

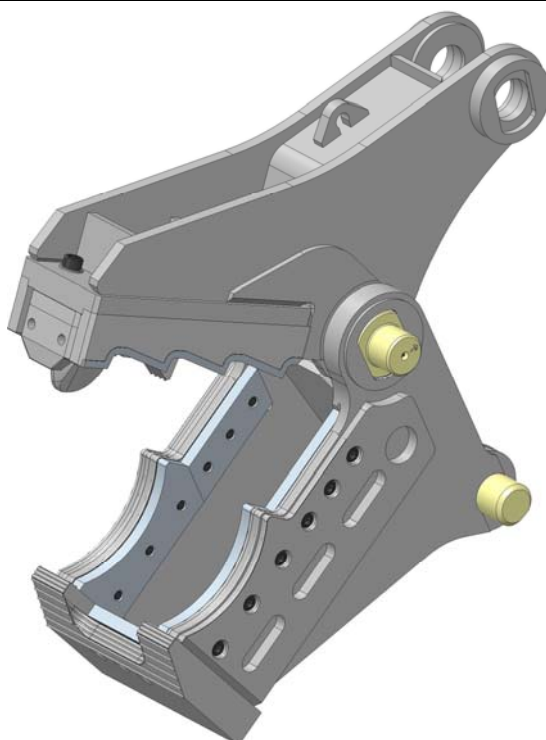


## Partsbook

for

### Multi Quick Processor Universal jaw MQP-30-U

Product	Part Number	Ref.
MQP-30-U Serie 1	MQP30U100AAA	



Partsbook\_mqp30u100aaa-a.docx

April 2015

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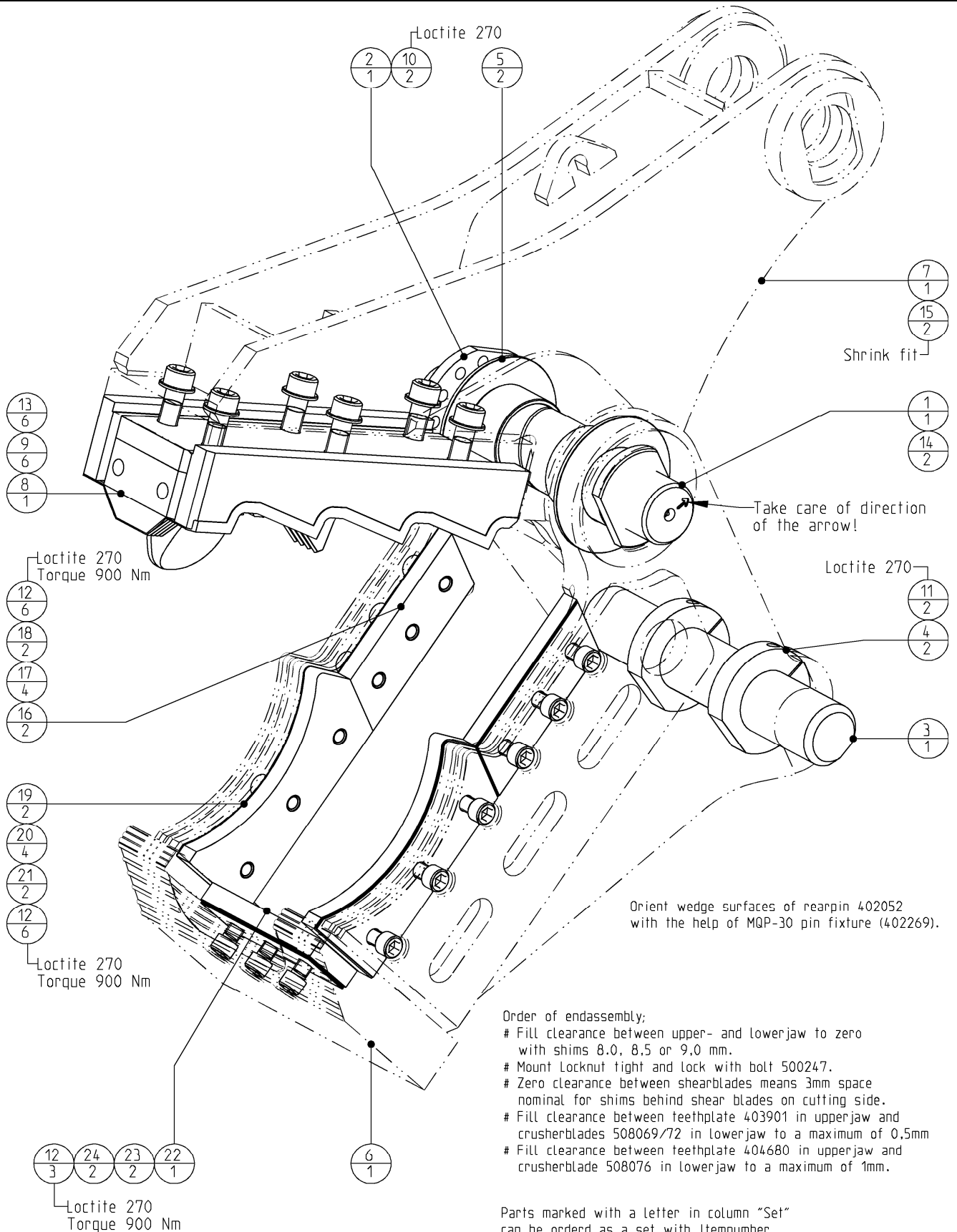
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# Multi Quick Processor

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Date	April 2015		
Product type	MQP-30-U		
Number	MQP30U100AAA-A		

## Jaw GP



- Order of endassembly;
- # Fill clearance between upper- and lowerjaw to zero with shims 8.0, 8.5 or 9.0 mm.
  - # Mount Locknut tight and lock with bolt 500247.
  - # Zero clearance between shearblades means 3mm space nominal for shims behind shear blades on cutting side.
  - # Fill clearance between teethplate 403901 in upperjaw and crusherblades 508069/72 in lowerjaw to a maximum of 0.5mm
  - # Fill clearance between teethplate 404680 in upperjaw and crusherblade 508076 in lowerjaw to a maximum of 1mm.

Parts marked with a letter in column "Set" can be ordered as a set with Itemnumber

Set	Wearpart set	Item number
a	Shearblade set	403666
b	Toothplate set	403667

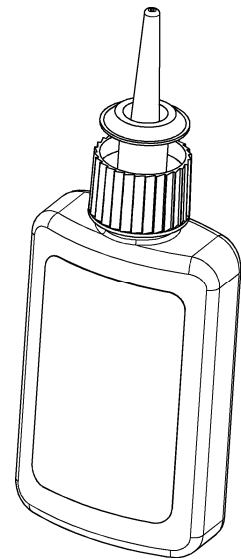
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	Product type	MQP-30-U		
Jaw GP	Number	MQP30U100AAA-A		

a	24	508078	Shim - straight	2
a	23	508077	Shim - straight	2
a	22	508076	Crusherblade - front	1
a	21	508074	Shim crusherblade - lower	2
a	20	508073	Shim crusherblade - lower	4
a	19	508072	Crusherblade - lower	2
a	18	508071	Shim - diamond	2
a	17	508070	Shim - diamond	4
a	16	508069	Crusherblade - upper	2
	15	500572	Bushing	2
	14	500560	Grease - nipple	2
b	13	500295	Hex. socket head cap screw	6
a	12	500282	Hex. socket head cap screw	15
	11	500262	Hex. socket head cap screw	2
	10	500247	Hex. socket head cap screw	2
b	9	500057	Washer HV	6
b	8	404680	Toothplate asm.	1
	7	404653	Jaw - upper asm. machined	1
	6	404651	Jaw - lower asm. machined	1
	5	402481	Spacer	2
	4	402053	Ring - clamp	2
	3	402052	Pin	1
	2	402051	Locknut M110x4	1
	1	402050	Pin	1
<b>Set</b>	<b>POS</b>	<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>

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	Product type	MQP-30-U		
Additional parts	Number	n.a.		

## Chemical lock

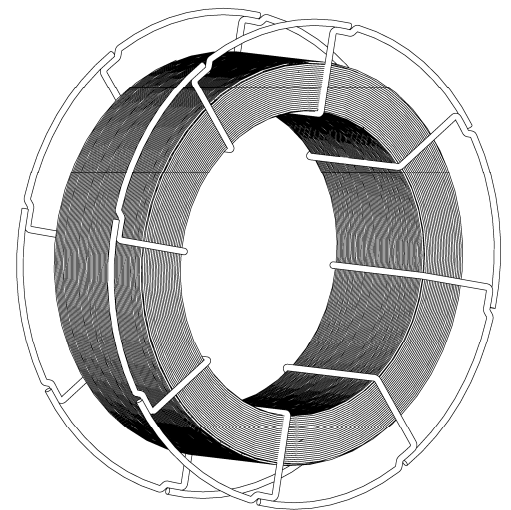
195050158	Cyberbond TT62 Pumpgel	1
506018	Loctite 480 Flacon 20 gr	1
506017	Loctite 638 Flacon 50 ml	1
506016	Loctite 270 Flacon 50 ml	1
<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>



## MAG welding wire

- for hard facing cutting blades
- 48-52 HRc

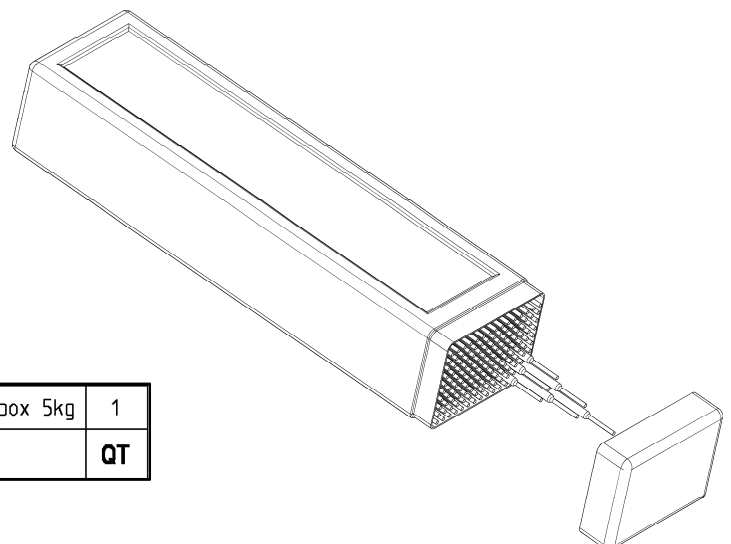
501237	Welding wire MAG; 1.8425, coil 15kg	1
<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>



## Welding electrodes

- for hard facing cutting blades
- 48-52 HRc

501238	Weld. electr.:1.8425, Ø 2.5mm, box 5kg	1
<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>



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Instructions	Number	n.a.		

## Mounting instructions for Cyberbound TT 62

This instruction shall guarantee that all hydraulic fittings and cartridges will be mounted and glued in correctly.

### Procedure:

Clean and degrease thoroughly all components with a special cleaner for anaerobic adhesives (e.g. Loctite cleaner 7063) or acetone.

Apply on the outside thread only a bead of Cyberbond TT62 pump gel to approx. 2/3 of the girth of the second thread for fittings up to a diameter of 20mm or to the entire girth for fittings with a diameter larger than 20mm.



Cyberbound  
TT 62



Clean from adhesive residues pressed out from the bore hole after fitting.

**ATTENTION. The sealings shall be free of adhesive residues!**

Tighten fittings with given fastening torques.

## Standard torque values for bolts (when not indicated)

Thread size	Torque (Nm) for quality		
	8.8	10.9	12.9
<b>M8</b>	22,5	32,4	38,7
<b>M10</b>	45,0	63,0	75,6
<b>M12</b>	77,4	109,0	131,0
<b>M16</b>	194,0	270,0	324,0
<b>M20</b>	369,0	522,0	630,0
<b>M24</b>	639,0	900,0	1080,0
<b>M27</b>	945,0	1305,0	1575,0
<b>M30</b>	1260,0	1800,0	2160,0



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