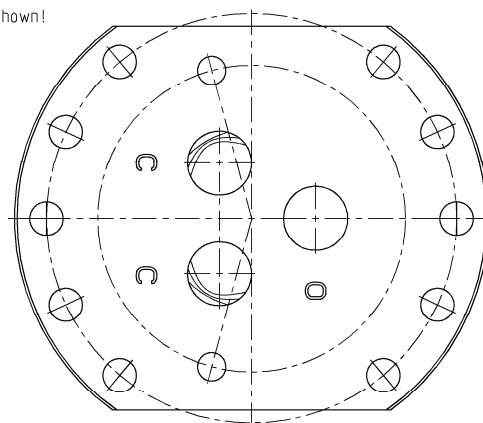
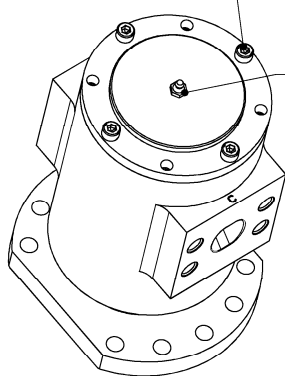


Note A:

Part of sealset 504199

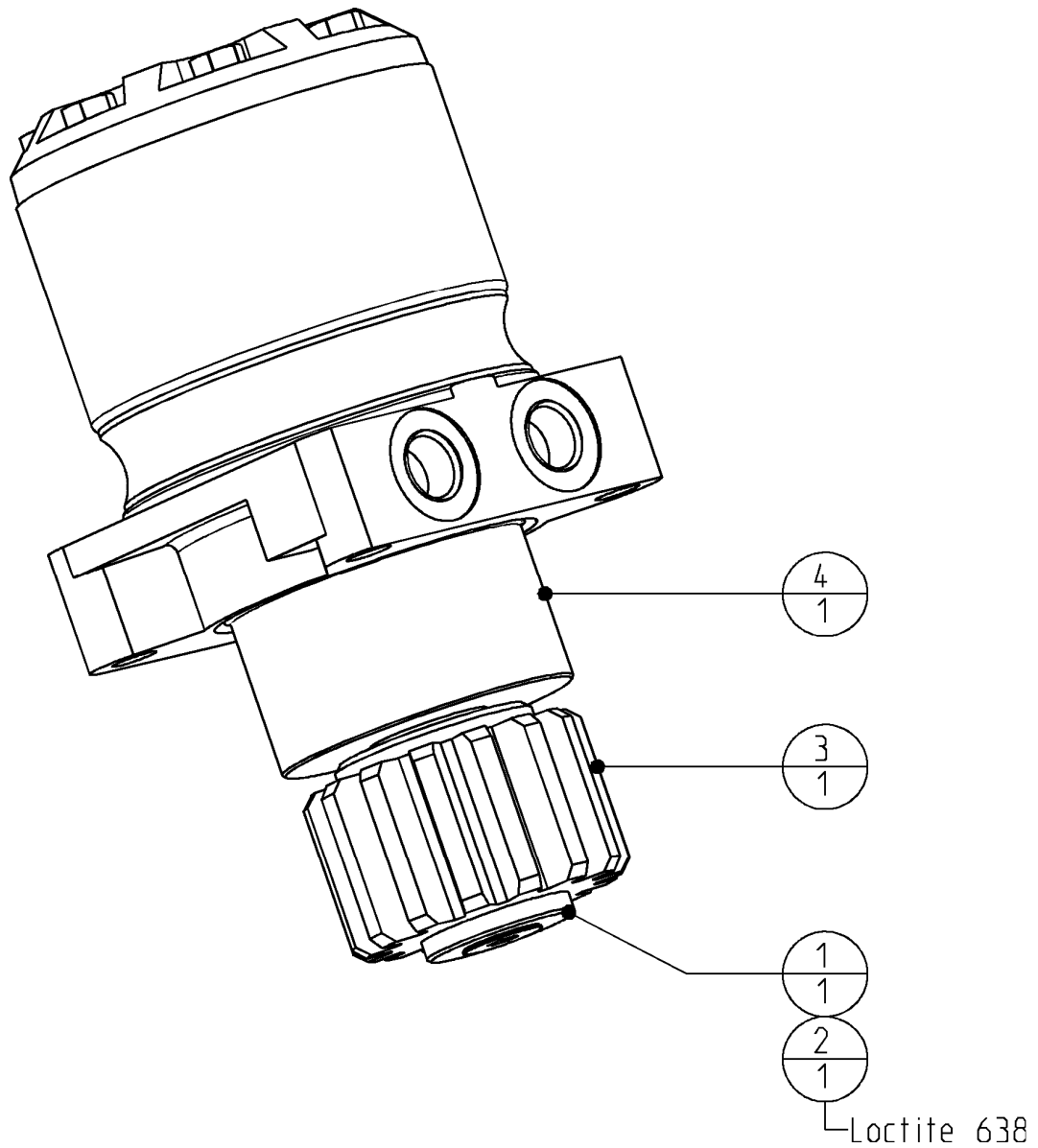
Mount bolts on positions as shown!

Grease complete swivel after assembling!



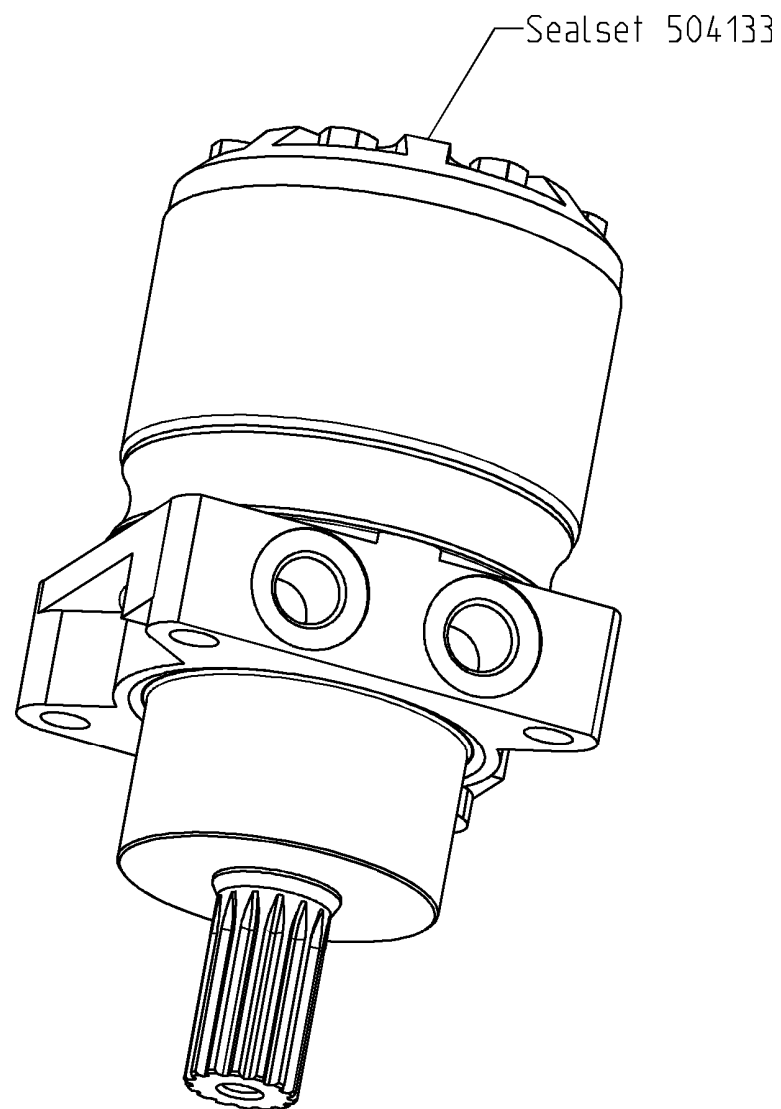
11	507055	Bearing needle	1
10	507054	Ball bearing	1
9	506085	Retainingring	1
8	504192	O-ring	1
7	504191	Radial Oil Seal	1
6	501903	Cover	1
5	501902	Housing	1
4	501901	Stator	1
3	500630	Roto seal 090x0105,5x6,3	3
2	500560	Grease - nipple	1
1	500223	Hex. socket head cap screw	4
POS	PARTNUMBER	PARTNAME	QT

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	Date	June 2022		
	Product type	DCC-30-C		
Hydraulic motor GP	Number	407855-02		

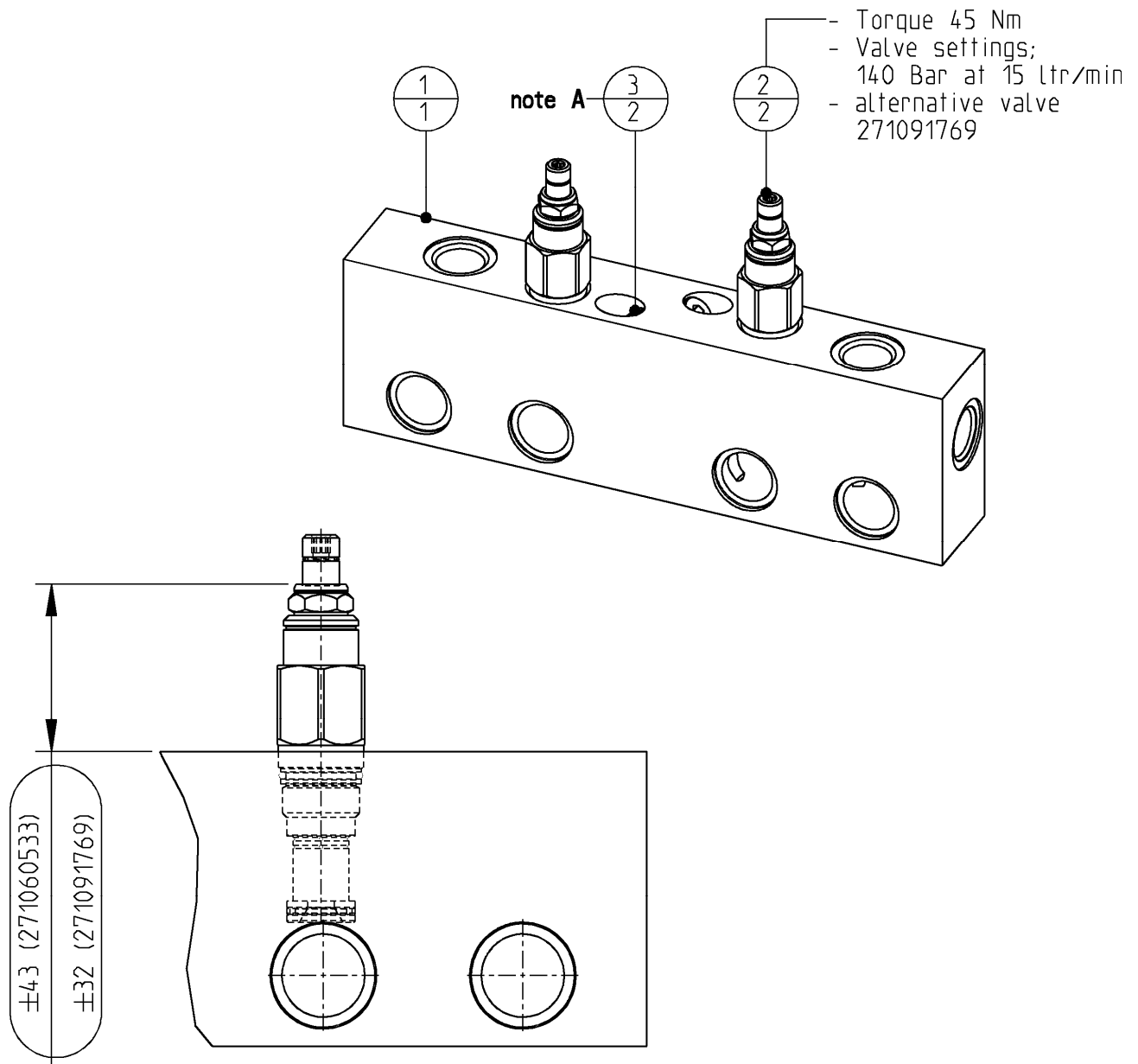


4	501801	Hydraulic motor	1
3	501099	Pinion	1
2	500347	Flat countersunk head cap screws	1
1	407692	Washer	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	<i>Page</i>	29	<i>of</i>	38
	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-30-C		
Hydraulic motor	<i>Number</i>	501801-00		



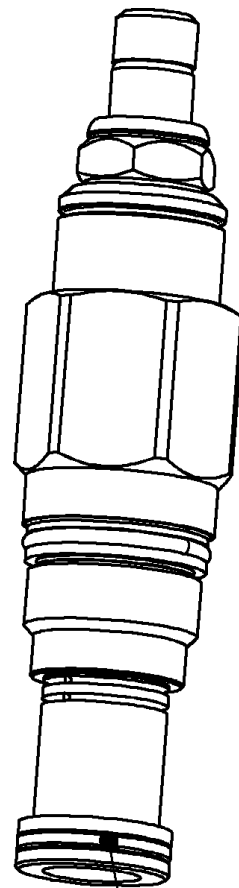
Concrete Crusher	Page	30	of	38
	Date	June 2022		
	Product type	DCC-30-C		
Valve GP	Number	501733-01		



Note A:
Mount with Cyberbound TT62
according instructions at the end
of this partsbook.

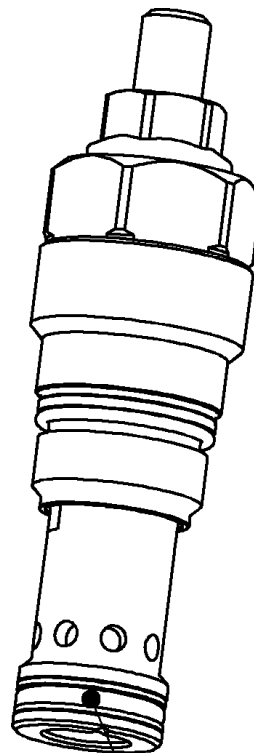
3	290066544	Blanking end ISO 6149	2
2	271060533	Cartridge- relief valve	2
1	501734	Baseplate	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	<i>Page</i>	31	<i>of</i>	38
	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-30-C		
Cartridge – relief valve	<i>Number</i>	271060533-C		



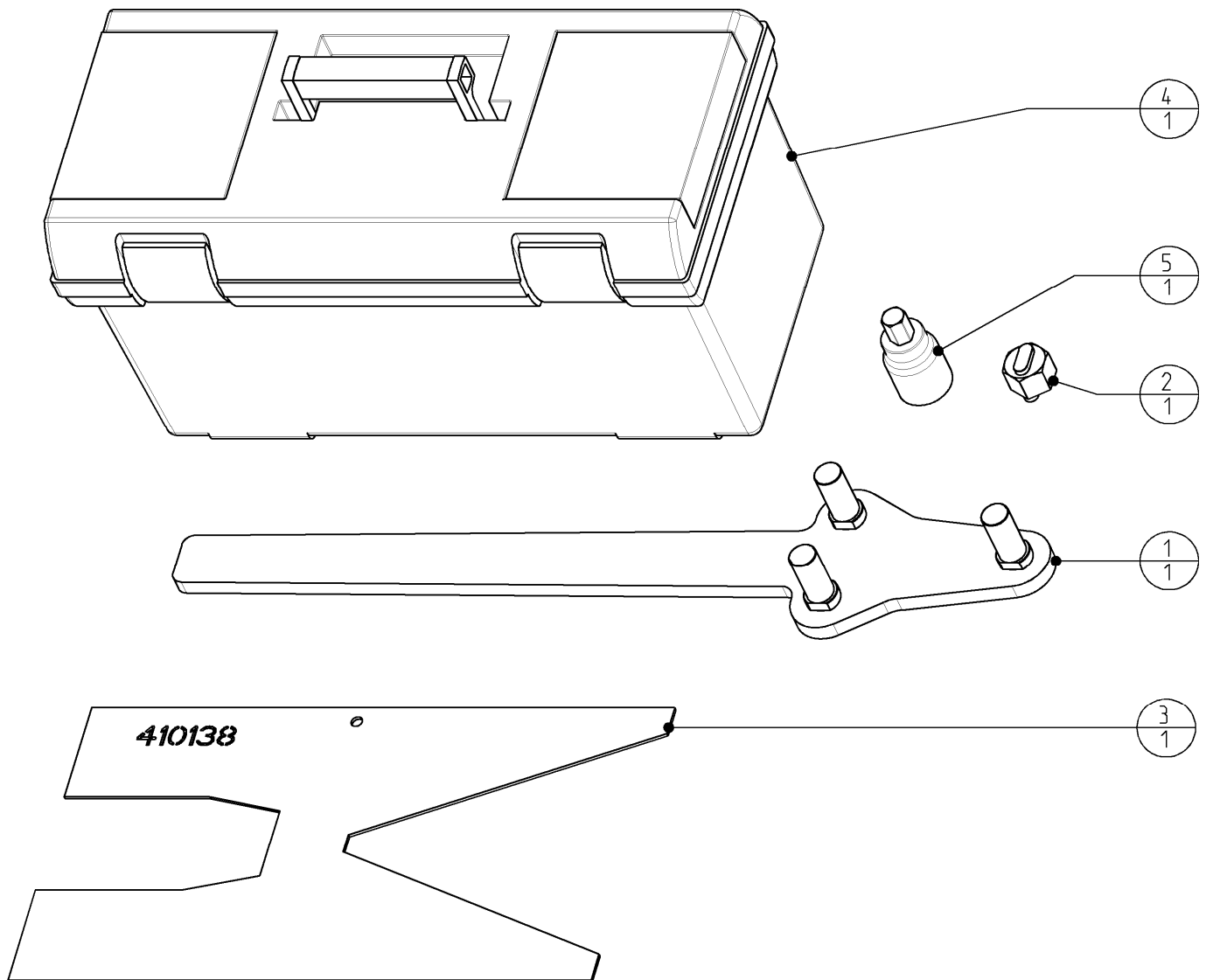
Sealset 504203

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	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-30-C		
Cartridge – relief valve	<i>Number</i>	271091769-A		



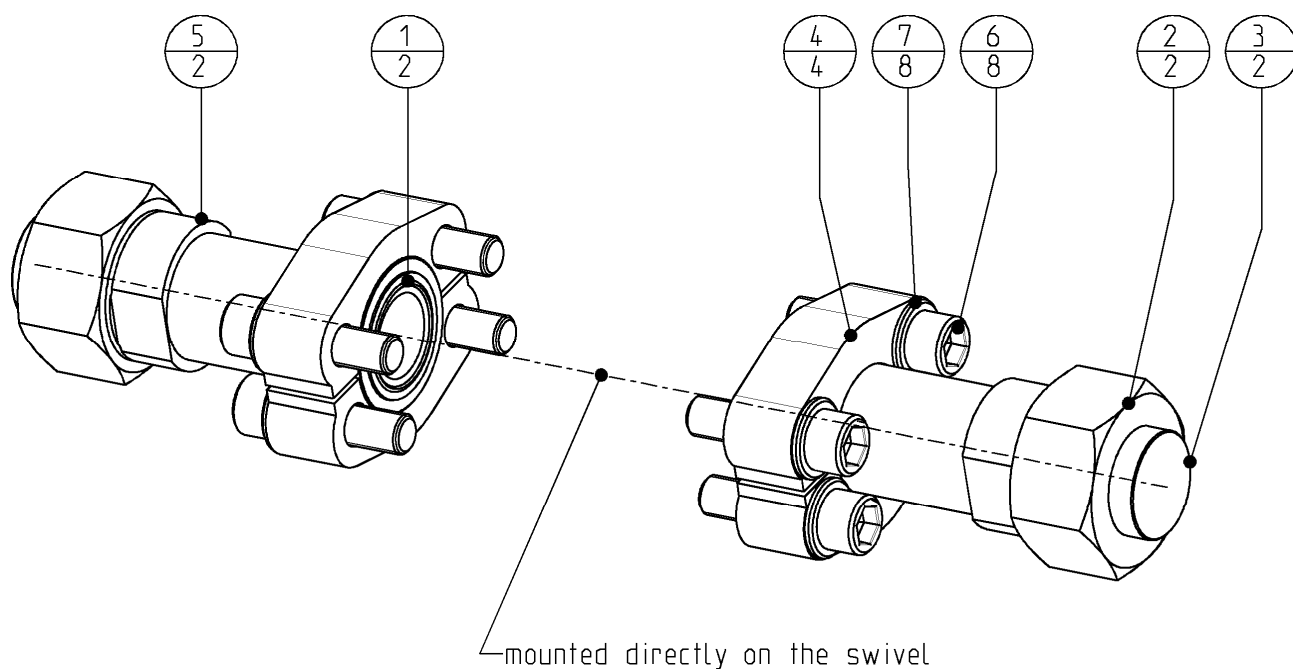
Sealset 504213

Concrete Crusher	Page	33	of	38
	Date	June 2022		
	Product type	DCC-30-C		
Service kit (optional)	Number	408988-01		



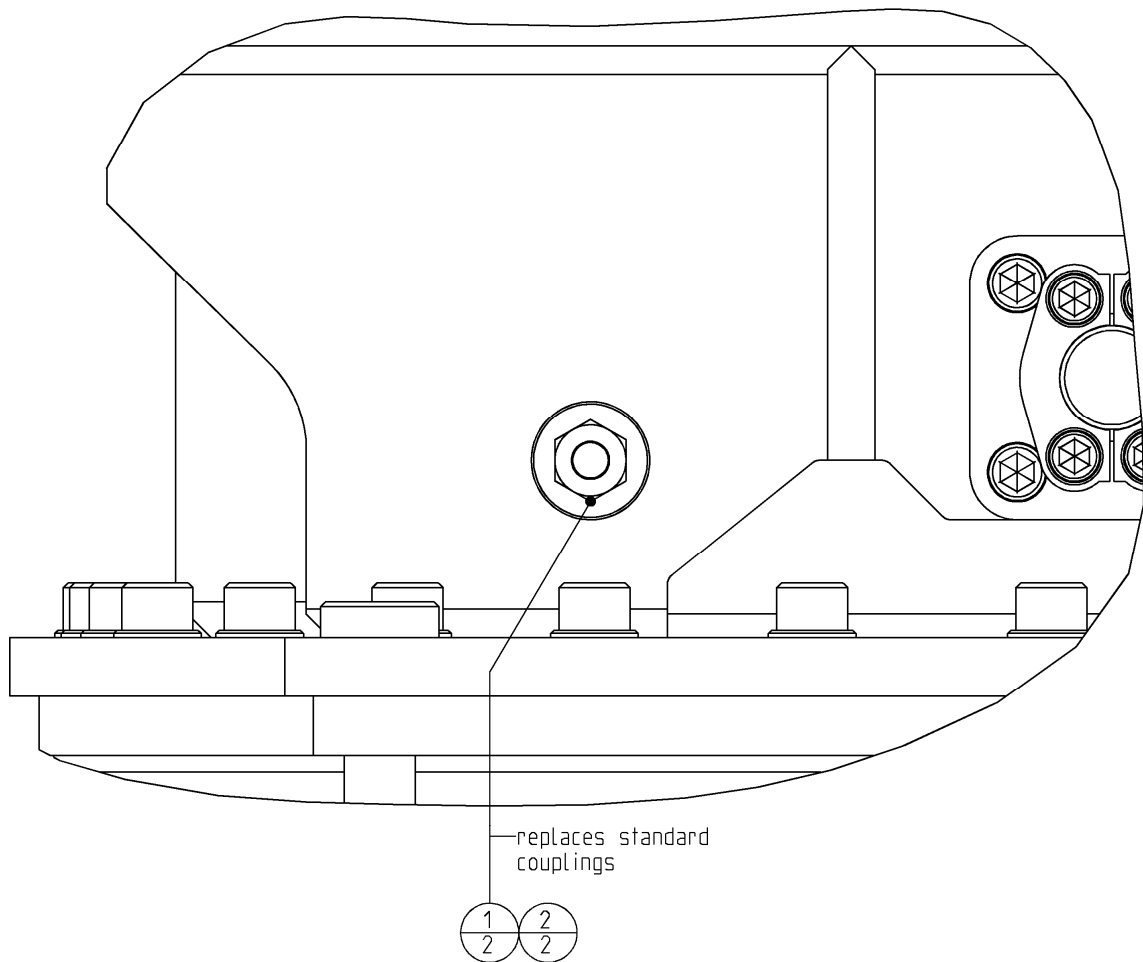
5	192072798	Screwdriver bit socket	1
4	508136	Toolbox GP	1
3	410138	Gauce ripper small DCC	1
2	409981	Key	1
1	404990	Key GP	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	34	of	38
	Date	June 2022		
	Product type	DCC-30-C		
Fitting kit 38S (optional)	Number	408496-01		



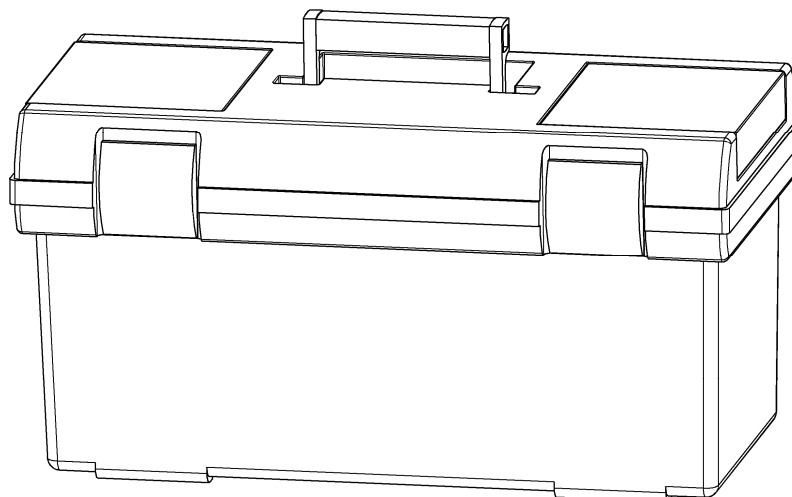
7	122000163	Washer normal	8
6	506005	Hex. socket head cap screw	8
5	503912	SAE flange adapter XLong	2
4	503504	SAE split flange	4
3	500949	Blanking plug	2
2	500930	Nut coupling	2
1	500603	Seal - flange	2
POS	PARTNUMBER	PARTNAME	QT

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	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-30-C		
Fitting kit JIC (optional)	<i>Number</i>	406403-00		



2	503662	Blanking cap	2
1	503650	Male stud coupling	2
POS	PARTNUMBER	PARTNAME	QT

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	Date	June 2022		
	Product type	DCC-30-C		
Toolbox	Number	508136-02		



**Content of toolbox,
completed with shims, partsbook and manual of the shear**

				25	257013302	Kantseal 15,54 x 2,51	2
				24	121060762	Locknut M10 SEAL LOCK	2
				16	504009	O-ring 44,04x 3,53	3
				17	504017	O-ring 36,09x 3,53	2
				18	504048	O-ring 25,3 x 2,4	3
				19	504047	O-ring 20,3 x 2,4	3
				20	504046	O-ring 16,3 x 2,4	3
				21	504070	O-ring 12,37x 2,62	3
				22	504045	O-ring 12,0 x 2,0	3
				23	504043	O-ring 6,0 x 1,5	3
				15	504041	Seal 1-1/4" 38,8x45,8x2	2
				14	504040	Seal 1" 29,7x35,7x2	2
				13	504039	Seal 3/4" 23,9x29,2x1,5	2
				12	504036	Seal 1/4" 11,6x16,5x1,5	2
				11	504038	Seal 1/2" 18,5x23,9x1,5	2
				10	504097	Seal Flange 1-1/2"	3
				9	500603	Seal Flange 1-1/4"	3
				8	500601	Seal Flange 1"	3
				7	500600	Seal Flange 3/4"	3
				6	189069365	Sticker "Free to tank"	2
				5	508152	Sticker "Maintenance"	4
				4	508113	Sticker "Safety"	4
				3	503638	Testpoint 7/16"UNF	2
				2	500740	Testpoint G1/4"	2
				1	508137	Toolbox 580x290x300	1
				POS	PARTNUMBER	PARTNAME	QT
45	251065237	Back-up ring 50,0x 44,6x1,4	2				
44	504026	Back-up ring 44,5x42,5x2,9	2				
43	290058186	Blanking end M33x2 OR	1				
42	290058185	Blanking end M27x2 OR	1				
41	290058184	Blanking end M22x1,5 OR	1				
40	290066544	Blanking end M10x1,0 OR	1				
39	500654	Blanking end 1" -WD	1				
38	500653	Blanking end 3/4"-WD	1				
37	500652	Blanking end 1/2"-WD	1				
36	500651	Blanking end 3/8"-WD	1				
35	500650	Blanking end 1/4"-WD	1				
34	500649	Blanking end 1/8"-WD	1				
33	502562	Bleedingscrew M10 L=58,5	2				
32	120075770	Blanking screw M8x1,0	4				
31	502000	Filter line built-in	2				
30	506046	Glue Loctite 2701 5ml	1				
29	195050158	Glue TT62 pump gel	1				
28	508139	Grease cartridge	1				
27	508138	Grease pistol	1				
26	500560	Grease-nipple, straight M10x1	10				

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	Date	June 2022		
	Product type	DCC-30-C		
Additional parts	Number	n.a.		

Chemical lock

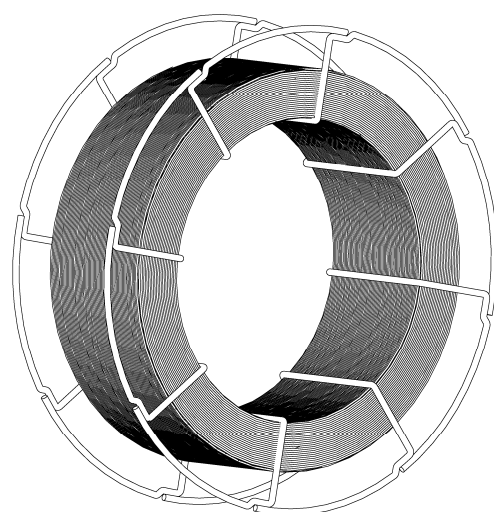
195050158	Cyberbond TT62 Pumpgel	1
506018	Loctite 480 Flacon 20 gr	1
506017	Loctite 638 Flacon 50 ml	1
506016	Loctite 270 Flacon 50 ml	1
PARTNUMBER	PARTNAME	QT



MAG welding wire

- for hard facing cutting blades
- 48-52 HRc
- Standards;
 - AWS A 5.21: no standard
 - EN ISO 14700: ~S Fe14
 - DIN: W.Nr. 1.8425
 - DIN 8555: MSG 2-GZ-500

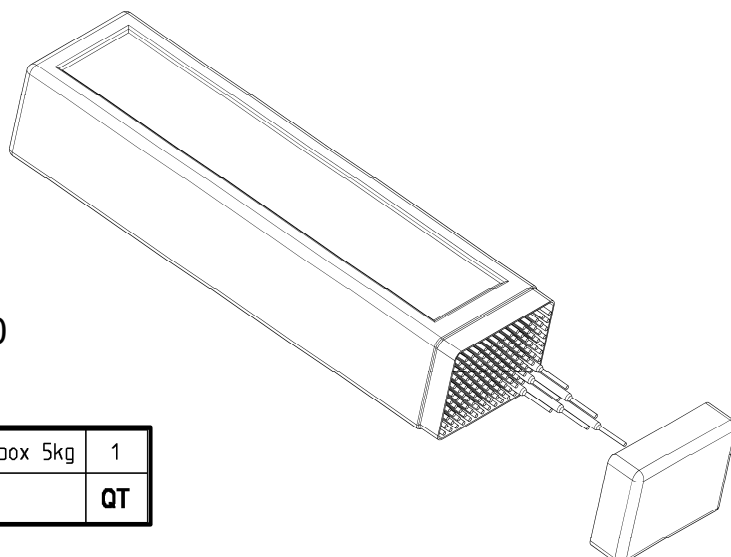
501237	Welding wire MAG; 1.8425. coil 15kg	1
PARTNUMBER	PARTNAME	QT



Welding electrodes

- for hard facing cutting blades
- 48-52 HRc
- Standards;
 - AWS A 5.21: no standard
 - EN ISO 14700: ~S Fe14
 - DIN: W.Nr. 1.8425
 - DIN 8555: MSG 2-GZ-500

501238	Weld. electr.:1.8425, Ø 2,5mm, box 5kg	1
PARTNUMBER	PARTNAME	QT



Concrete Crusher	Page	38	of	38
	Date	June 2022		
	Product type	DCC-30-C		
Instructions	Number	n.a.		

Mounting instructions for Cyberbound TT 62

This instruction shall guarantee that all hydraulic fittings and cartridges will be mounted and glued in correctly.

Procedure:

Clean and degrease thoroughly all components with a special cleaner for anarobic adhesives (e.g. Loctite cleaner 7063) or acetone.

Apply on the outside thread only a bead of Cyberbond TT62 pump gel to approx. 2/3 of the girth of the second thread for fittings up to a diameter of 20mm or to the entire girth for fittings with a diameter larger than 20mm.



Cyberbound
TT 62



Clean from adhesive residues pressed out from the bore hole after fitting.

ATTENTION. The sealings shall be free of adhesive residues!

Tighten fittings with given fastening torques.

Standard torque values for bolts

(when not indicated)

Thread size	Torque (Nm) for quality		
	8.8	10.9	12.9
M8	22,5	32,4	38,7
M10	45,0	63,0	75,6
M12	77,4	109,0	131,0
M16	194,0	270,0	324,0
M20	369,0	522,0	630,0
M24	639,0	900,0	1080,0
M27	945,0	1305,0	1575,0
M30	1260,0	1800,0	2160,0



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