



Partsbook
for
Concrete Crusher
DCC-75-A

Product	Part Number	Ref.
DCC-75-A Serie 3	DCC075C200AAB6	



Partsbook_dcc075c200aab6-e_2021-09-22.docx

September 2021

Demarec Demolition and Recycling Equipment BV

De Hork 32, 5431 NS Cuijk, Netherlands

TEL.
FAX

+31 (0) 485 442300
+31 (0) 485 442120

INTERNET
E-MAIL

www.demarec.com
info@demarec.com

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Date

September 2021

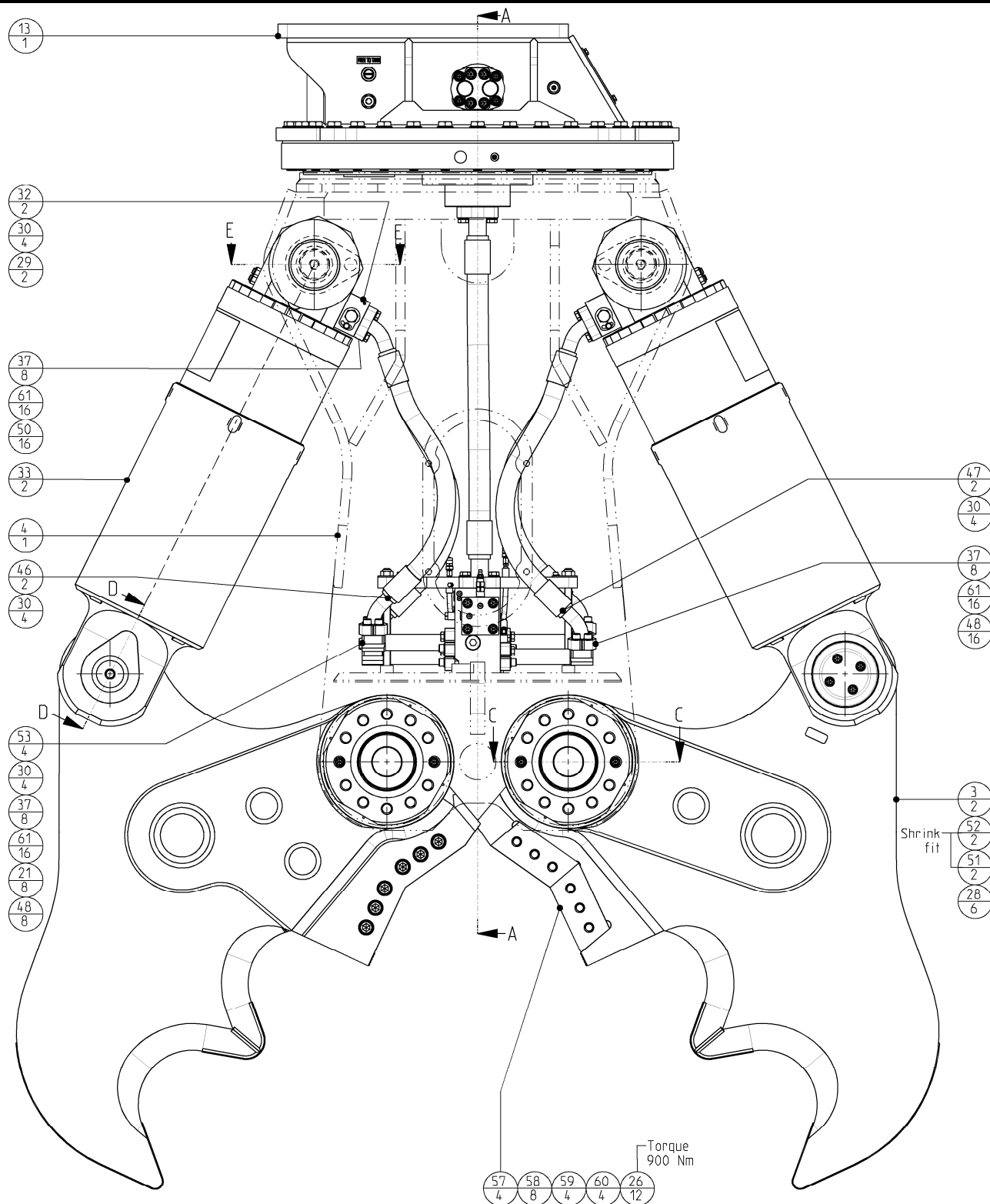
Product type

DCC-75-A

Housing GP

Number

DCC075C200AAB6-E



Parts marked with a letter in column "Set" can be ordered as a set with Itemnumber

Set	Description	Item number
a	Shearblade set	407749
-	Service kit	408661
-	Tip (repair)	408667
-	Flange kit	507230
-	N.A. fitting kit (JIC)	406251

Remark:

For the order of (dis)assembling and adjusting jaw and blades see user manual.

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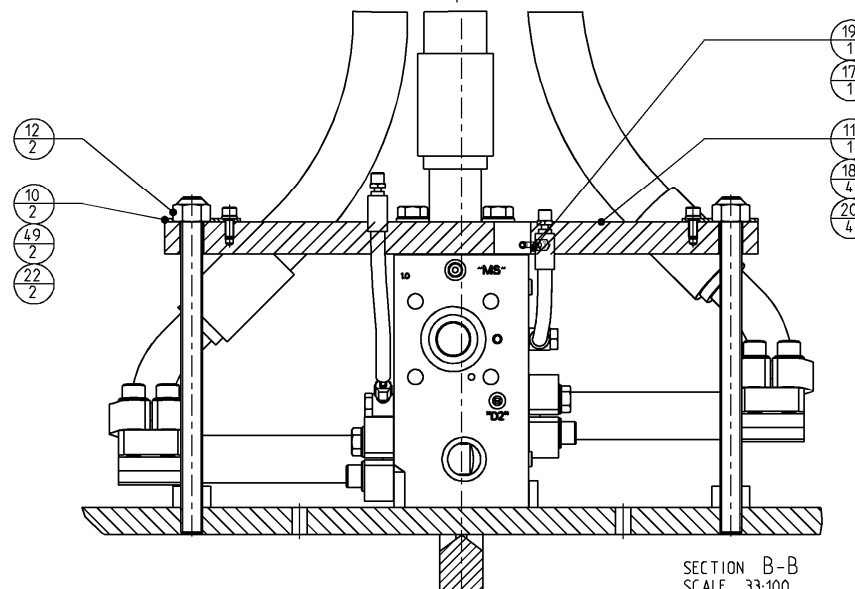
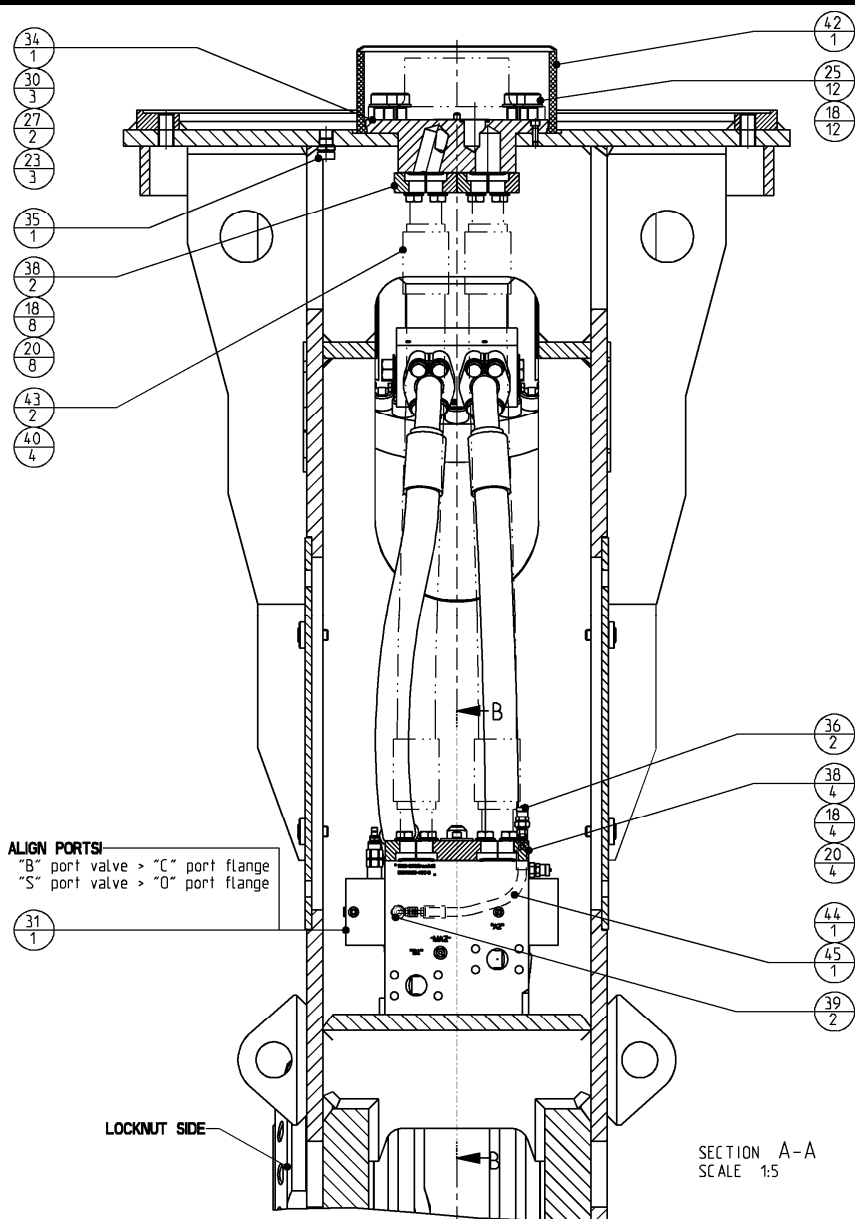
Product type

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Housing GP

Number

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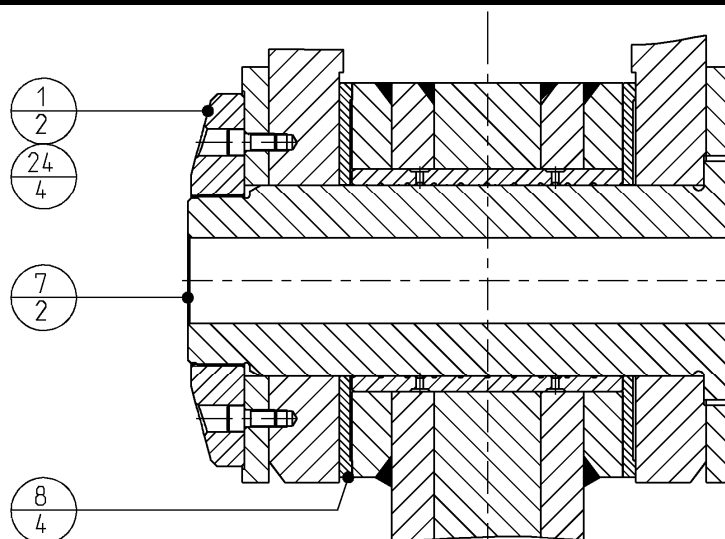
Product type

DCC-75-A

Housing GP

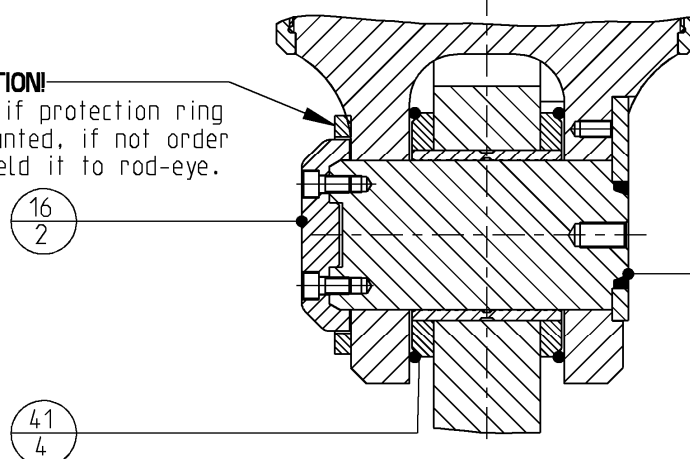
Number

DCC075C200AAB6-E

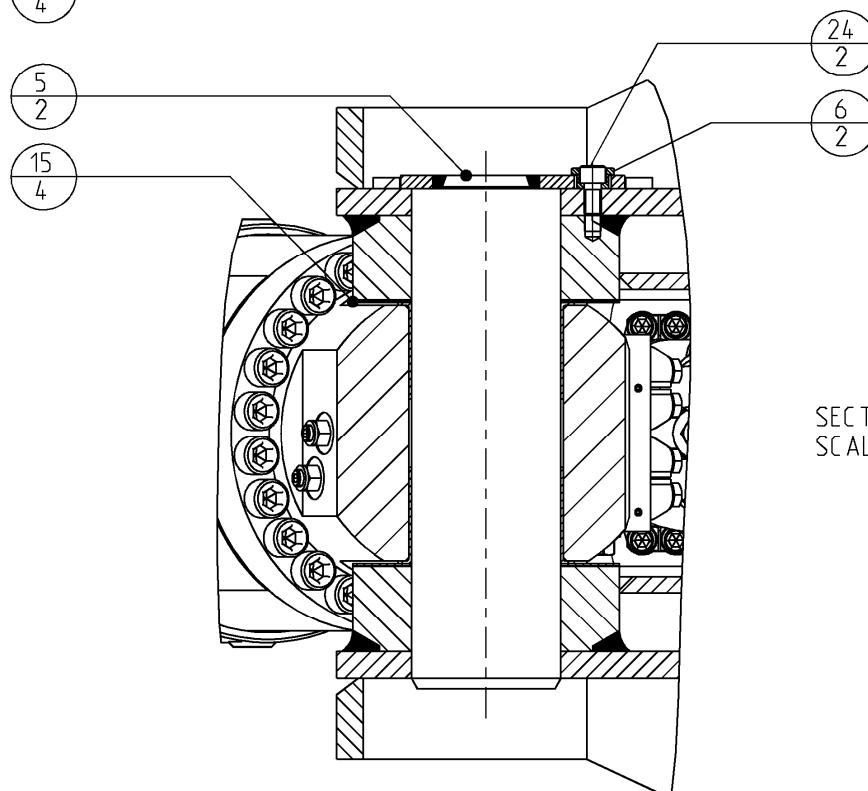


SECTION C-C
SCALE 1:5

ATTENTION!
Check if protection ring
is mounted, if not order
and weld it to rod-eye.

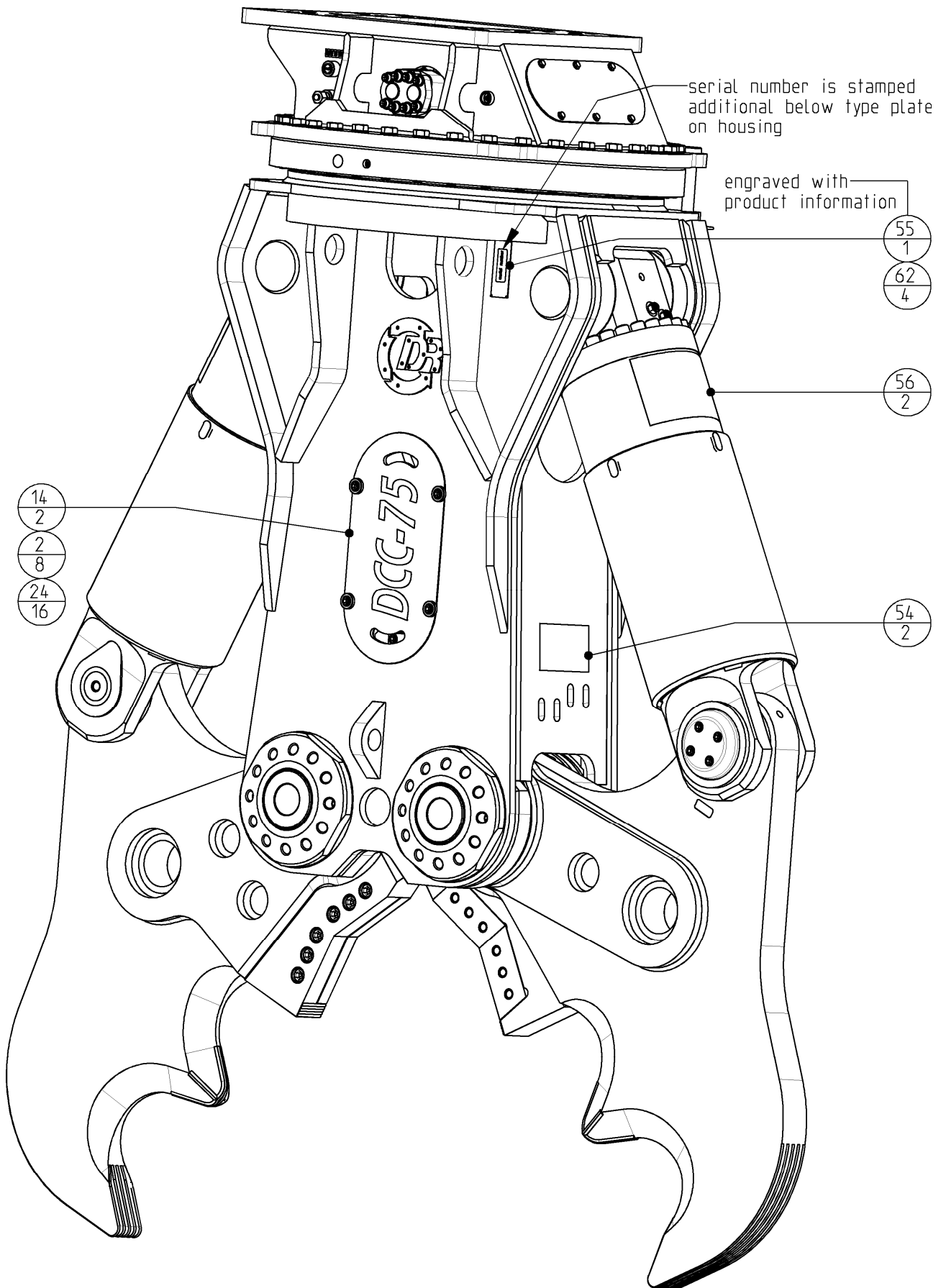


SECTION D-D
SCALE 1:5



SECTION E-E
SCALE 1:5

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	Product type	DCC-75-A		
Housing GP	Number	DCC075C200AAB6-E		

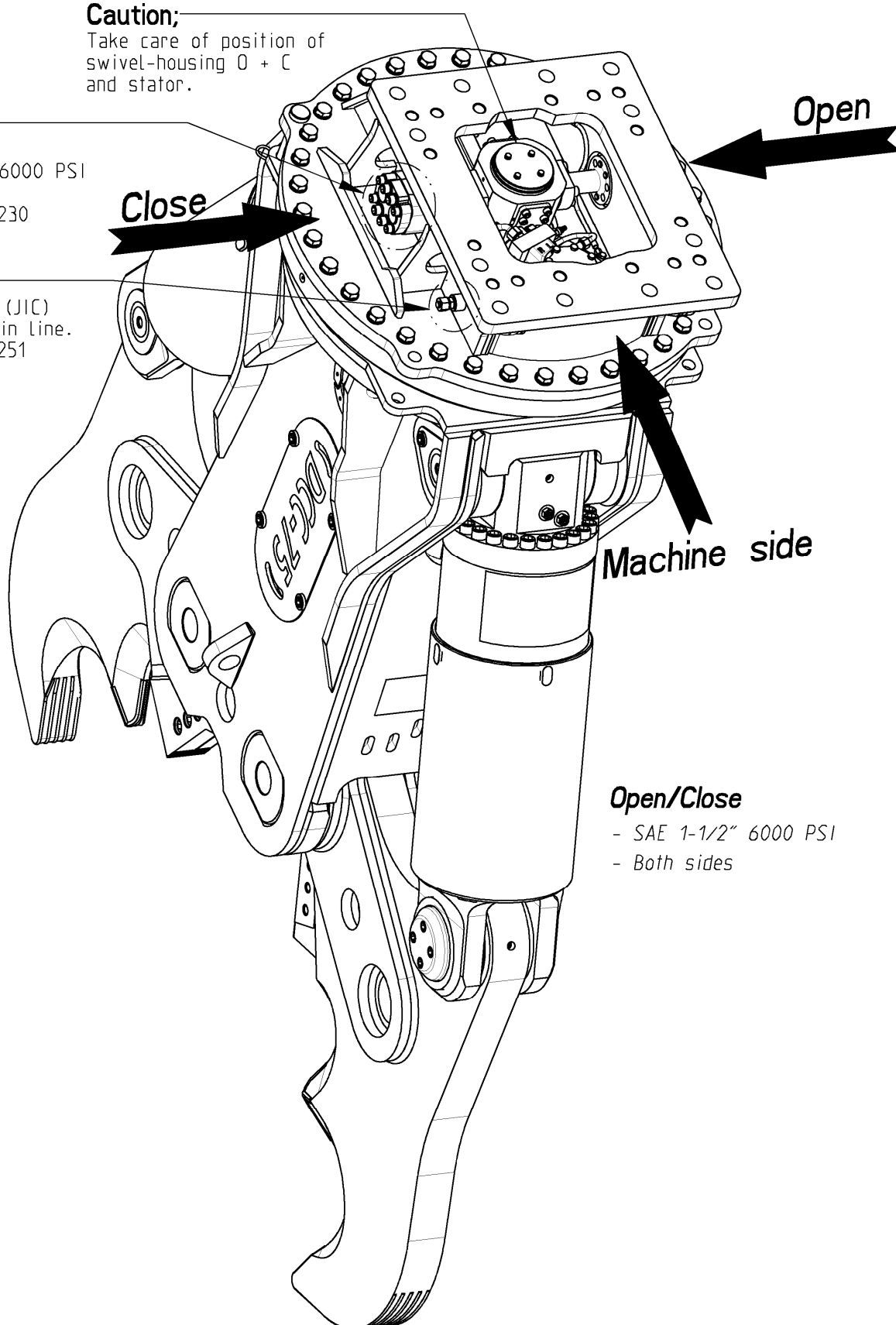


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	Product type	DCC-75-A		
Housing GP	Number	DCC075C200AAB6-E		

Caution;
Take care of position of
swivel-housing O + C
and stator.

Optional;
Connection kit
2x SAE 1-1/4" 6000 PSI
for open close.
Flange kit: 507230

Optional;
N.A. fitting kit (JIC)
for rotation/drain line.
Fitting kit: 406251



Open/Close
- SAE 1-1/2" 6000 PSI
- Both sides

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					Date	September 2021			
					Product type	DCC-75-A			
Housing GP					Number	DCC075C200AAB6-E			
	62	130059276	Screw - drive	4		31	501781	Speed valve GP	1
	61	122000163	Washer normal	48		30	500603	Seal - flange	19
a	60	508191	Shim - diamond	4		29	500601	Seal - flange	2
a	59	508190	Shim - diamond	4		28	500560	Grease - nipple	6
a	58	508189	Shim - diamond	8		27	500540	Springtype straight pin	2
a	57	508188	Shearblade - diamond	4	a	26	500283	Hex. socket head cap screw	12
	56	508162_R186	Sticker	2		25	500263	Hex. socket head cap screw	12
	55	508115	Type plate	1		24	500258	Hex. socket head cap screw	22
	54	508113	Sticker	2		23	500223	Hex. socket head cap screw	3
	53	507482	Flange pipe 1-1/4" 6000 PSI	4		22	500222	Hex. socket head cap screw	2
	52	507048	Bushing	2		21	500205	Bolts Hexagon	8
	51	507007	Bushing	2		20	500147	Bolts Hexagon	16
	50	506076	Bolts Hexagon	16		19	500100	Bolts Hexagon	1
	49	506073	Lockwasher - Nordlock	2		18	500054	Washer HV	28
	48	506005	Hex. socket head cap screw	24		17	500001	Nut Hexagon	1
	47	505291_RM_DCC75	Hydr. hose asm. 1-1/4" SAE 100R15	2		16	409658	Endcap - pin Ø140 spec.	2
	46	505290_RM_DCC75	Hydr. hose asm. 1-1/4" SAE 100R15	2		15	408703	Shim	4
	45	505236_DCC75-2	Hydr. hose asm. 1/4" SAE 100R2AT	1		14	408671	Cover Large DCC	2
	44	505236_DCC75-1	Hydr. hose asm. 3/16" SAE 100R2AT	1		13	408530	Rotatorhead GP	1
	43	505205_RM_DCC75	Hydr. hose asm. 1½" SAE 100R15	2		12	408485	Bolt asm.	2
	42	504217	Tube + V-ring	1		11	408484	Lockplate - valve	1
	41	504187	O-ring	4		10	408483	Lockplate	2
	40	504097	Seal - flange	4		9	407821	Pin asm.	2
	39	503612	Banjo Coupling	2		8	407800	Spacer	4
	38	503505	SAE split flange	6		7	407794	Pin	2
	37	503504	SAE split flange	24		6	407787	Lock bushing	2
	36	501936	Test-point	2		5	407781	Pin asm.	2
	35	501935	Plug - breather	1		4	407725	Housing machined	1
	34	501913	Base flange - DCC	1		3	407715	Jaw machined	2
	33	501815	Hydraulic Cylinder GP	2		2	405104	Lock bushing	8
	32	501790	Valve GP	2		1	405078	Locknut	2
					Set	POS	PARTNUMBER	PARTNAME	QT

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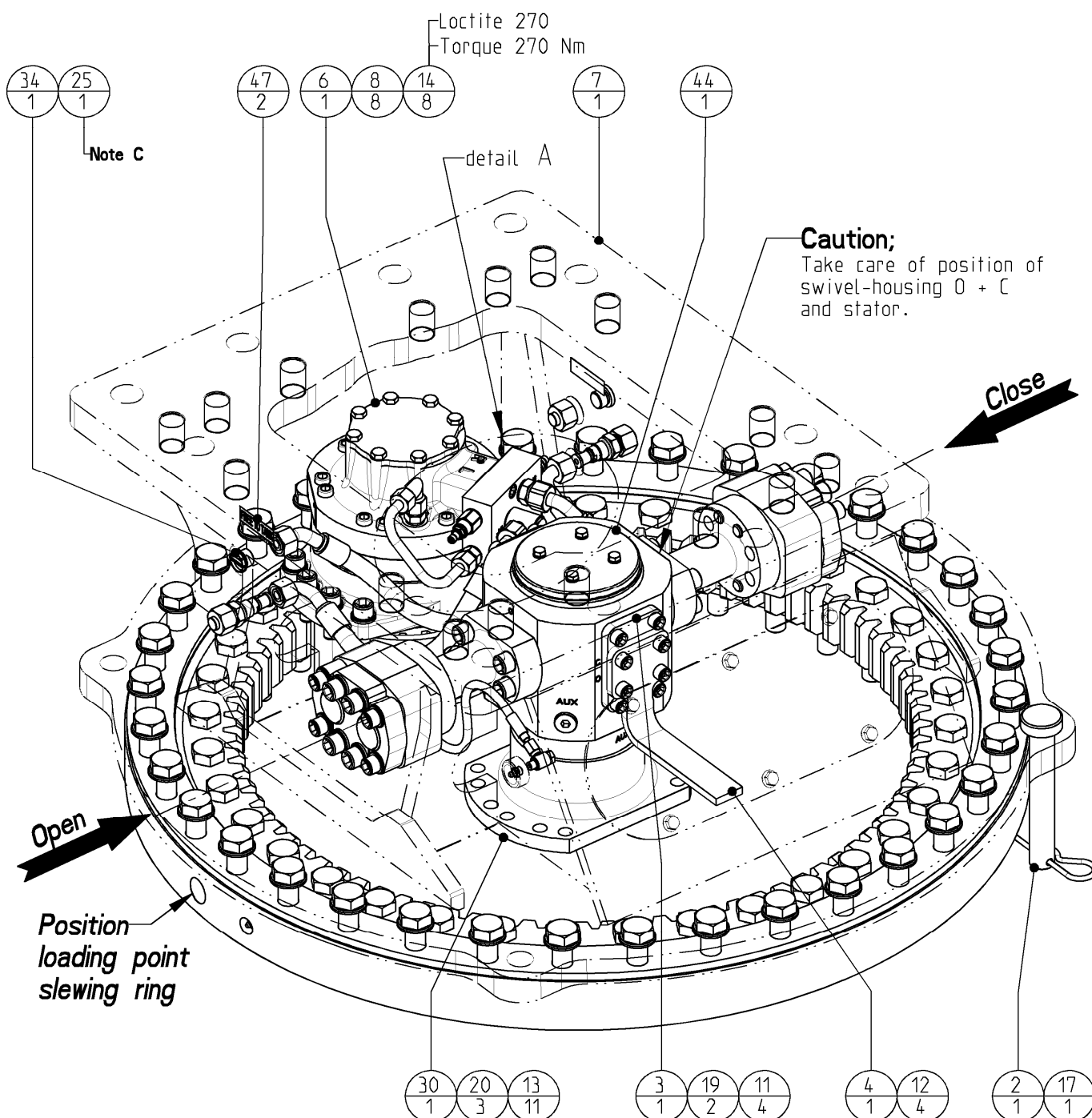
Product type

DCC-75-A

Rotatorhead GP

Number

408530-04



Note A

Mount with Cyberbound TT62 according instruction at the end of this partsbook.

Note B

Optional open/close connection kit
Flange kit: 507230

Note C

Optional N.A. fitting kit (JIC)
Fitting kit: 406251

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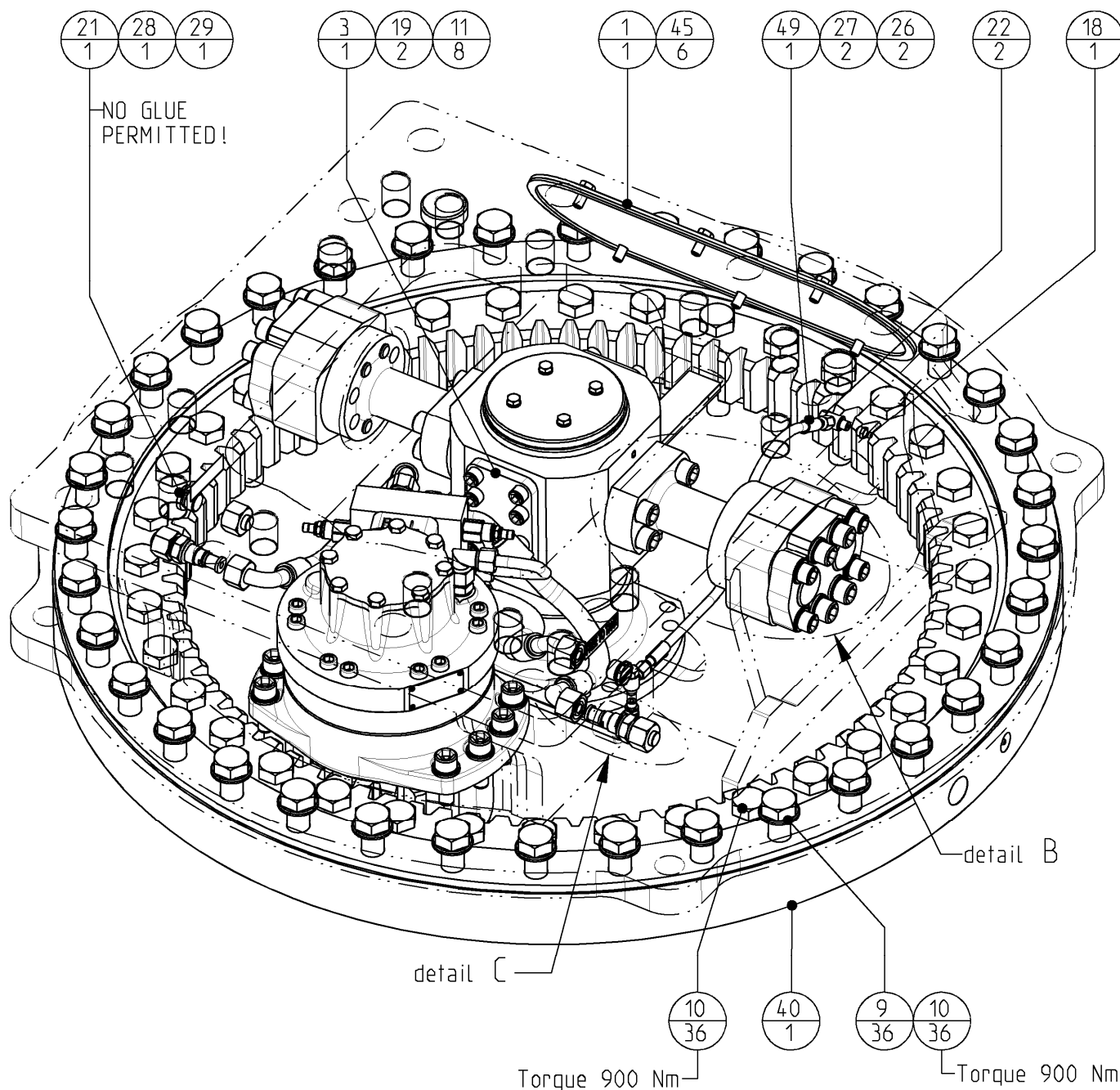
Product type

DCC-75-A

Rotatorhead GP

Number

408530-04



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Rotatorhead GP

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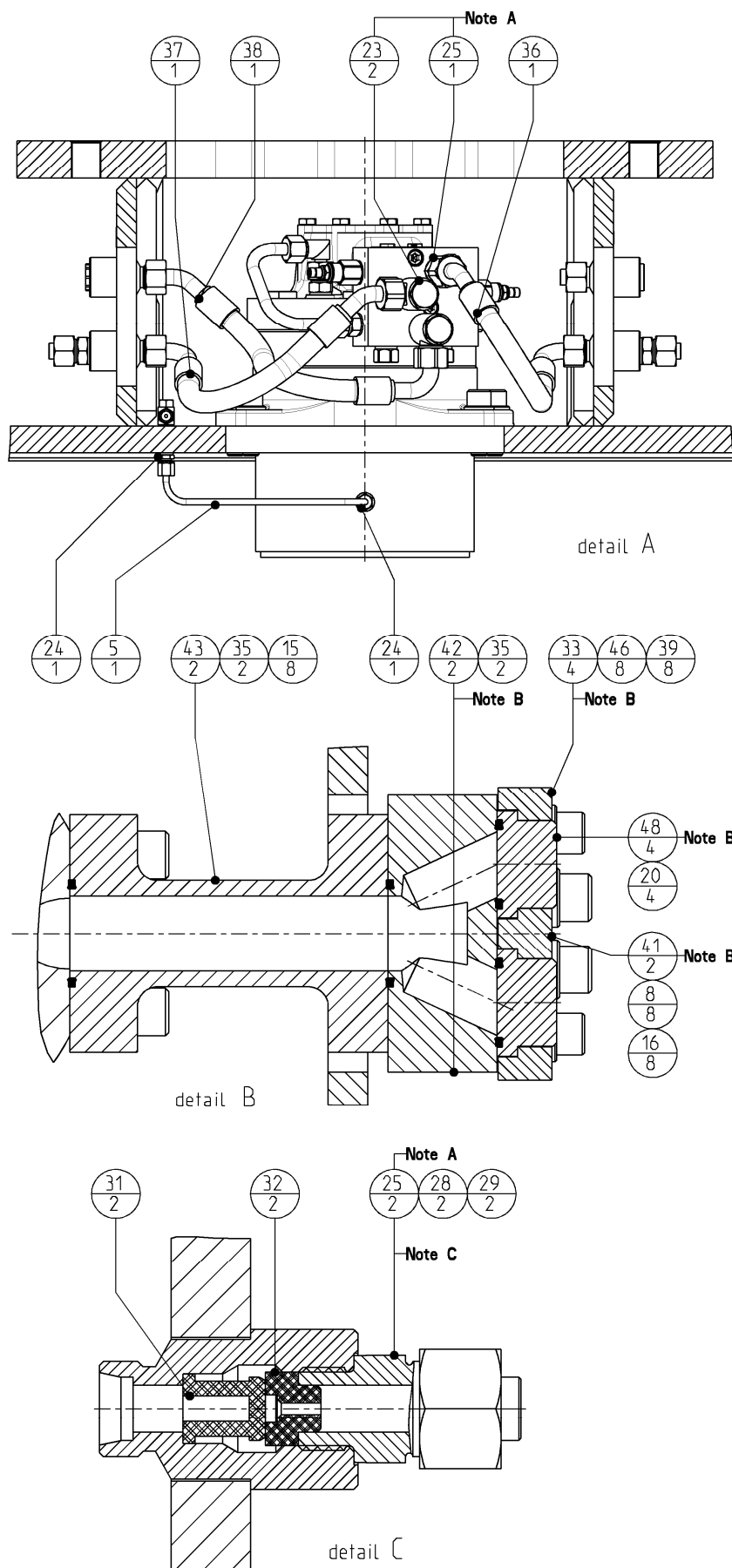
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Product type

DCC-75-A

Number

408530-04



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	Product type	DCC-75-A		
Rotatorhead GP	Number	408530-04		

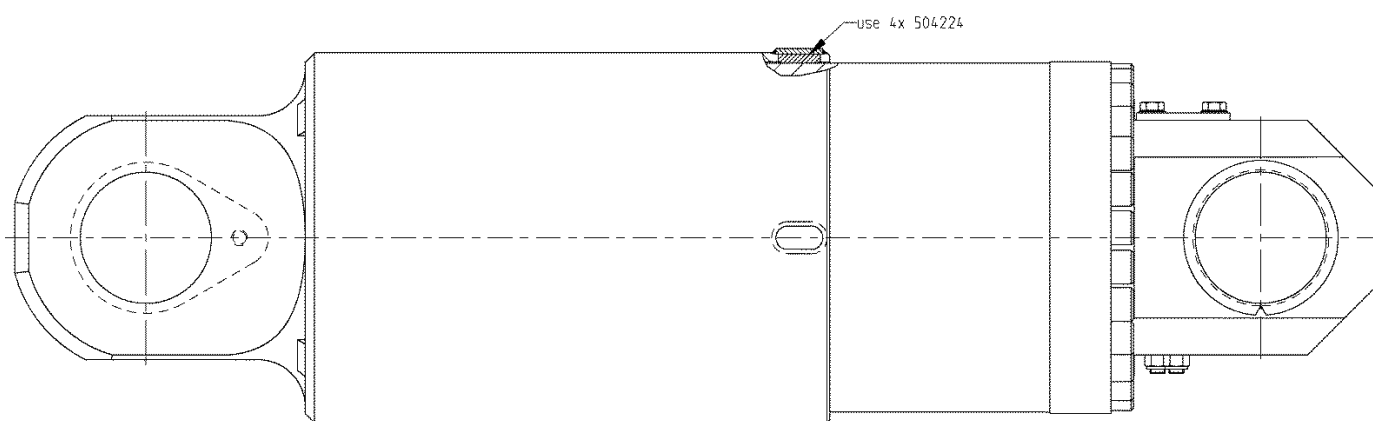
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				25	500693	Male stud coupling	4
49	296012594_V75	Hydr. hose asm. 3/16" SAE 100R1AT	1	24	500690	Male stud coupling	2
48	291065241	SAE stop	4	23	500663	Banjo Coupling	2
47	189069365	Sticker "FREE TO TANK"	2	22	500660	Banjo Coupling	2
46	122000163	Washer normal	8	21	500652	Blanking end	1
45	120013828	Bolts Hexagon - self locking	6	20	500603	Seal - flange	7
44	507260	Swivel GP	1	19	500601	Seal - flange	4
43	507202	Flange pipe 1-1/2" 6000 PSI	2	18	500560	Grease - nipple	1
42	507201	Double flange 1-1/4" 6000 PSI	2	17	500504-2	Locking pin (hair-pin)	1
41	507200	SAE split flange - double	2	16	500268	Hex. socket head cap screw	8
40	507031	Slewing Ring; Internal Gear	1	15	500263	Hex. socket head cap screw	8
39	506005	Hex. socket head cap screw	8	14	500262	Hex. socket head cap screw	8
38	505266_V75	Hydr. hose asm. 1/2" SAE 100R2AT	1	13	500255	Hex. socket head cap screw	11
37	505265_V75	Hydr. hose asm. 1/2" SAE 100R2AT	1	12	500250	Hex. socket head cap screw	4
36	505237_V75	Hydr. hose asm. 1/2" SAE 100R2AT	1	11	500248	Hex. socket head cap screw	12
35	504097	Seal - flange	4	10	500179	Bolts Hexagon	72
34	503646	Blanking end plastic	1	9	500056	Washer HV	36
33	503504	SAE split flange	4	8	500054	Washer HV	16
32	502001	Drossel - ring	2	7	408531	Rotatorhead asm. machined	1
31	502000	Filter	2	6	408080	Motor & Vlv GP	1
30	501911	Intermediate flange	1	5	408075	Tube - grease	1
29	500945	Blanking plug	3	4	408057	Plate - lock	1
28	500940	Nut coupling	3	3	407706	SAE blind flange	2
27	500936	Nut coupling	2	2	405866	Lockpin	1
26	500933	Ring - profile	2	1	405073	Cover asm.	1
				POS	PARTNUMBER	PARTNAME	QT

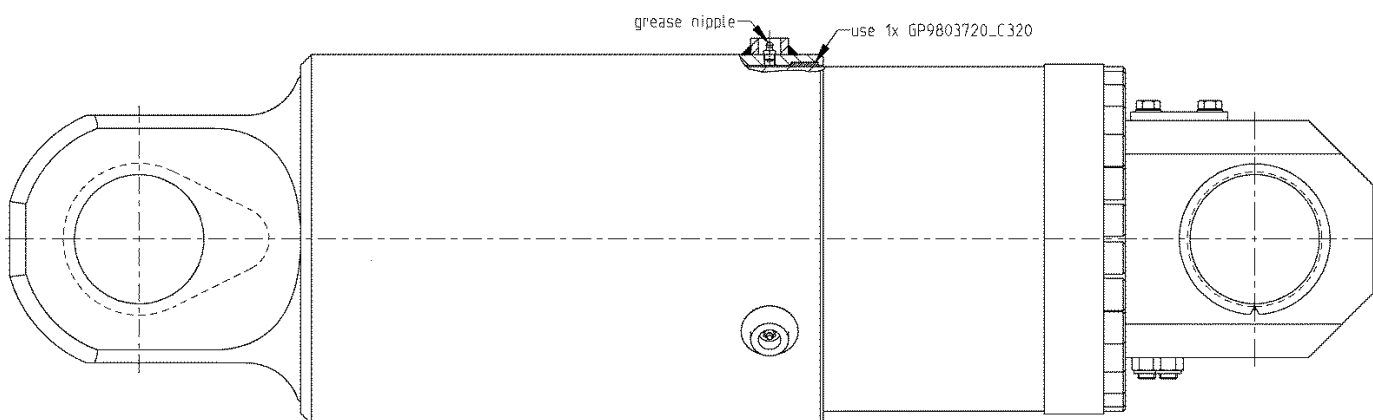
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	Date	September 2021		
	Product type	DCC-75-A		
Cylinder GP	Number	501815		

To order the right wear parts check which cylinder is used

Current version
Without grease nipple



Former version
with grease nipple



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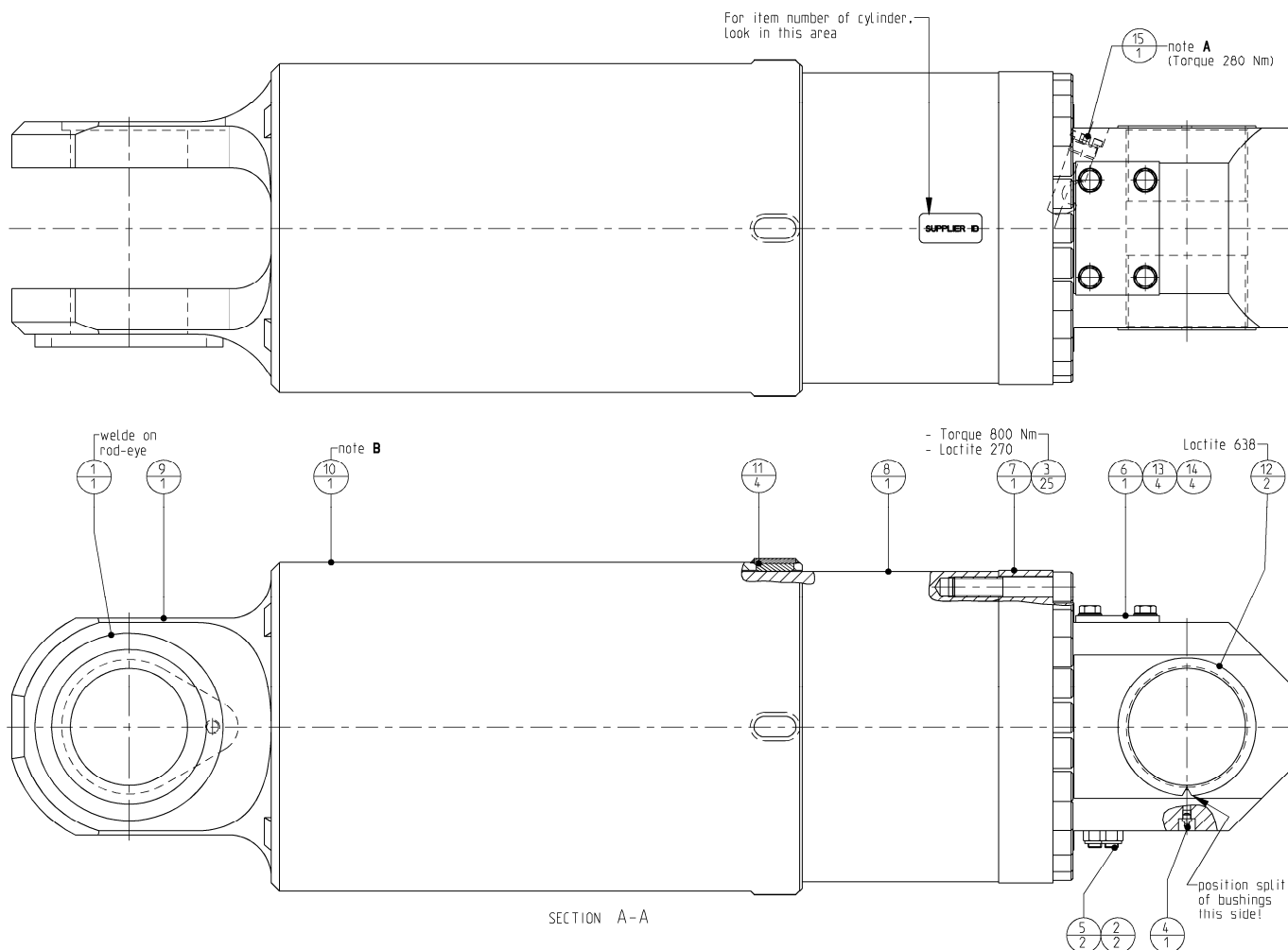
Product type

DCC-75-A

Cylinder GP

Number

501815-07



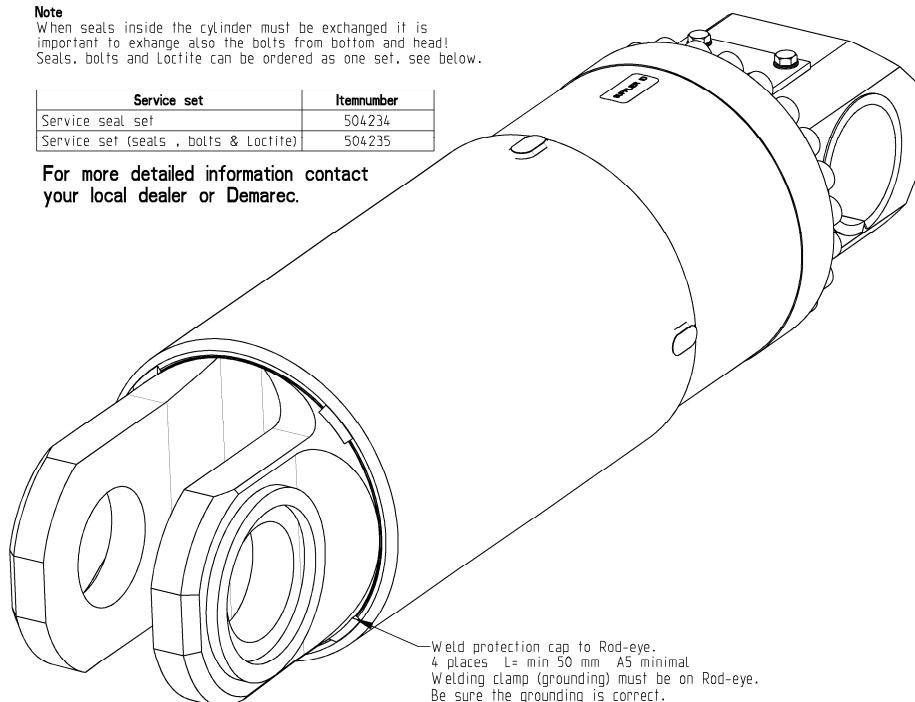
note A:
Mount with cyberbound TT62
according instructions at the end
of this partsbook

note B:
mounting order protection cap:
- lubricate thread with Loctite LB 8150
- turn cap on the head of cylinder
fully to the end, use cams to tighten
- Drill and tap M12 hole 2x
- Mount hex. socket set screw 2x

Note
When seals inside the cylinder must be exchanged it is
important to exchange also the bolts from bottom and head!
Seals, bolts and Loctite can be ordered as one set, see below.

Service set	Itemnumber
Service seal set	504234
Service set (seals, bolts & Loctite)	504235

For more detailed information contact
your local dealer or Demarec.



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	<i>Product type</i>	DCC-75-A		
Cylinder GP	<i>Number</i>	501815-07		

15	290058186	Blanking end ISO 6149	1
14	122000163	Washer normal	4
13	120010334	Bolts Hexagon	4
12	507047	Bushing - collar	2
11	504224	Slide pad	4
10	501819	Protection Cap asm.	1
9	501818	Rod GP	1
8	501817	Tube - housing	1
7	501807	Cylinder - bottom	1
6	501754	Blanking cover	1
5	501408	Bleeding screw GP	2
4	500560	Grease - nipple	1
3	500287	Hex. socket head cap screw	50
2	500031	Nut Hexagon self-locking	2
1	409662	Ring - protection	1
POS	PARTNUMBER	PARTNAME	QT

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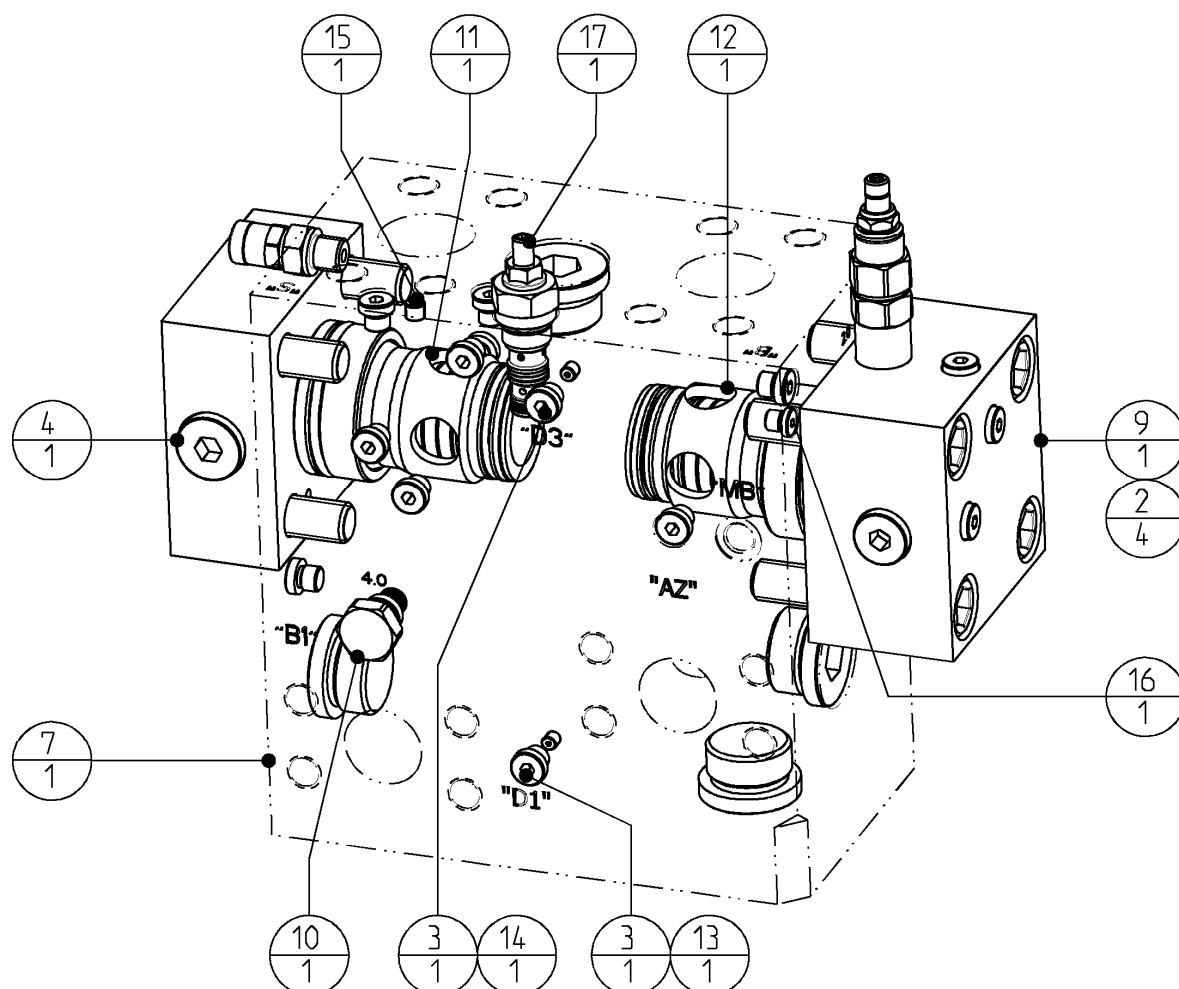
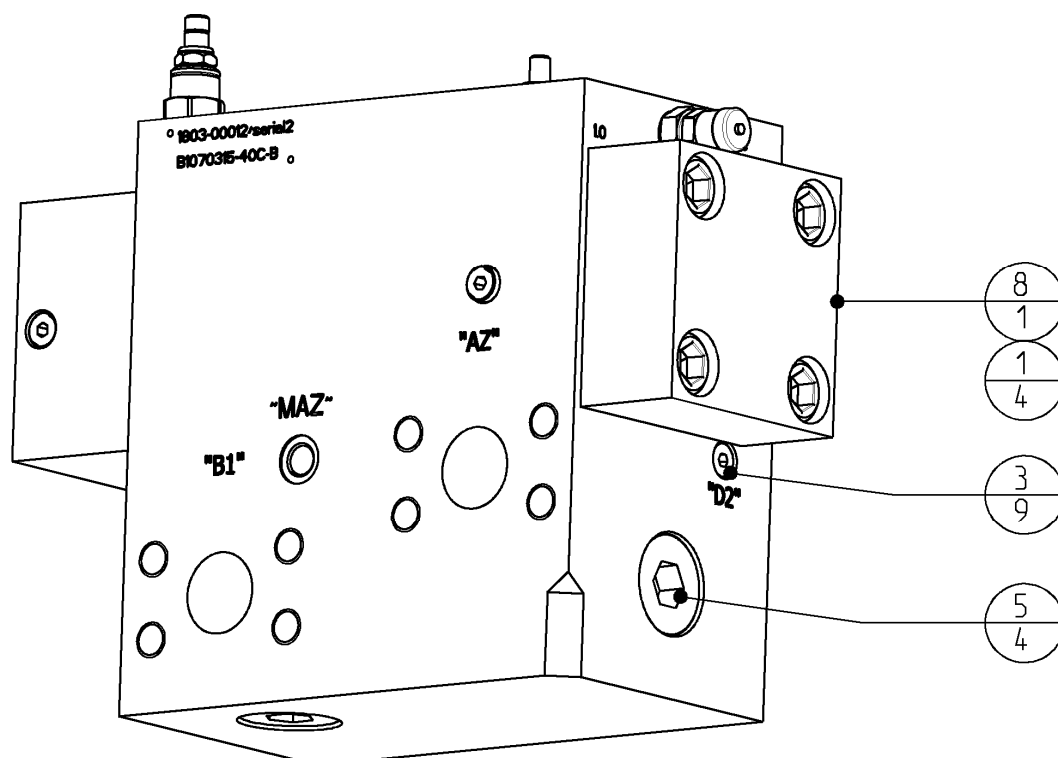
Product type

DCC-75-A

Valve GP

Number

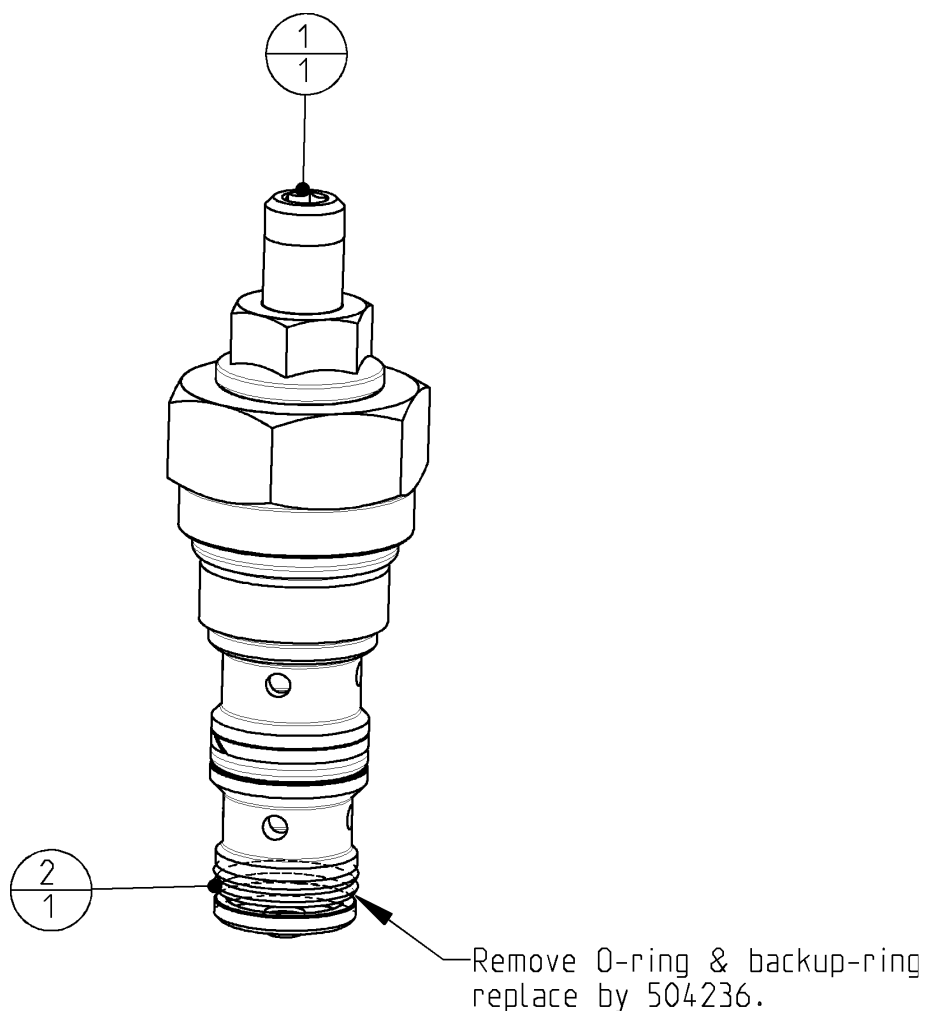
501781-04



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	<i>Date</i>	September 2021		
	<i>Product type</i>	DCC-75-A		
Valve GP	<i>Number</i>	501781-04		

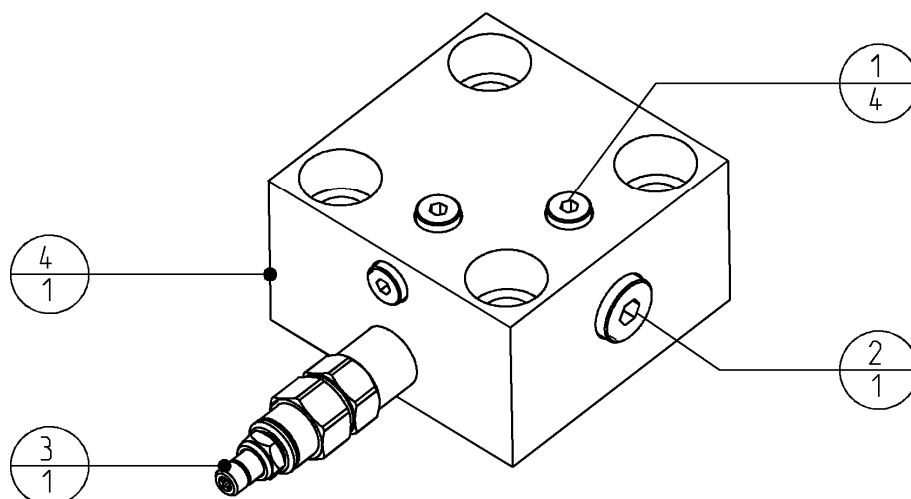
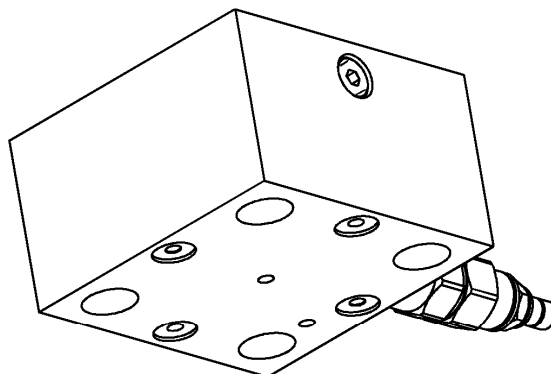
17	507391	Priority cartridge valve	1
16	503904	Blanking end SAE J514	1
15	502132	Hex.socket plug-tappered	1
14	501929	Restrictor - plug	1
13	501928	Restrictor - plug	1
12	501789	Cartridge slip-in NG32	1
11	501788	Cartridge slip-in NG32	1
10	501787	Valve - check	1
9	501784	Cover GP NG32	1
8	501783	Cover NG32	1
7	501782	Housing	1
6	500740	Test-point	1
5	500654	Blanking end	4
4	500652	Blanking end	1
3	500649	Blanking end	11
2	500264	Hex. socket head cap screw	4
1	500262	Hex. socket head cap screw	4
POS	PARTNUMBER	PARTNAME	QT

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	Product type	DCC-75-A		
Cartridge – priority valve	Number	507391-00		



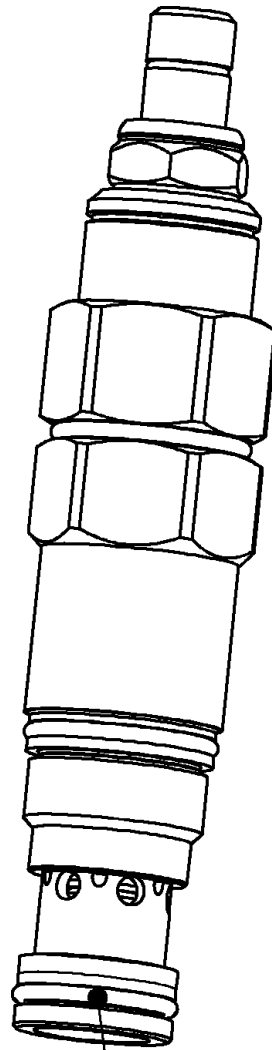
2	504236	Static seal	1
1	501538_REBUILD	Priority cartridge valve	1
POS	PARTNUMBER	PARTNAME	QT

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	Product type	DCC-75-A		
Cover GP	Number	501784-00		



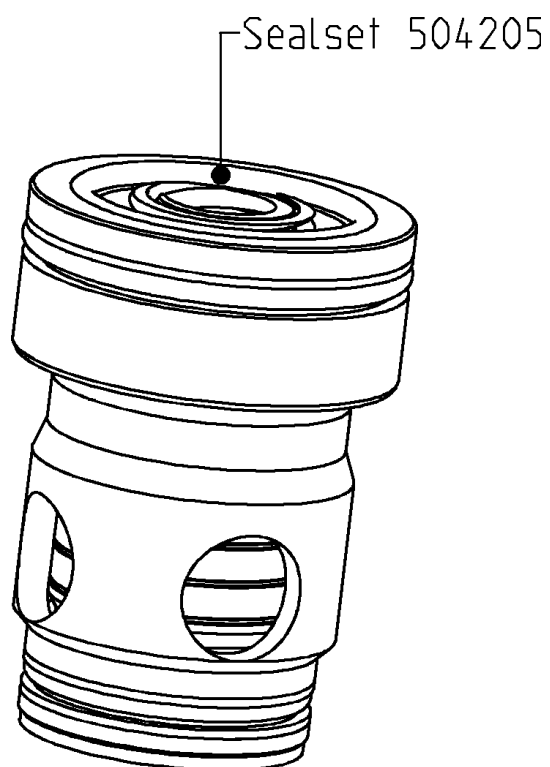
4	501785	Cover NG32 (modified)	1
3	501537	Cartridge - sequence valve	1
2	500651	Blanking end	1
1	500649	Blanking end	4
POS	PARTNUMBER	PARTNAME	QT

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	<i>Product type</i>	DCC-75-A		
Cartridge - sequence valve	<i>Number</i>	501537-00		



Sealset 504203

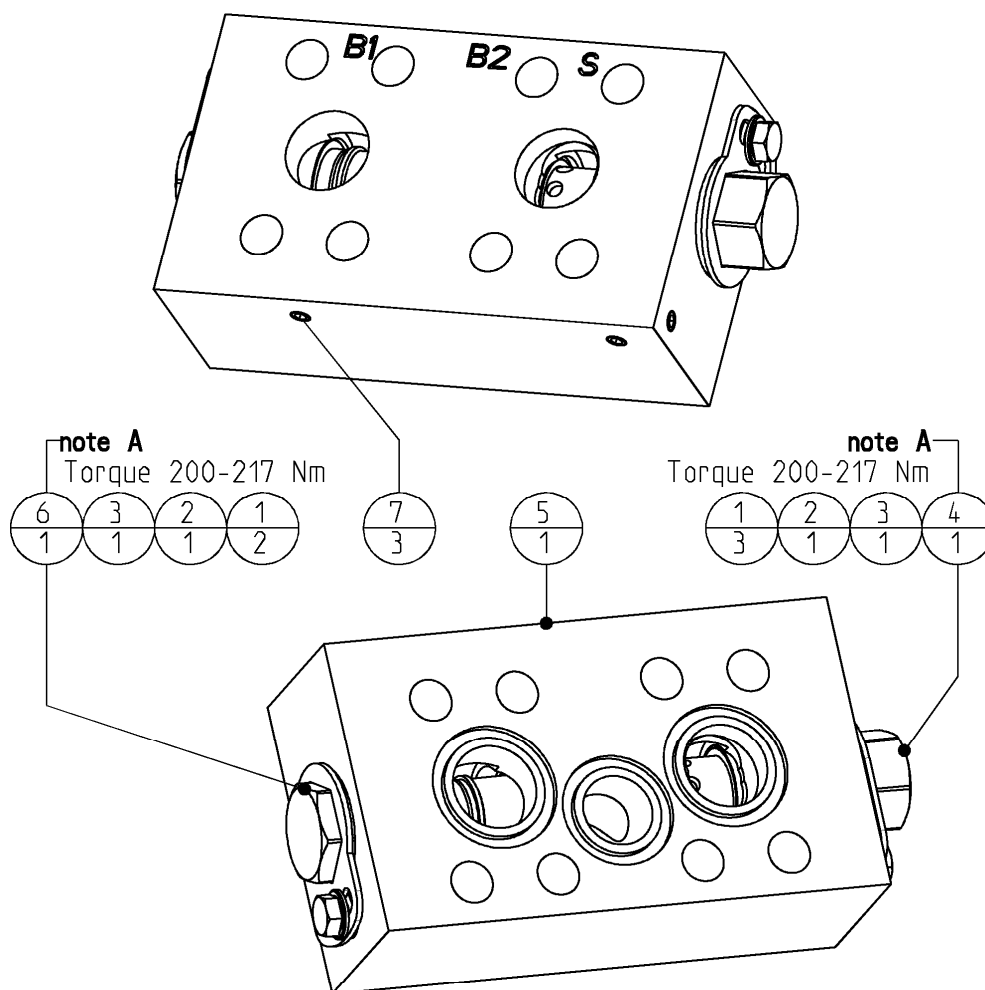
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	<i>Product type</i>	DCC-75-A		
Cartridge - slip-in valve	<i>Number</i>	501788-00		



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	<i>Product type</i>	DCC-75-A		
Cartridge - slip-in valve	<i>Number</i>	501789-00		



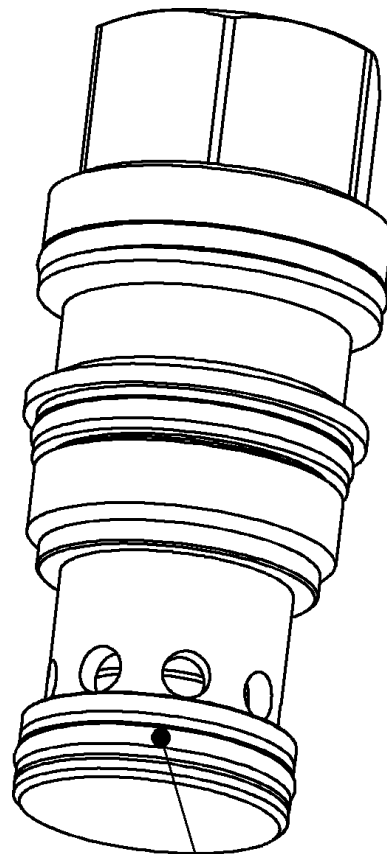
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	Product type	DCC-75-A		
Valve GP	Number	501790-02		



note A:
Mount with cyberbound TT62 according instruction at the end of the partsbook.

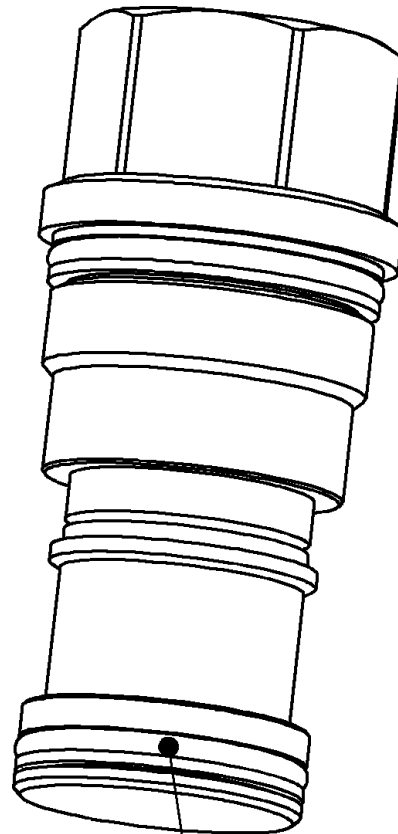
7	502132	Hex.socket plug-tapped	3
6	502117	Cartridge - check valve	1
5	501791	Valve - housing	1
4	501378	Cartridge - check valve	1
3	501347	Lockplate Key 32	2
2	500103	Bolts Hexagon	2
1	500041	Washer normal	5
POS	PARTNUMBER	PARTNAME	QT

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	<i>Product type</i>	DCC-75-A		
Check valve	<i>Number</i>	501378-02		



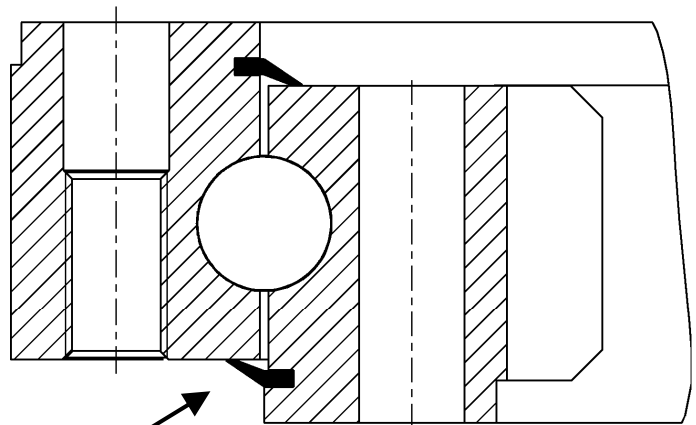
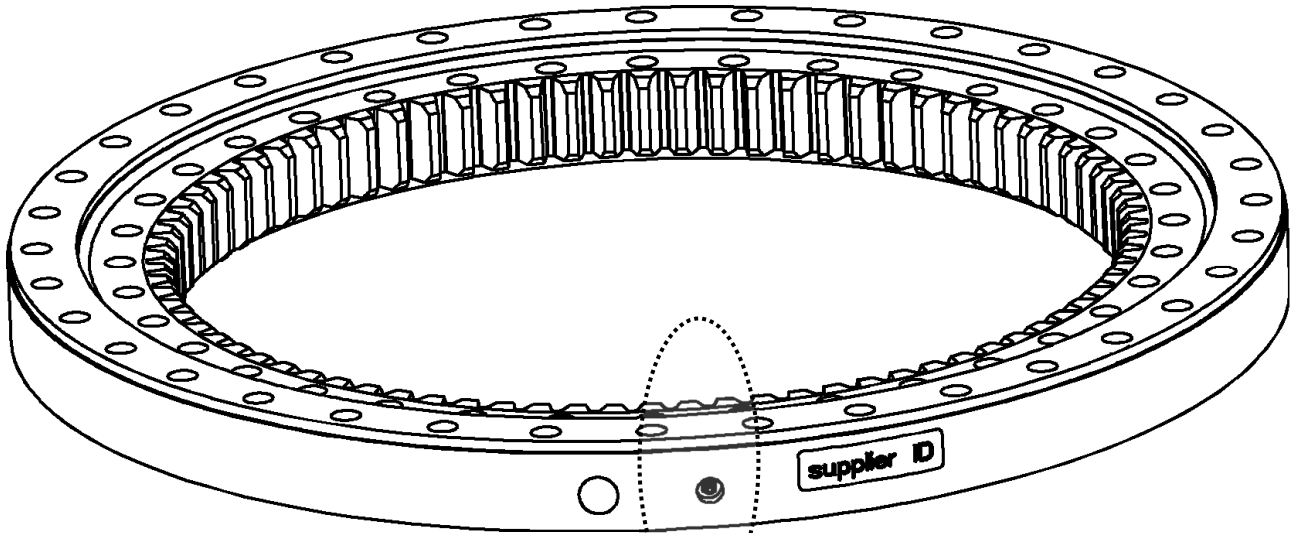
Sealset 504024

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	<i>Product type</i>	DCC-75-A		
Check valve	<i>Number</i>	502117-02		



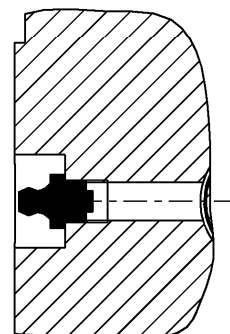
Sealset 504024

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	Product type	DCC-75-A		
Slewing ring	Number	507031-01		

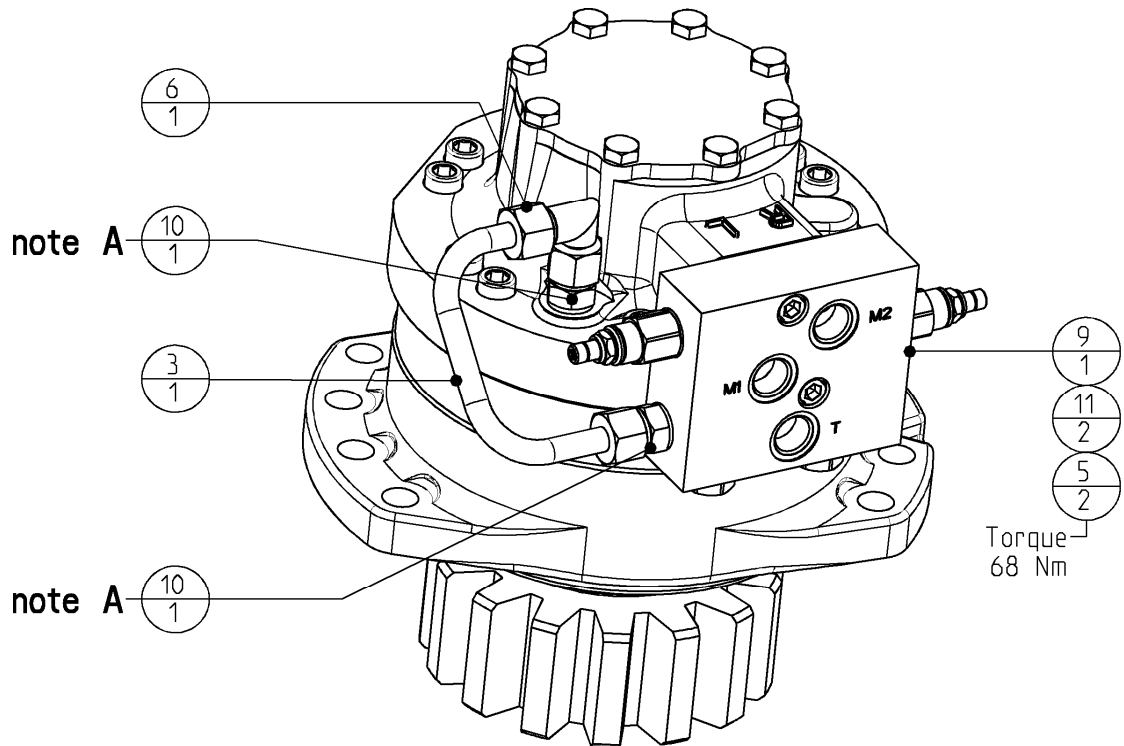


**2x seal 256073009
mount with Loctite 480**

**2x grease nipple
500560**

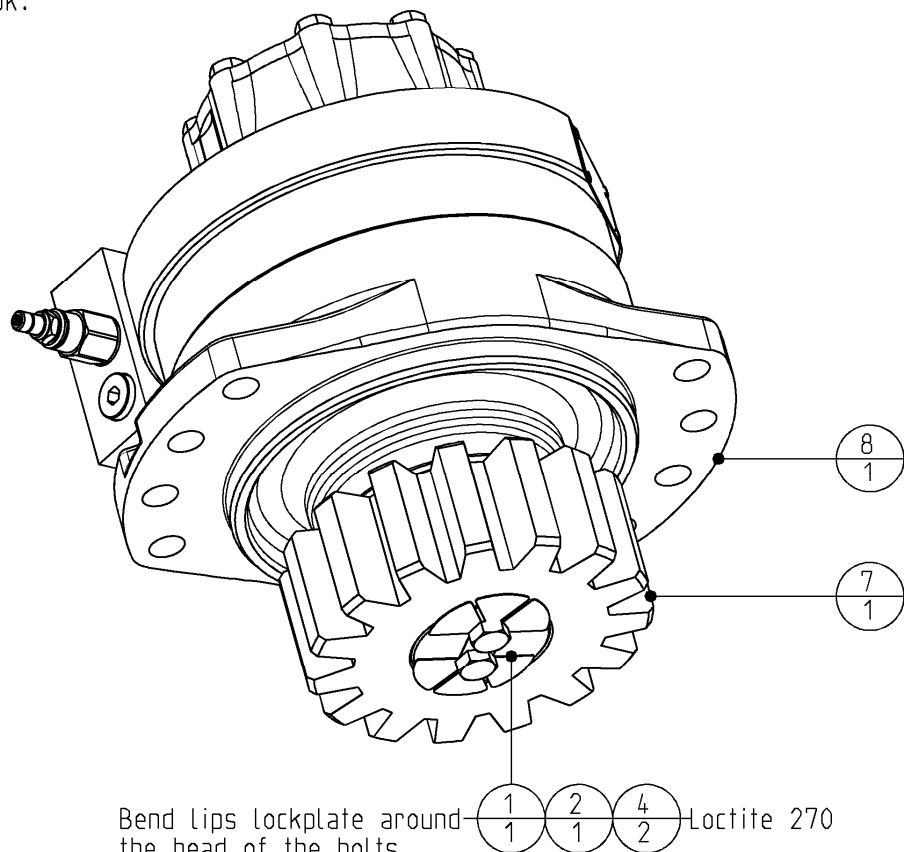


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	Product type	DCC-75-A		
Hydraulic motor & valve GP	Number	408080-01		



note A

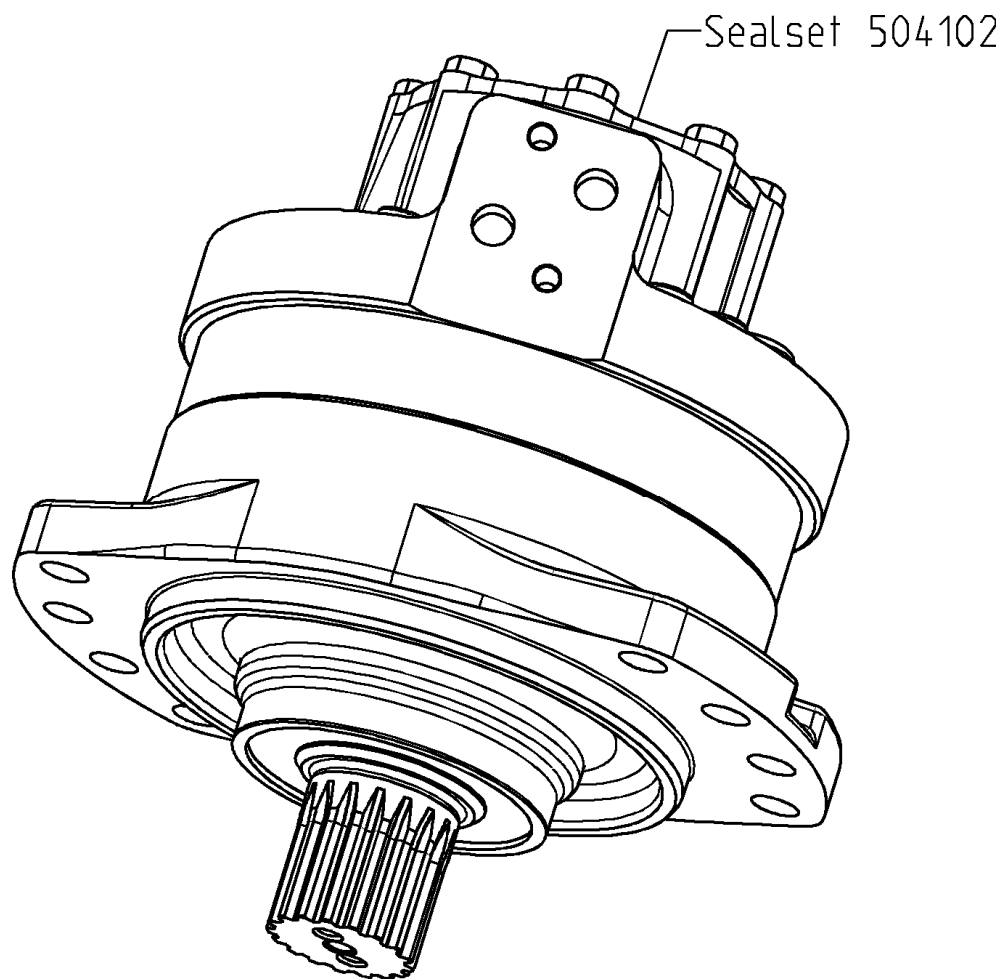
Mount with cyberbound TT62 according instructions at the end of this partsbook.



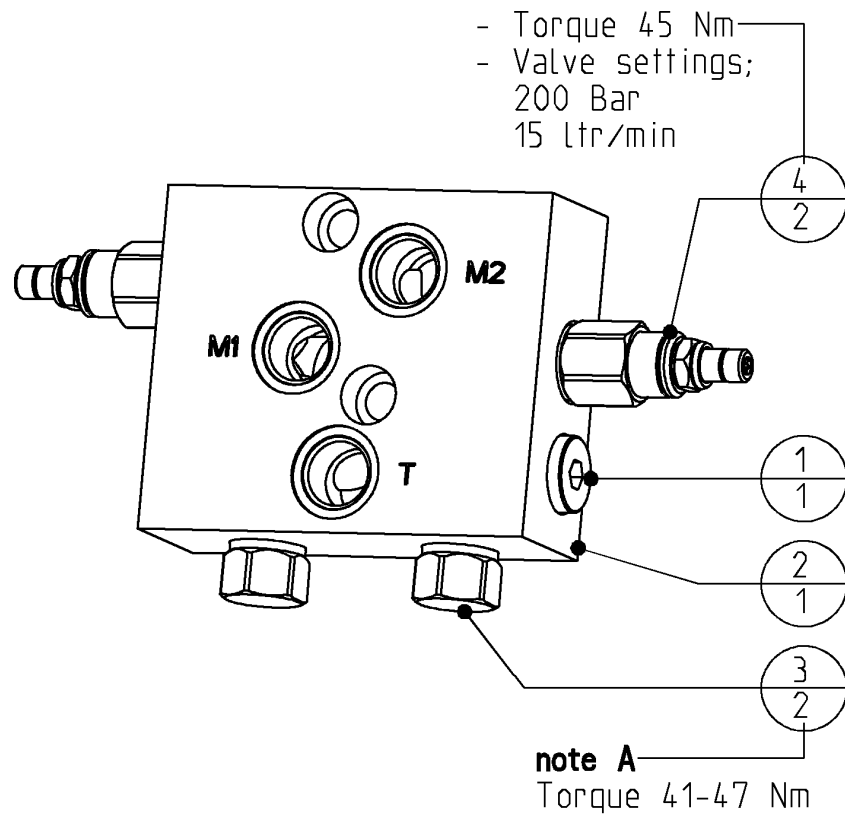
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	<i>Date</i>	September 2021		
	<i>Product type</i>	DCC-75-A		
Hydraulic motor & valve GP	<i>Number</i>	408080-01		

11	504185	Seal - flange	2
10	503667	Male stud coupling	2
9	501925	Valve GP	1
8	501924	Hydraulic motor	1
7	501094	Pinion	1
6	500672	Adjustable male stud elbow	1
5	500238	Hex. socket head cap screw	2
4	500116	Bolts Hexagon	2
3	408083	Tube asm.	1
2	404856	Washer	1
1	404845	Lockplate	1
POS	PARTNUMBER	PARTNAME	QT

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	Product type	DCC-75-A		
Hydraulic motor	Number	501924-00		



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	Product type	DCC-75-A		
Valve GP	Number	501925-00		

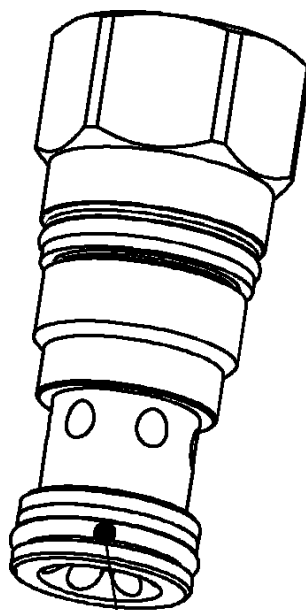


note A

Mount with cyberbound TT62
according instructions at the end
of this partsbook.

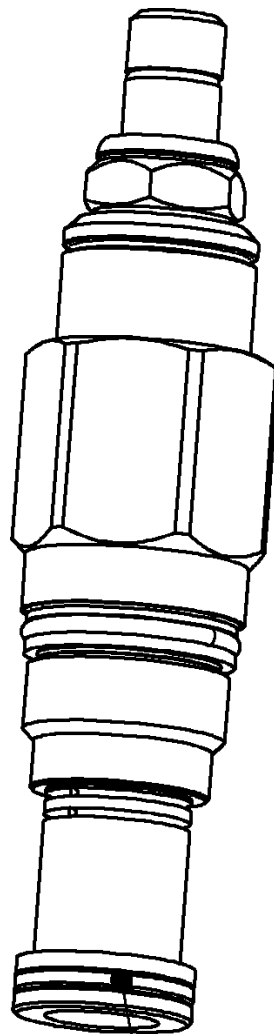
4	271072365	Cartridge- relief valve	2
3	501937	Cartridge - check valve	2
2	501926	Valve housing	1
1	500651	Blanking end	1
POS	PARTNUMBER	PARTNAME	QT

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	<i>Product type</i>	DCC-75-A		
Relief valve	<i>Number</i>	501937-00		



Sealset 504203

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	<i>Date</i>	September 2021		
	<i>Product type</i>	DCC-75-A		
Check valve	<i>Number</i>	271072365-B		



Sealset 504203

Concrete Crusher

Swivel GP

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38

Date

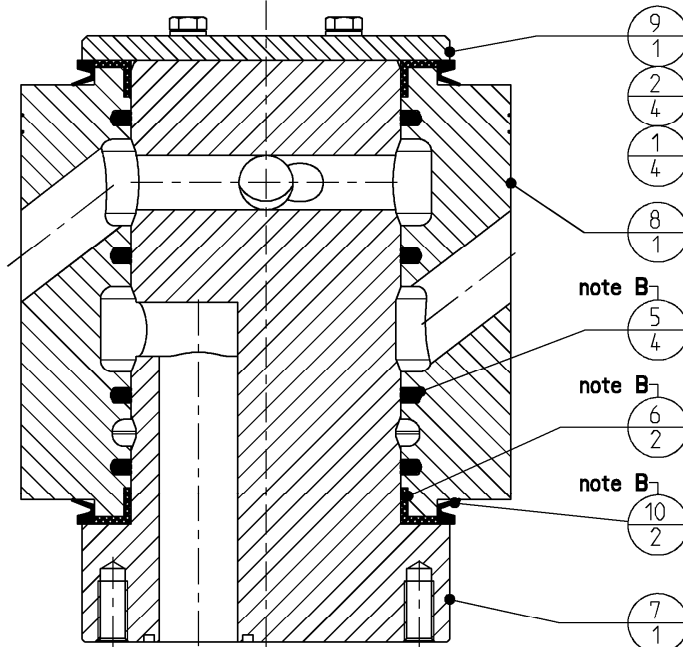
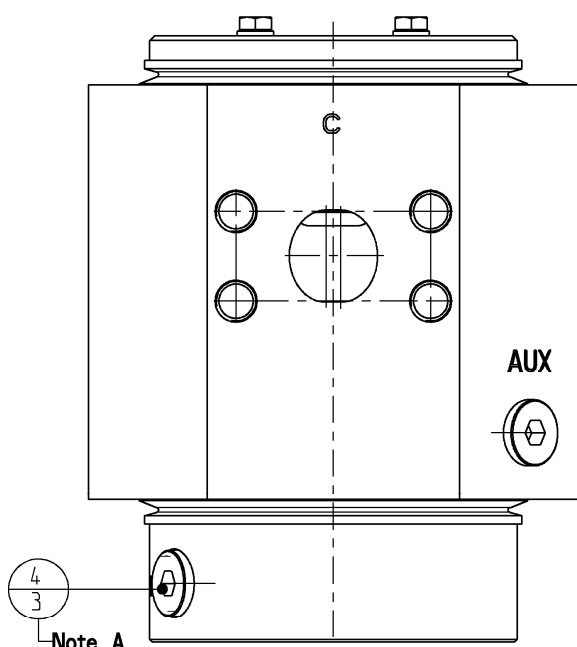
September 2021

Product type

DCC-75-A

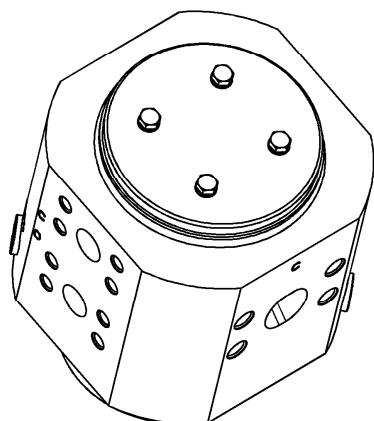
Number

507260-00

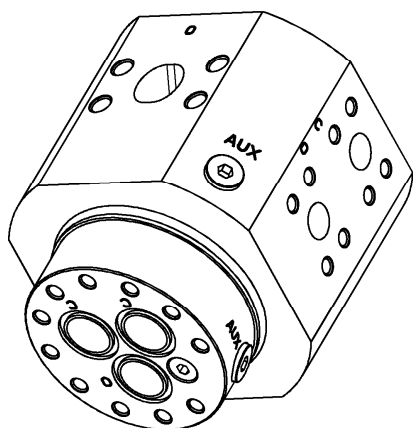
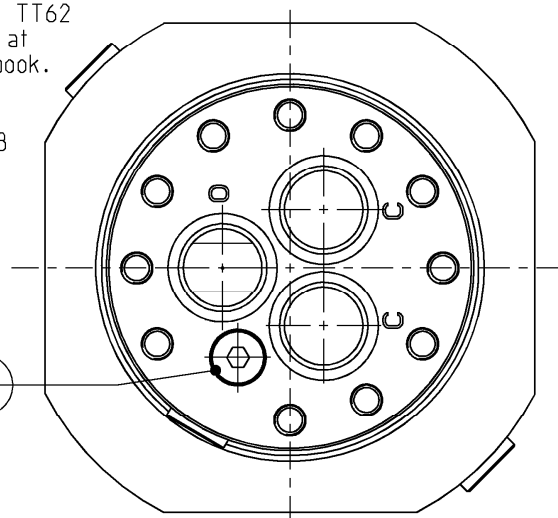


note A
Mount with Cyberbound TT62
according instructions at
the end of this partsbook.

note B
Part of sealset 504188

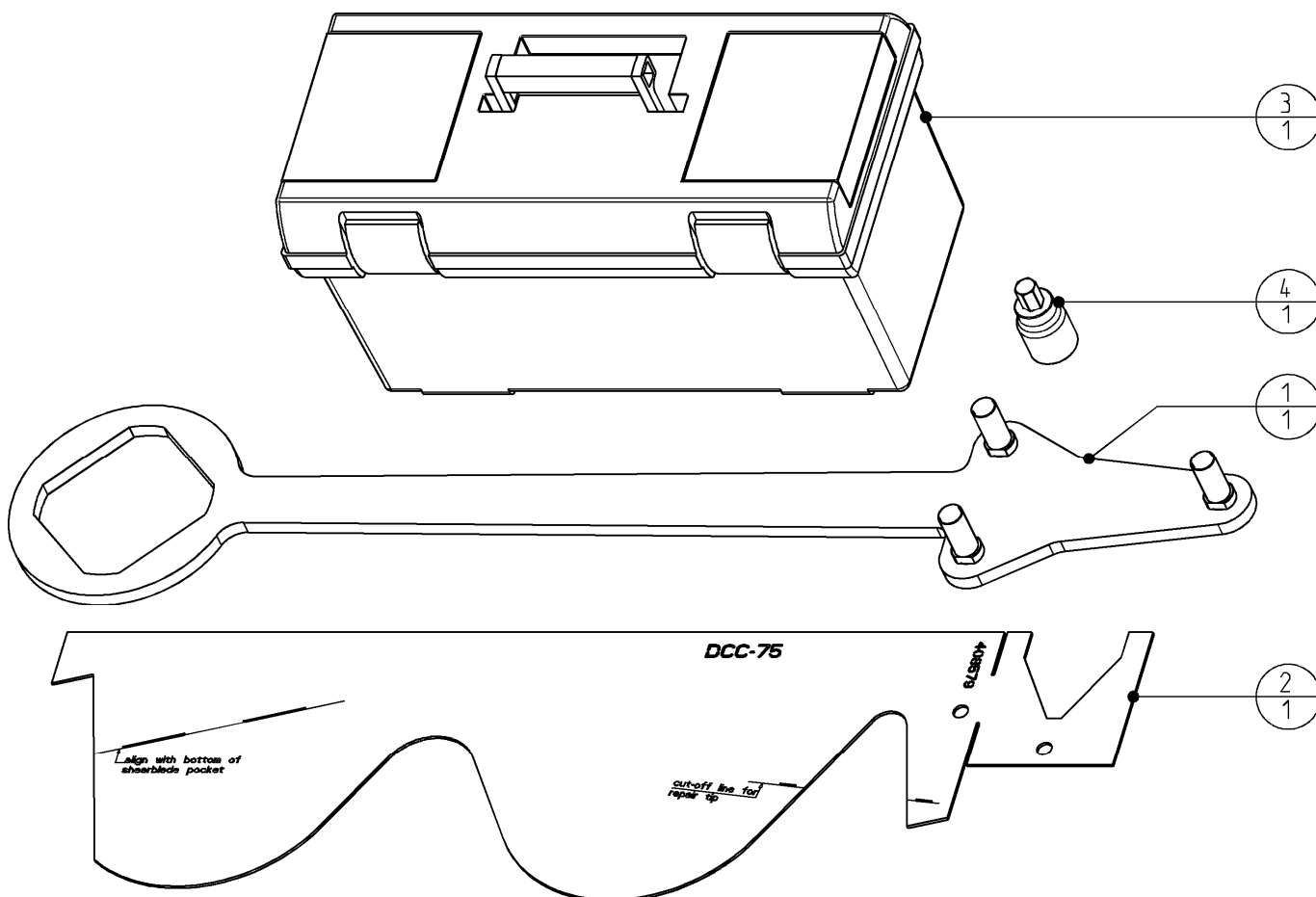


Note A



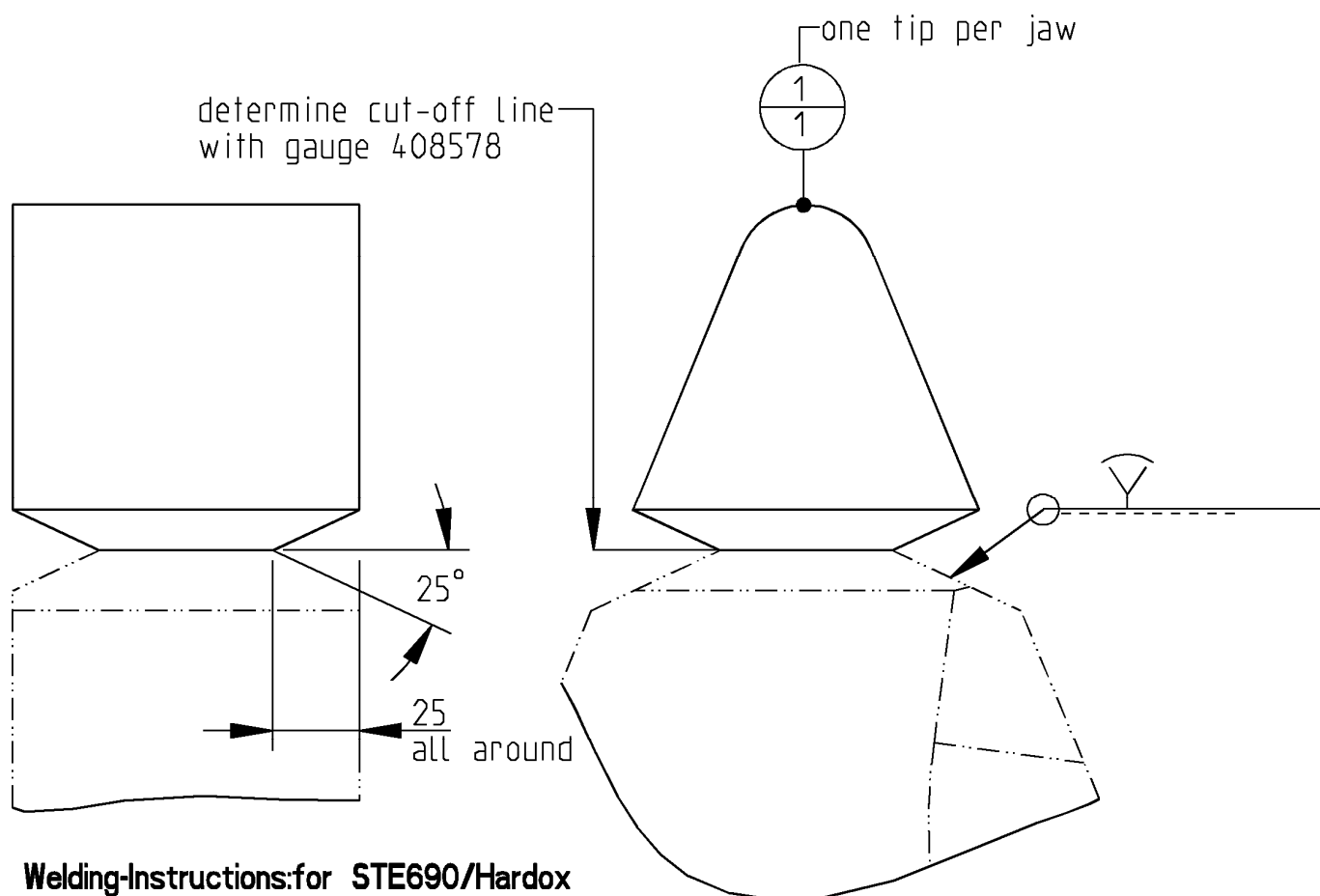
10	504054_VG_D140	Seal	2
9	507263	Cover	1
8	507262	Housing	1
7	507261	Stator	1
6	504222	Axial ring	2
5	504206	Roto seal	4
4	500652	Blanking end	3
3	500651	Blanking end	1
2	500105	Bolts Hexagon	4
1	500066	Washer spring	4
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	32	of	38
	Date	September 2021		
	Product type	DCC-75-A		
Service kit (optional)	Number	408661-00		



4	192072798	Screwdriver bit socket	1
3	508136	Toolbox GP	1
2	408579	Gauge DCC-75 jaw	1
1	404986	Key GP	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	33	of	38
	Date	September 2021		
	Product type	DCC-75-A		
Tip repair (optional)	Number	408667-00		



Welding-Instructions:for STE690/Hardox

Proces.: ISO 4063-135

Quality.: ISO 5817-C

Position: ISO 6947-PA/PB

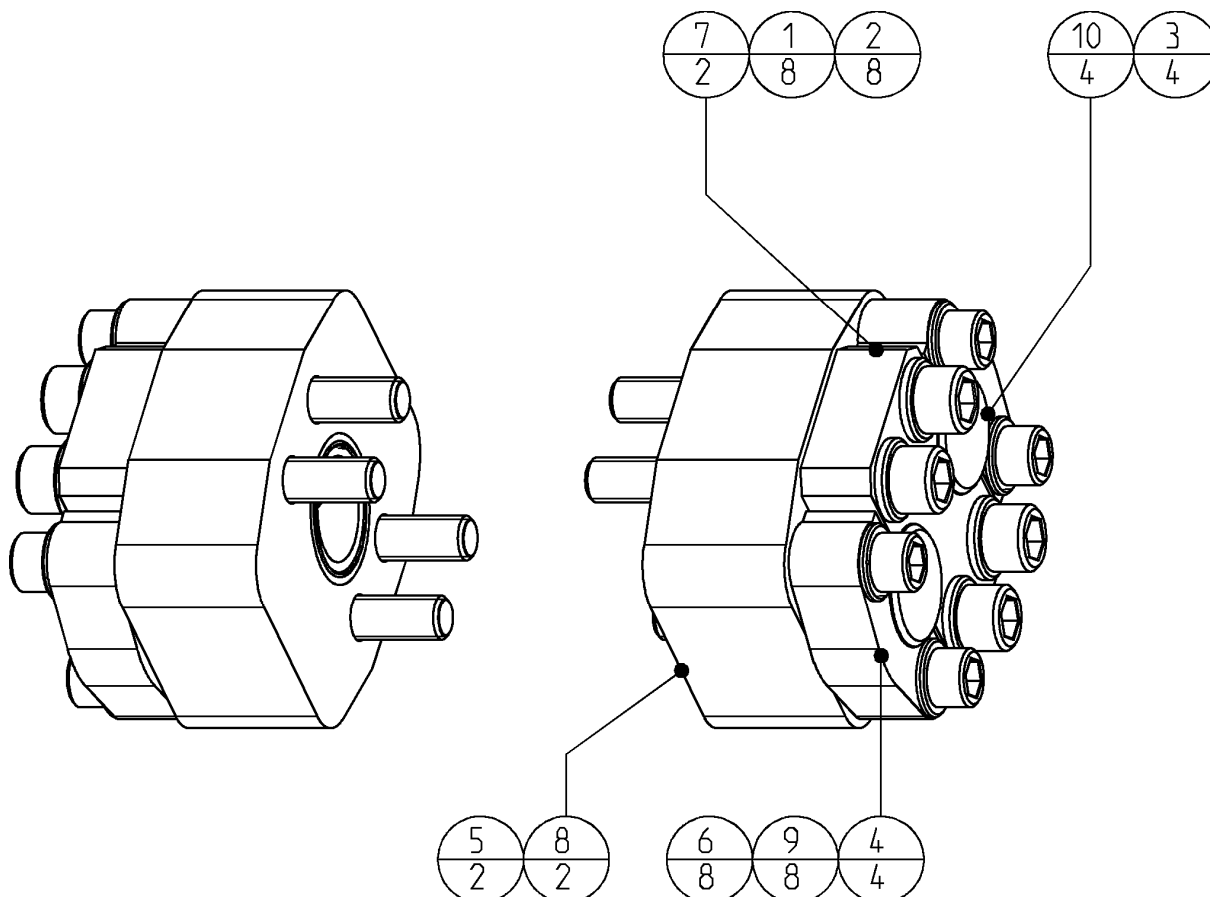
Material: Lastek 10015

AWS A5.28: ER100 S-1

- Pre-heat welding seams 100-150°C
- All welds not specified: a6
- After welding, gradually cooling down

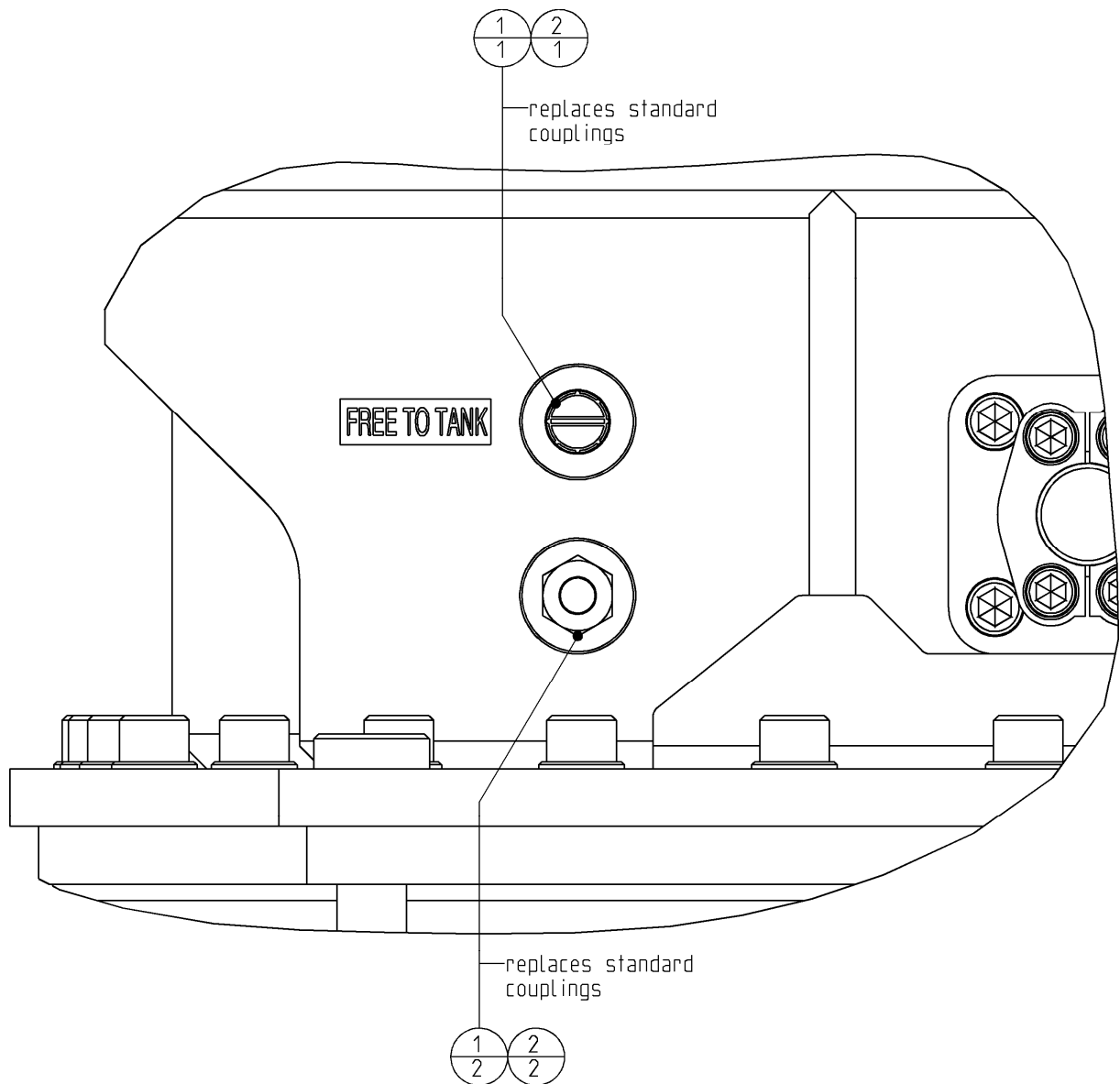
1	408667	DCC-65/75 tip-repair	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	34	of	38
	Date	September 2021		
	Product type	DCC-75-A		
Flange kit (optional)	Number	507230-02		



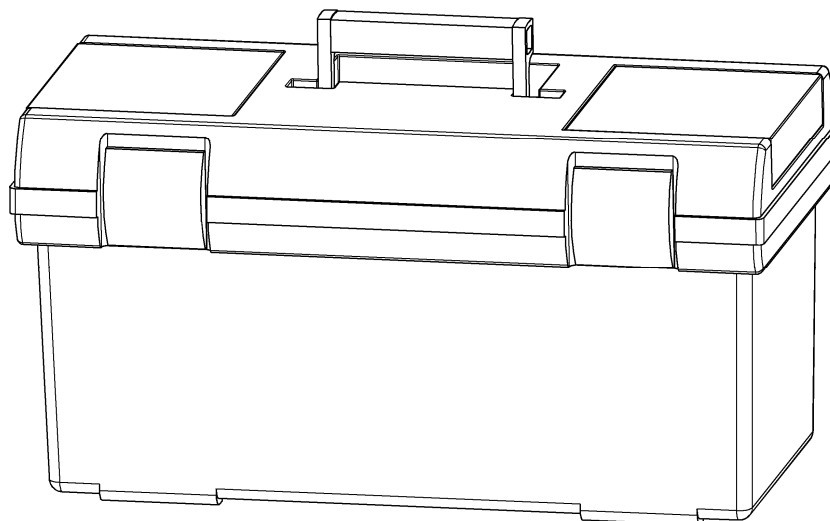
10	291065241	SAE stop	4
9	122000163	Washer normal	8
8	507201	Double flange 1 1/4\" 6000 PSI	2
7	507200	SAE split flange - double	2
6	506005	Hex. socket head cap screw	8
5	504097	Seal - flange	2
4	503504	SAE split flange	4
3	500603	Seal - flange	4
2	500268	Hex. socket head cap screw	8
1	500054	Washer HV	8
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	35	of	38
	Date	September 2021		
	Product type	DCC-75-A		
Fitting kit JIC (optional)	Number	406251-00		



2	503662	Blanking cap	3
1	503650	Male stud coupling	3
POS	PARTNUMBER	PARTNAME	QT

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	Date	September 2021		
	Product type	DCC-75-A		
Toolbox	Number	508136-02		



**Content of toolbox,
completed with shims, partsbook and manual of the shear**

				25	257013302	Kantseal 15,54 x 2,51	2
				24	121060762	Locknut M10 SEAL LOCK	2
				16	504009	O-ring 44,04x 3,53	3
				17	504017	O-ring 36,09x 3,53	2
				18	504048	O-ring 25,3 x 2,4	3
				19	504047	O-ring 20,3 x 2,4	3
				20	504046	O-ring 16,3 x 2,4	3
				21	504070	O-ring 12,37x 2,62	3
				22	504045	O-ring 12,0 x 2,0	3
				23	504043	O-ring 6,0 x 1,5	3
				15	504041	Seal 1-1/4" 38,8x45,8x2	2
				14	504040	Seal 1" 29,7x35,7x2	2
				13	504039	Seal 3/4" 23,9x29,2x1,5	2
				12	504036	Seal 1/4" 11,6x16,5x1,5	2
				11	504038	Seal 1/2" 18,5x23,9x1,5	2
				10	504097	Seal Flange 1-1/2"	3
				9	500603	Seal Flange 1-1/4"	3
				8	500601	Seal Flange 1"	3
				7	500600	Seal Flange 3/4"	3
				6	189069365	Sticker "Free to tank"	2
				5	508152	Sticker "Maintenance"	4
				4	508113	Sticker "Safety"	4
				3	503638	Testpoint 7/16"UNF	2
				2	500740	Testpoint G1/4"	2
				1	508137	Toolbox 580x290x300	1
				POS	PARTNUMBER	PARTNAME	QT
45	251065237	Back-up ring 50,0x 44,6x1,4	2				
44	504026	Back-up ring 44,5x42,5x2,9	2				
43	290058186	Blanking end M33x2 OR	1				
42	290058185	Blanking end M27x2 OR	1				
41	290058184	Blanking end M22x1,5 OR	1				
40	290066544	Blanking end M10x1,0 OR	1				
39	500654	Blanking end 1" -WD	1				
38	500653	Blanking end 3/4"-WD	1				
37	500652	Blanking end 1/2"-WD	1				
36	500651	Blanking end 3/8"-WD	1				
35	500650	Blanking end 1/4"-WD	1				
34	500649	Blanking end 1/8"-WD	1				
33	502562	Bleedingscrew M10 L=58,5	2				
32	120075770	Blanking screw M8x1,0	4				
31	502000	Filter line built-in	2				
30	506046	Glue Loctite 2701 5ml	1				
29	195050158	Glue TT62 pump gel	1				
28	508139	Grease cartridge	1				
27	508138	Grease pistol	1				
26	500560	Grease-nipple, straight M10x1	10				

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	Date	September 2021		
	Product type	DCC-75-A		
Additional parts	Number	n.a.		

Chemical lock

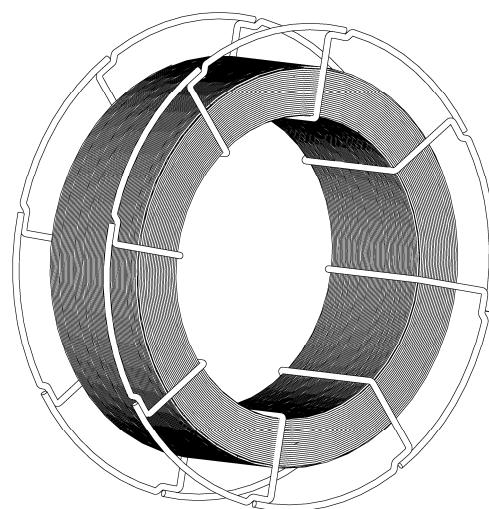
195050158	Cyberbond TT62 Pumpgel	1
506018	Loctite 480 Flacon 20 gr	1
506017	Loctite 638 Flacon 50 ml	1
506016	Loctite 270 Flacon 50 ml	1
PARTNUMBER	PARTNAME	QT



MAG welding wire

- for hard facing cutting blades
- 48-52 HRc
- Standards;
 - AWS A 5.21: no standard
 - EN ISO 14700: ~S Fe14
 - DIN: W.Nr. 1.8425
 - DIN 8555: MSG 2-GZ-500

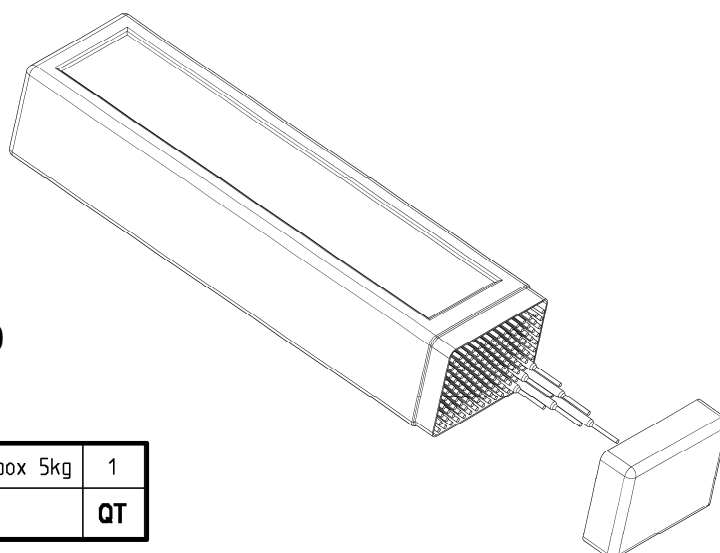
501237	Welding wire MAG; 1.8425, coil 15kg	1
PARTNUMBER	PARTNAME	QT



Welding electrodes

- for hard facing cutting blades
- 48-52 HRc
- Standards;
 - AWS A 5.21: no standard
 - EN ISO 14700: ~S Fe14
 - DIN: W.Nr. 1.8425
 - DIN 8555: MSG 2-GZ-500

501238	Weld. electr.:1.8425, Ø 2.5mm, box 5kg	1
PARTNUMBER	PARTNAME	QT



Concrete Crusher	Page	38	of	38
	Date	September 2021		
	Product type	DCC-75-A		
Instructions	Number	n.a.		

Mounting instructions for Cyberbound TT 62

This instruction shall guarantee that all hydraulic fittings and cartridges will be mounted and glued in correctly.

Procedure:

Clean and degrease thoroughly all components with a special cleaner for anarobic adhesives (e.g. Loctite cleaner 7063) or acetone.

Apply on the outside thread only a bead of Cyberbond TT62 pump gel to approx. 2/3 of the girth of the second thread for fittings up to a diameter of 20mm or to the entire girth for fittings with a diameter larger than 20mm.



Cyberbond
TT 62



Clean from adhesive residues pressed out from the bore hole after fitting.

ATTENTION. The sealings shall be free of adhesive residues!

Tighten fittings with given fastening torques.

Standard torque values for bolts

(when not indicated)

Thread size	Torque (Nm) for quality		
	8.8	10.9	12.9
M8	22,5	32,4	38,7
M10	45,0	63,0	75,6
M12	77,4	109,0	131,0
M16	194,0	270,0	324,0
M20	369,0	522,0	630,0
M24	639,0	900,0	1080,0
M27	945,0	1305,0	1575,0
M30	1260,0	1800,0	2160,0



DEMAREC AND KINSHOFER WORLDWIDE

Netherlands:

Demarec

Demolition and Recycling Equipment BV

De Hork 32

5431 NS Cuijk

Netherlands

TEL: +31 (0) 485 442300

FAX: +31 (0) 485 442120

Email:

info@demarec.com

United Kingdom:

Kinshofer UK Ltd.

4 Milton Industrial Court,

Horsfield Way, Bredbury

Stockport, Cheshire, SK6 2TA

United Kingdom

TEL: +44 (0) 161 - 406 7046

FAX: +44 (0) 161 - 406 7014

Email:

sales@kinshofer.co.uk

France:

Kinshofer France S.A.R.L.

B.P. 20100

67213 Obemai Cedex

France

TEL: +33 (0) 388 39 55 00

FAX: +33 (0) 388 79 06 75

Email:

info@kinshofer.fr

Czech Republic:

Kinshofer CZ s.r.o.

Cs. Legii 568

37810 Ceske Velenice

Czech Republic

TEL: +420 384 - 795 110

FAX: +420 384 - 795 120

Headquarters:

Germany:

Kinshofer GmbH

Hauptstrasse 76

83666 Waakirchen

Germany

TEL: +49 (0) 8021 - 88 99 0

FAX: +49 (0) 8021 - 88 99 37

Email:

info@kinshofer.com

North America:

Kinshofer North America

5040 Mainway Drive, Unit 11

Burlington, ON L7L 7G5

Canada

TEL: +1 (905) 335 2856

FAX: +1 (905) 335 4529

Toll Free in Canada and USA:

TEL: 1-800-268-9525

Email:

sales-northamerica@kinshofer.com

Finland:

Kinshofer Aponox Oy

Terminaalitie 10

13430 Hämeenlinna

Finland

TEL: +358 (0)75 7540 200

FAX: +358 (0)75 7540 210

Beijing:

Darda Kinshofer

Construction Machinery Co. Ltd.

Unit #306, Landmark Tower 2

8 Dongsanhuan Road

Beijing 100004

China

TEL: +86 (10) 6590 6422

FAX: +86 (10) 6590 6423

Email:

info@darda.com.cn