

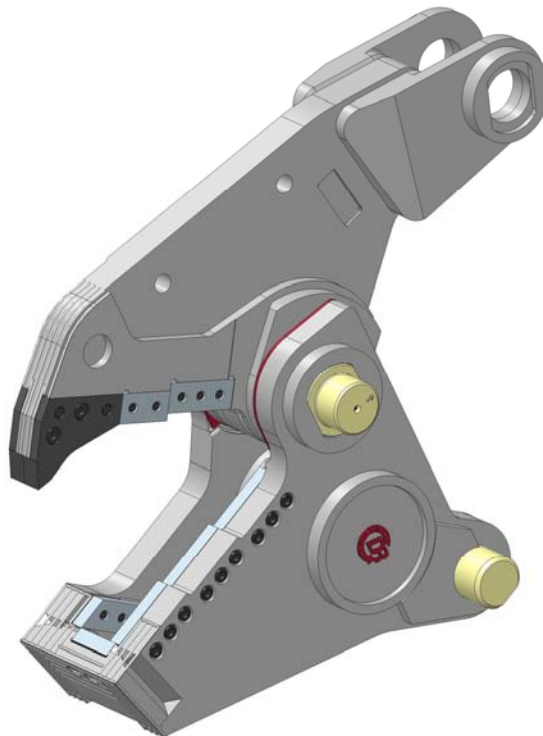


Partsbook

for

Multi Quick Processor Steel jaw MQP-60-S

Product	Part Number
MQP-60-S Serie 5	MQP60S440CAA



Partsbook_mqp60s440caa-a.docx

May 2015

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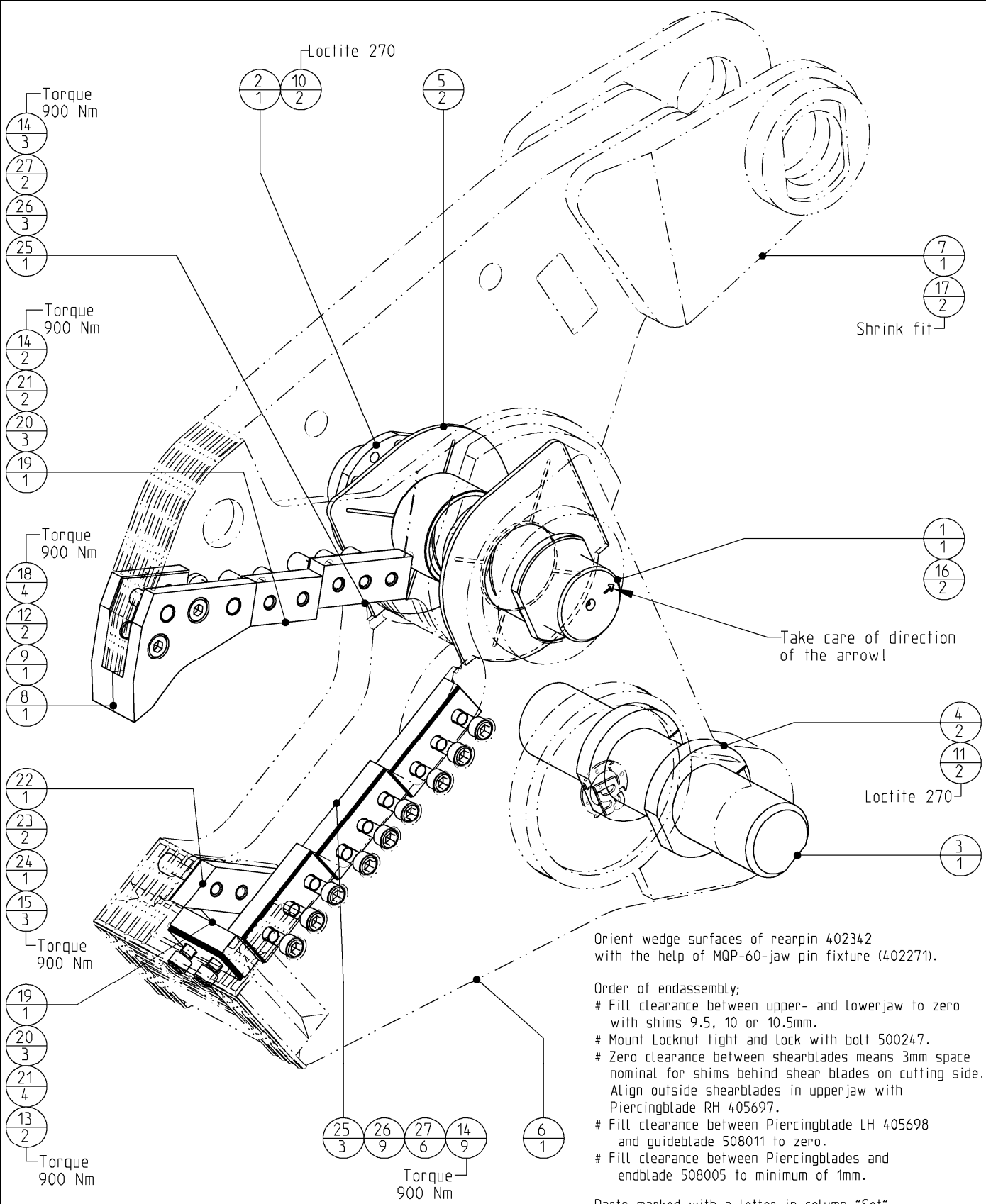
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Multi Quick Processor

Page	1	of	4
Date	May 2015		
Product type	MQP-60-S		
Number	MQP60S440CAA-A		

Jaw GP



Orient wedge surfaces of rearpin 402342 with the help of MQP-60-jaw pin fixture (402271).

Order of endassembly;

- # Fill clearance between upper- and lowerjaw to zero with shims 9.5, 10 or 10.5mm.
- # Mount Locknut tight and lock with bolt 500247.
- # Zero clearance between shearblades means 3mm space nominal for shims behind shear blades on cutting side. Align outside shearblades in upperjaw with Piercingblade RH 405697.
- # Fill clearance between Piercingblade LH 405698 and guideblade 508011 to zero.
- # Fill clearance between Piercingblades and endblade 508005 to minimum of 1mm.

Parts marked with a letter in column "Set" can be orderd as a set with Itemnumber

Set	Wearpart set	Item number
a	Shearblade set	402836
b	Piercingblade set	405696

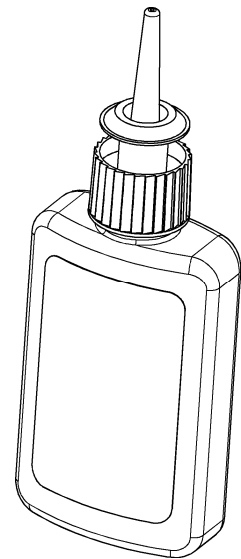
Multi Quick Processor	Page	2	of	4
	Date	May 2015		
	Product type	MQP-60-S		
Jaw GP	Number	MQP60S440CAA-A		

a	27	508022	Shim - straight	8
a	26	508021	Shim - straight	12
a	25	508020	Shearblade - straight	4
a	24	508013	Shim - diamond	1
a	23	508012	Shim - diamond	2
a	22	508011	Shearblade - diamond	1
a	21	508007	Shim - straight	6
a	20	508006	Shim - straight	6
a	19	508005	Shearblade - straight	2
b	18	506023	Shoulder bolt	4
	17	500574	Bushing	2
	16	500560	Grease - nipple	2
a	15	500287	Hex. socket head cap screw	3
a	14	500286	Hex. socket head cap screw	14
a	13	500283	Hex. socket head cap screw	2
b	12	500265	Hex. socket head cap screw	2
	11	500262	Hex. socket head cap screw	2
	10	500247	Hex. socket head cap screw	2
b	9	405698	Piercingblade - LH	1
b	8	405697	Piercingblade - RH	1
	7	404221	Jaw - upper asm. machined	1
	6	402707	Jaw - lower asm. machined	1
	5	402410	Spacer	2
	4	402343	Ring - clamp	2
	3	402342	Pin	1
	2	402341	Locknut M150x4	1
	1	402340	Pin	1
Set	POS	PARTNUMBER	PARTNAME	QT

Multi Quick Processor	Page	3	of	4
	Date	May 2015		
	Product type	MQP-60-S		
Additional parts	Number	n.a.		

Chemical lock

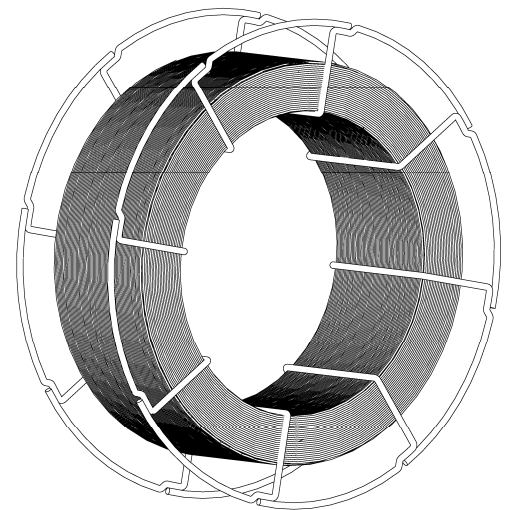
195050158	Cyberbond TT62 Pumpgel	1
506018	Loctite 480 Flacon 20 gr	1
506017	Loctite 638 Flacon 50 ml	1
506016	Loctite 270 Flacon 50 ml	1
PARTNUMBER	PARTNAME	QT



MAG welding wire

- for hard facing cutting blades
- 48-52 HRc

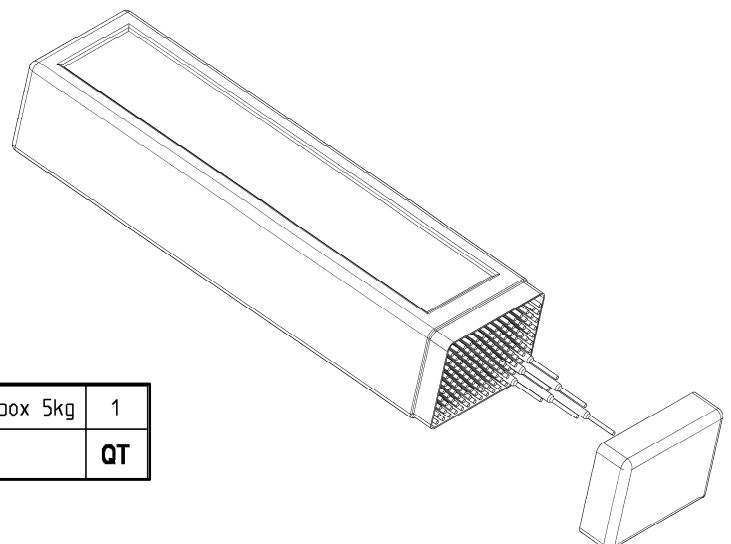
501237	Welding wire MAG; 1.8425, coil 15kg	1
PARTNUMBER	PARTNAME	QT



Welding electrodes

- for hard facing cutting blades
- 48-52 HRc

501238	Weld. electr.:1.8425, Ø 2.5mm, box 5kg	1
PARTNUMBER	PARTNAME	QT



Multi Quick Processor	Page	4	of	4
	Date	May 2015		
	Product type	MQP-60-S		
Instructions	Number	n.a.		

Mounting instructions for Cyberbound TT 62

This instruction shall guarantee that all hydraulic fittings and cartridges will be mounted and glued in correctly.

Procedure:

Clean and degrease thoroughly all components with a special cleaner for anaerobic adhesives (e.g. Loctite cleaner 7063) or acetone.

Apply on the outside thread only a bead of Cyberbond TT62 pump gel to approx. 2/3 of the girth of the second thread for fittings up to a diameter of 20mm or to the entire girth for fittings with a diameter larger than 20mm.



Cyberbound
TT 62



Clean from adhesive residues pressed out from the bore hole after fitting.

ATTENTION. The sealings shall be free of adhesive residues!

Tighten fittings with given fastening torques.

Standard torque values for bolts (when not indicated)

Thread size	Torque (Nm) for quality		
	8.8	10.9	12.9
M8	22,5	32,4	38,7
M10	45,0	63,0	75,6
M12	77,4	109,0	131,0
M16	194,0	270,0	324,0
M20	369,0	522,0	630,0
M24	639,0	900,0	1080,0
M27	945,0	1305,0	1575,0
M30	1260,0	1800,0	2160,0



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