



Partsbook
for
Concrete Crusher
DCC-50-D

Product	Part Number	Ref.
DCC-50-D Serie 2	DCC050B155DAB6	



Partsbook_dcc050b155dab6-a_2022-06-01.docx

June 2022

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info@demarec.com

Concrete Crusher

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Date

June 2022

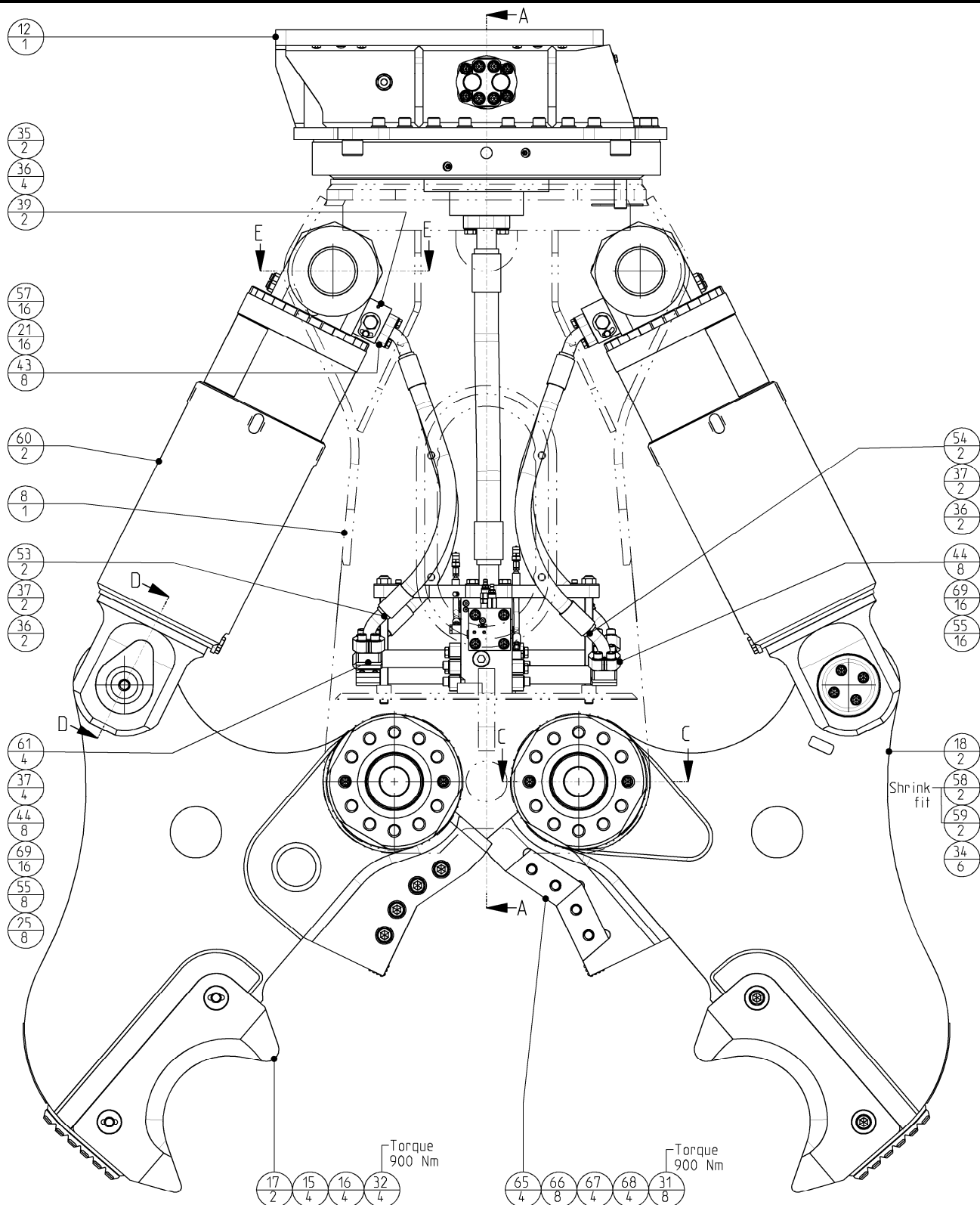
Product type

DCC-50-D

Housing GP

Number

DCC050B155DAB6-A



Remark:

For the order of (dis)assembling and adjusting jaw and blades see user manual.

Parts marked with a letter in column "Set" can be ordered as a set with Itemnumber

Set	Description	Itemnumber
a	Shearblade set	409550
b	Shroud set	409535
-	Service kit	410135
-	Open/Close connection kit	507230
-	N.A. fitting kit (JIC)	406403

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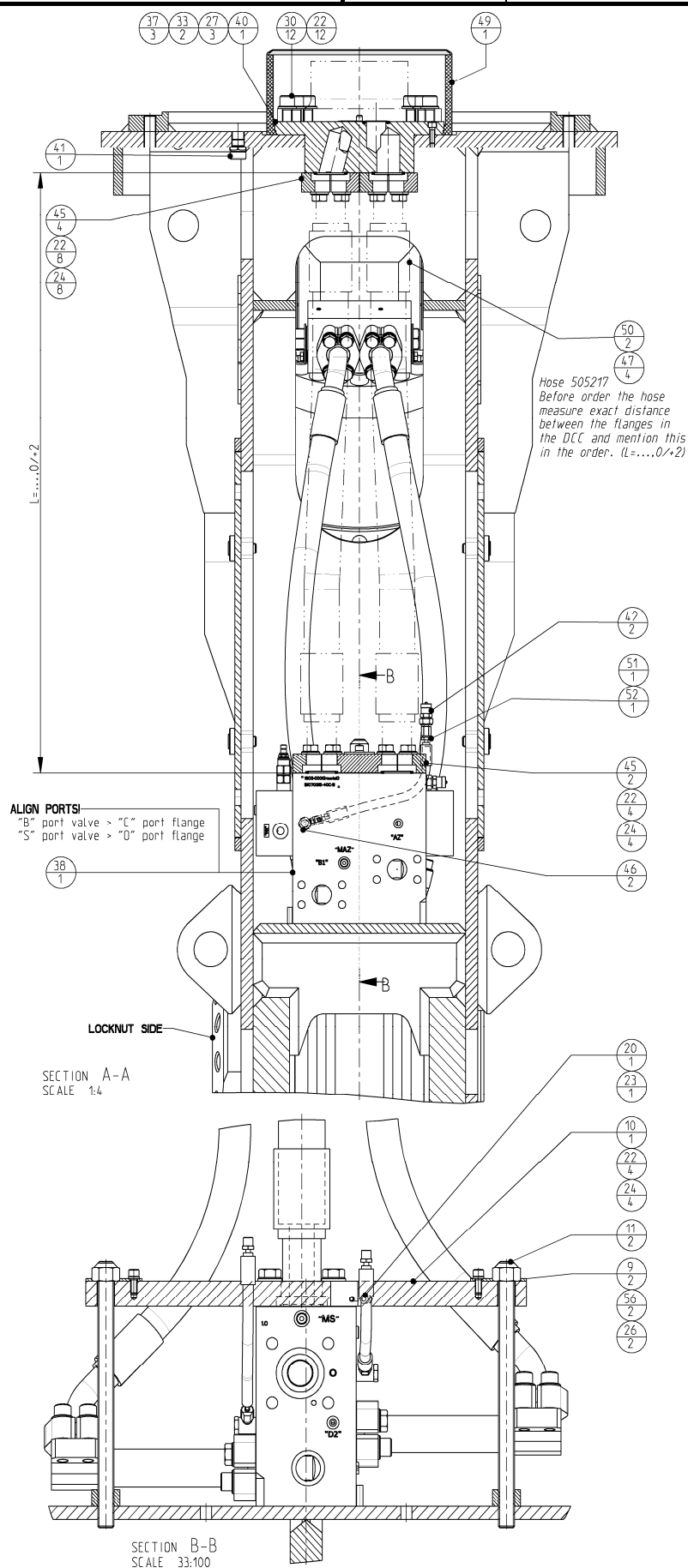
Product type

DCC-50-D

Housing GP

Number

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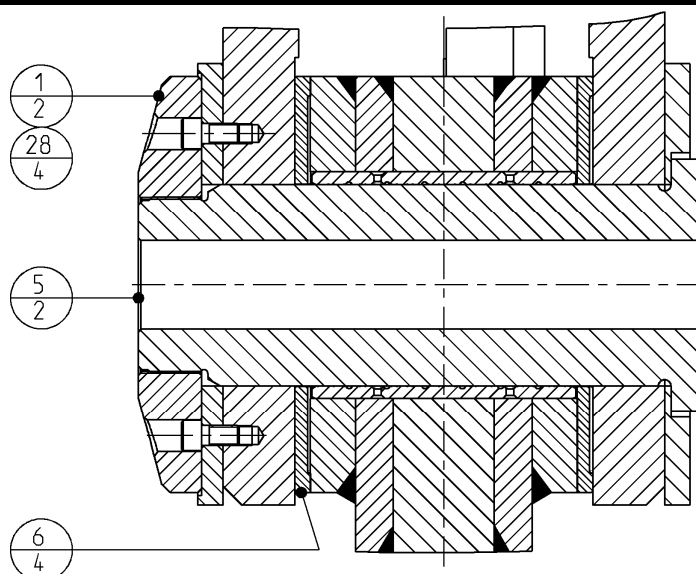
Product type

DCC-50-D

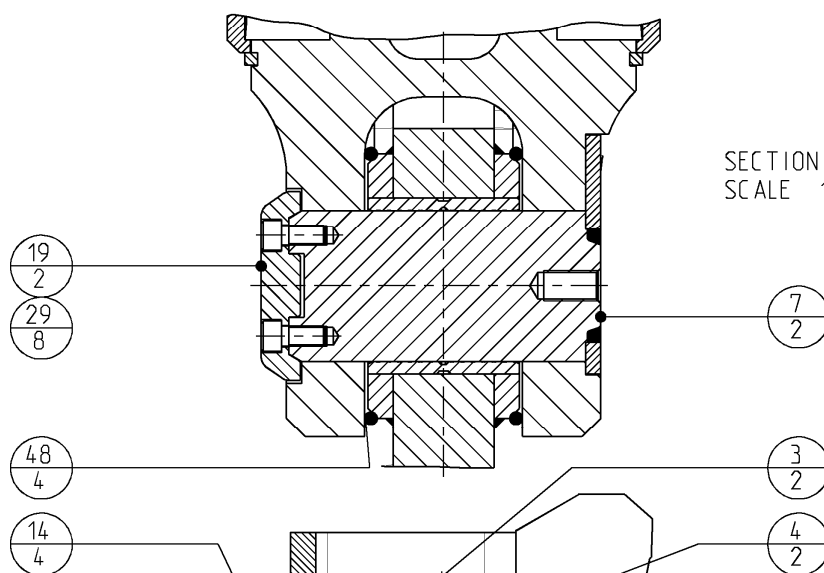
Housing GP

Number

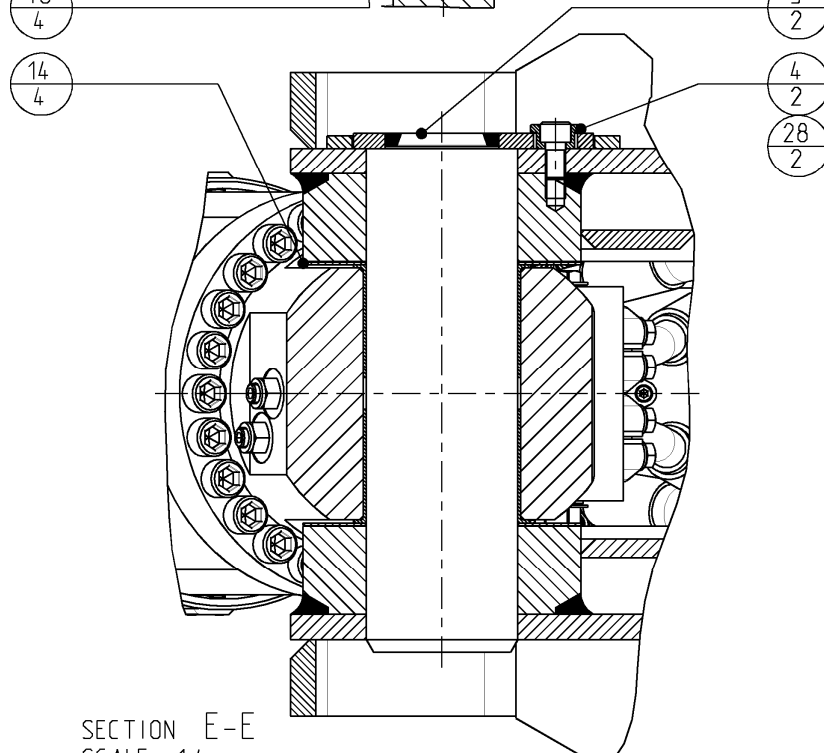
DCC050B155DAB6-A



SECTION C-C
SCALE 1:4

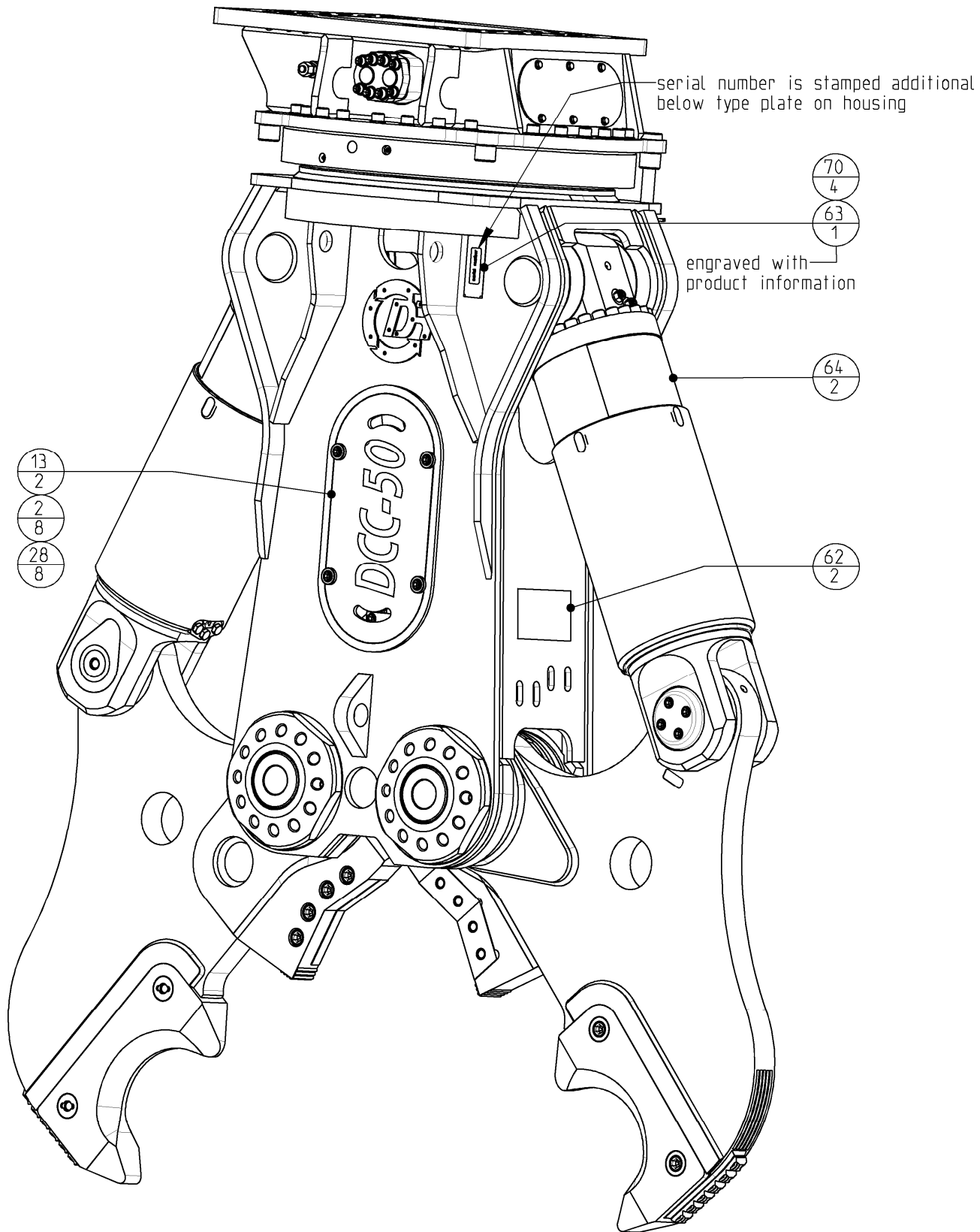


SECTION D-D
SCALE 1:4

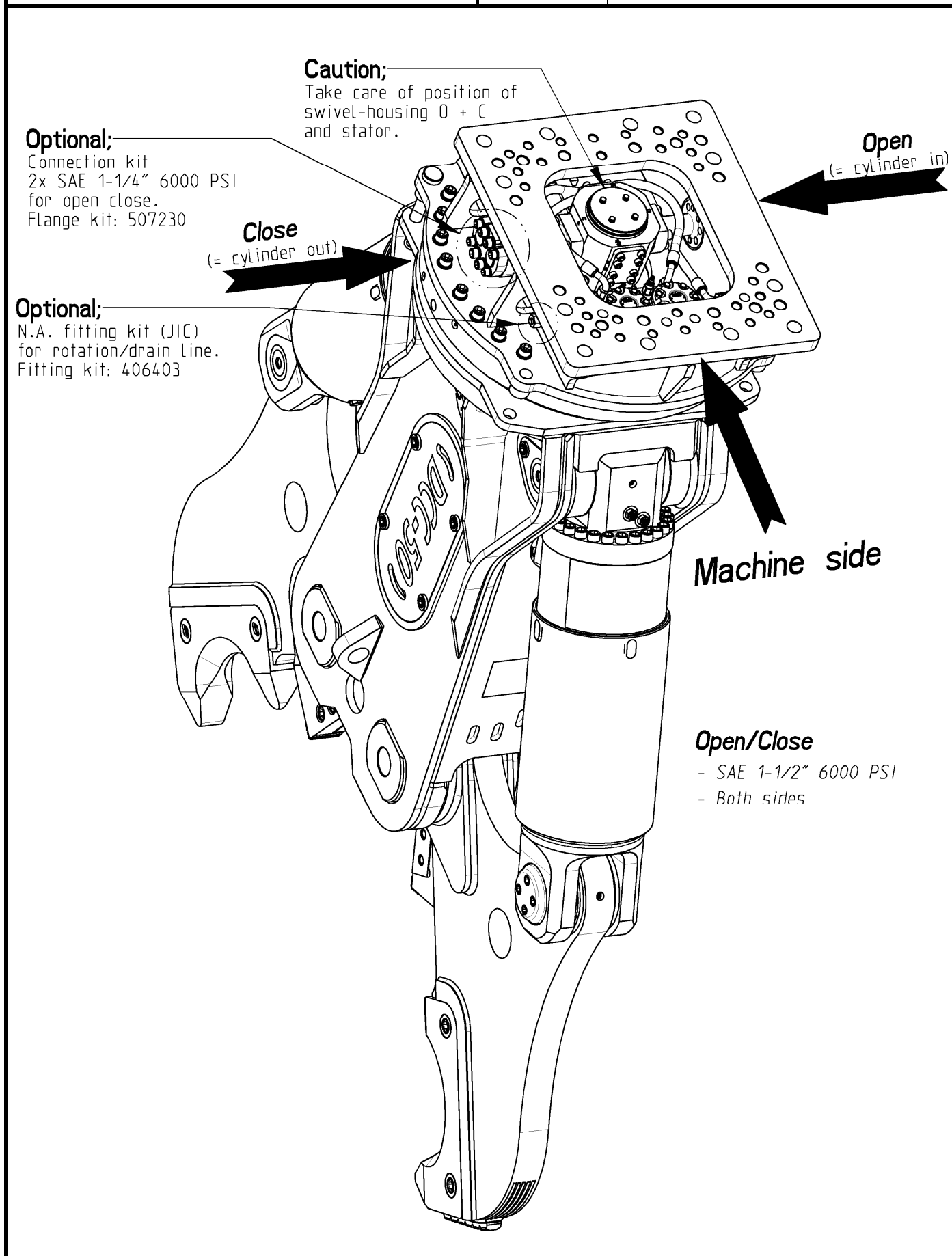


SECTION E-E
SCALE 1:4

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	Product type	DCC-50-D		
Housing GP	Number	DCC050B155DAB6-A		

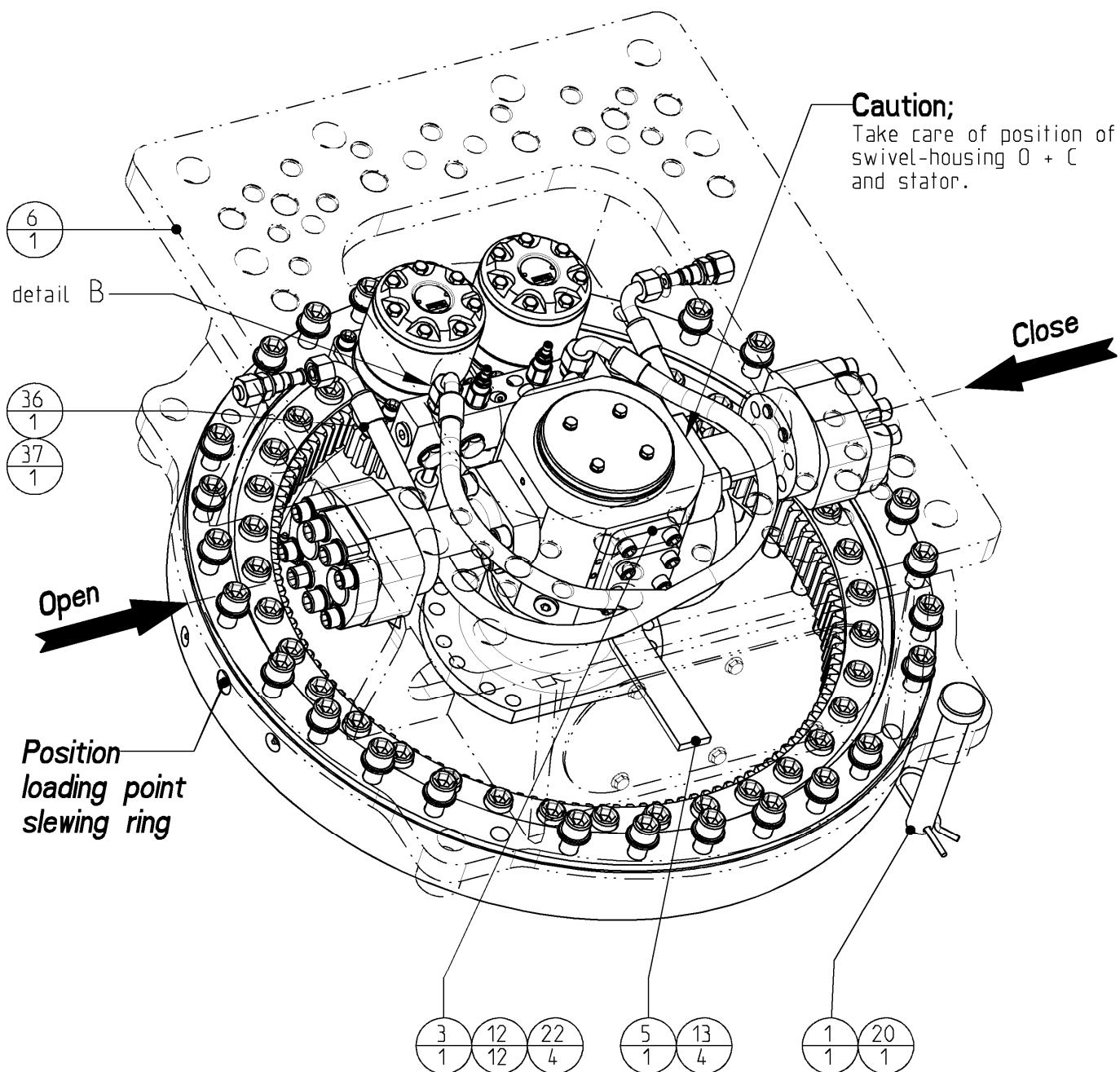


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	Product type	DCC-50-D		
Housing GP	Number	DCC050B155DAB6-A		



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					Date		June 2022		
					Product type		DCC-50-D		
Housing GP					Number		DCC050B155DAB6-A		
	70	130059276	Screw - drive	4		35	500600	Seal - flange	2
	69	122000163	Washer normal	32		34	500560	Grease - nipple	6
a	68	508205	Shim - diamond	4		33	500540	Springtype straight pin	2
a	67	508204	Shim - diamond	4	b	32	500283	Hex. socket head cap screw	4
a	66	508203	Shim - diamond	8	a	31	500281	Hex. socket head cap screw	8
a	65	508202	Shearblade - diamond	4		30	500263	Hex. socket head cap screw	12
	64	508162_R160	Sticker	2		29	500259	Hex. socket head cap screw	8
	63	508115	Type plate	1		28	500258	Hex. socket head cap screw	14
	62	508113	Sticker	2		27	500223	Hex. socket head cap screw	3
	61	507482	Flange pipe 1-1/4" 6000 PSI	4		26	500222	Hex. socket head cap screw	2
	60	507455	Hydraulic Cylinder GP	2		25	500205	Bolts Hexagon	8
	59	507052	Bushing	2		24	500147	Bolts Hexagon	16
	58	507005	Bushing	2		23	500100	Bolts Hexagon	1
	57	506084	Bolts Hexagon	16		22	500054	Washer HV	28
	56	506073	Lockwasher - Nordlock	2		21	500053	Washer HV	16
	55	506005	Hex. socket head cap screw	24		20	500001	Nut Hexagon	1
	54	505287_RM_DCC50	Hydr.Hose asm. 1" SAE 100R15	2		19	409671	Endcap - pin Ø120	2
	53	505286_RM_DCC50	Hydr.Hose asm. 1" SAE 100R15	2		18	409121	Jaw machined	2
	52	505236_DCC50-2	Hydr. hose asm. 1/4" SAE 100R2AT	1	b	17	409000	Shroud DCC-40/50	2
	51	505236_DCC50-1	Hydr. hose asm. 3/16" SAE 100R2AT	1	b	16	408979	Lock - nut	4
	50	505217_RM_DCC50	Hydr. hose asm. 1½" SAE 100R15	2	b	15	408978	Lock - bushing	4
	49	504217	Tube + V-ring	1		14	408702	Shim	4
	48	504186	O-ring	4		13	408671	Cover Large DCC	2
	47	504097	Seal - flange	4		12	408500	Rotatorhead GP	1
	46	503612	Banjo Coupling	2		11	408485	Bolt asm.	2
	45	503505	SAE split flange	6		10	408484	Lockplate - valve	1
	44	503504	SAE split flange	16		9	408483	Lockplate	2
	43	503503	SAE split flange	8		8	407990	Housing machined	1
	42	501936	Test-point	2		7	407819	Pin asm.	2
	41	501935	Plug - breather	1		6	407799	Spacer	4
	40	501913	Base flange - DCC	1		5	407793	Pin	2
	39	501795	Valve GP	2		4	407787	Lock bushing	2
	38	501781	Speed valve GP - NG32	1		3	407777	Pin asm.	2
	37	500603	Seal - flange	11		2	405104	Lock bushing	8
	36	500601	Seal - flange	8		1	404896	Locknut	2
					Set	POS	PARTNUMBER	PARTNAME	QT

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	Product type	DCC-50-D		
Rotatorhead GP	Number	408500-03		



Note A

Mount with Cyberbound TT62 according instruction at the end of this partsbook.

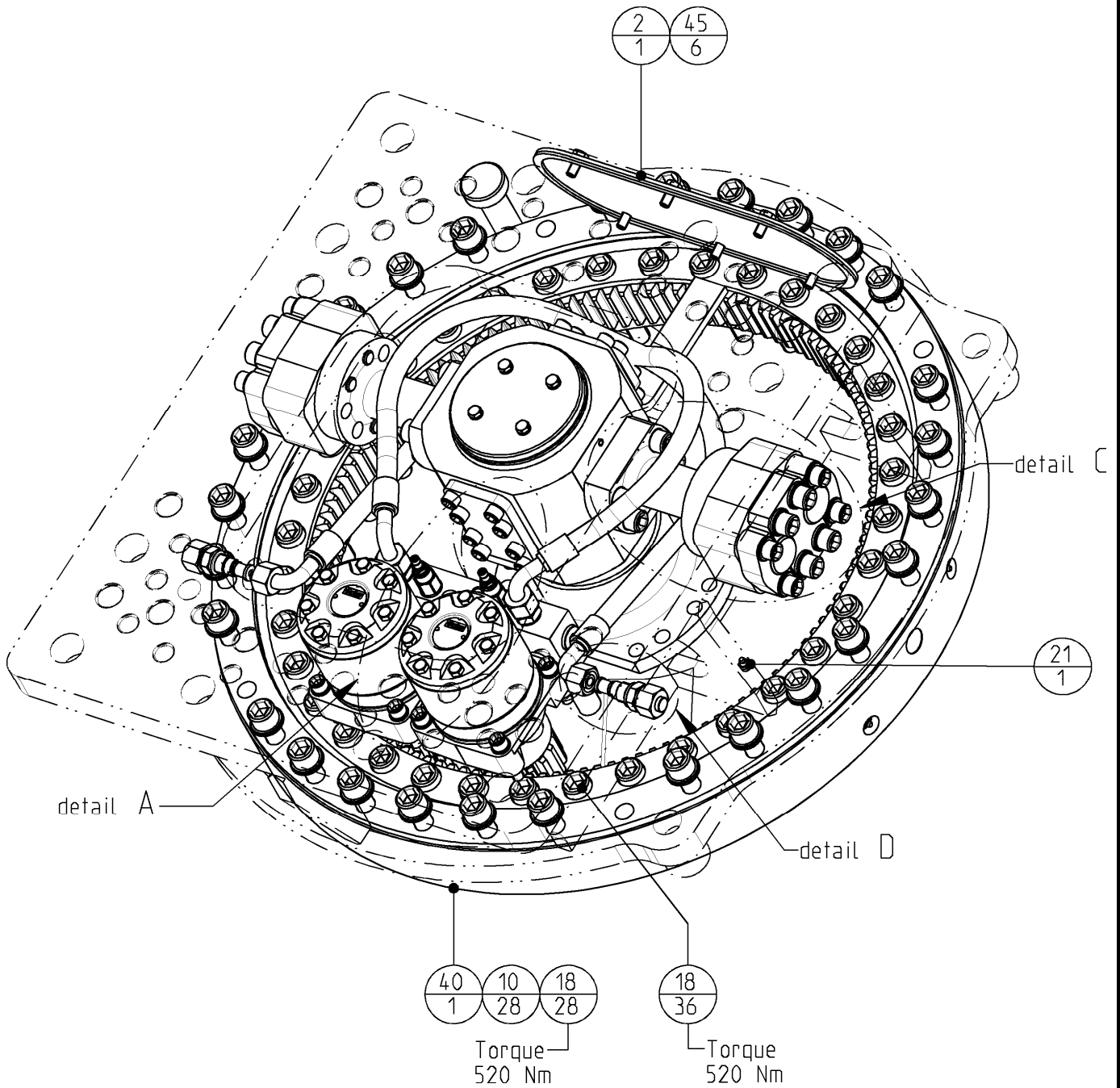
Note B

Optional open/close connection kit
Flange kit: 507230

Note C

Optional N.A. fitting kit (JIC)
Fitting kit: 406403

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	Product type	DCC-50-D		
Rotatorhead GP	Number	408500-03		



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Date

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Product type

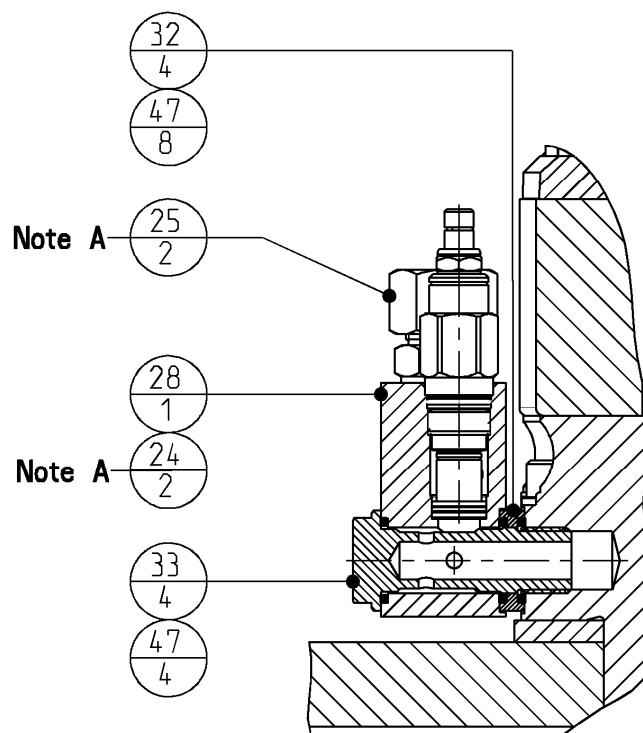
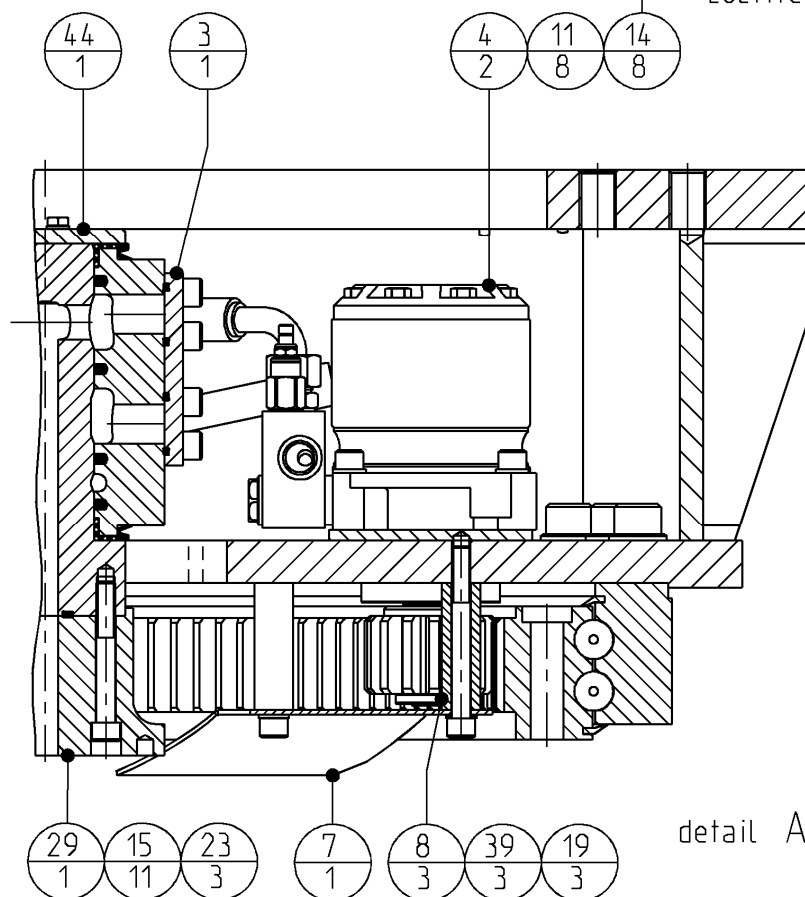
DCC-50-D

Rotatorhead GP

Number

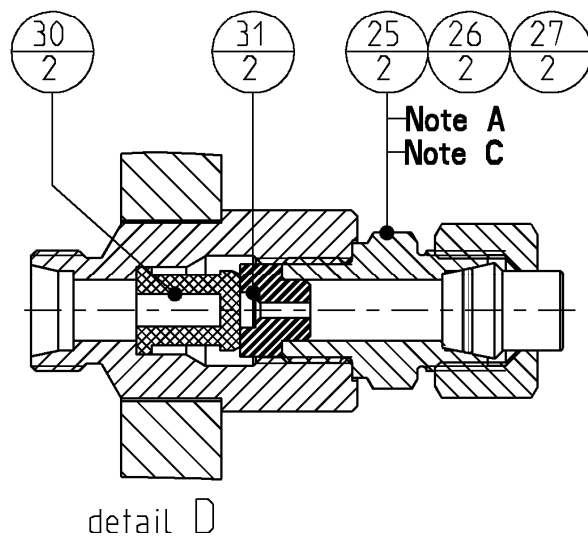
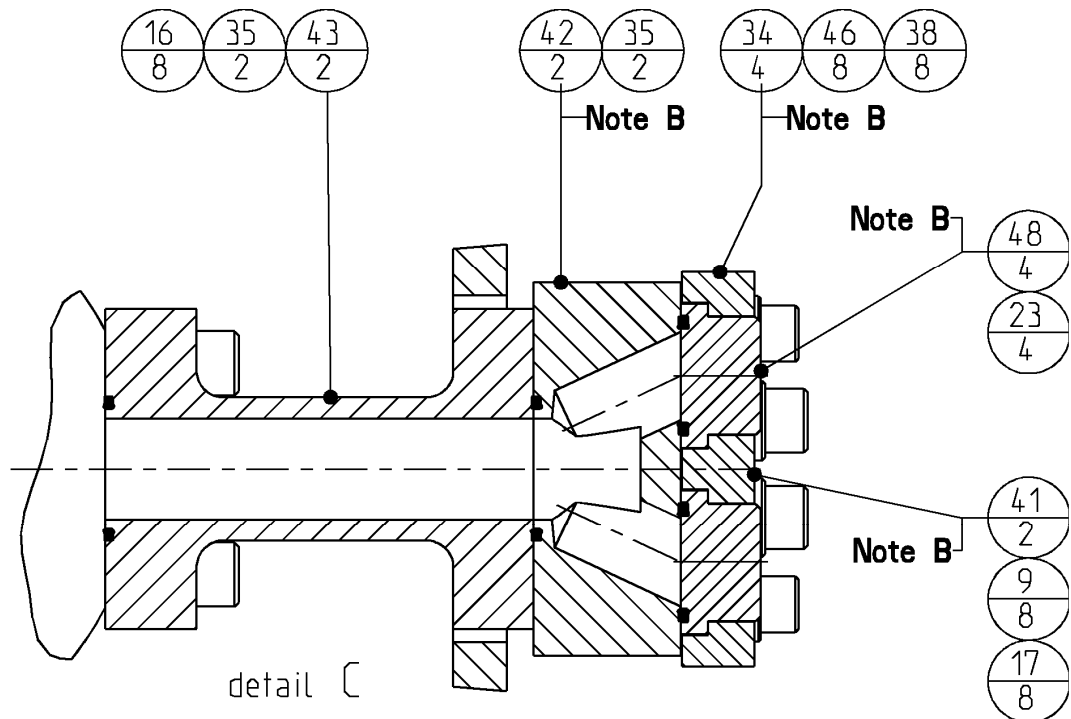
408500-03

- Torque 109 Nm
- Loctite 270



detail B

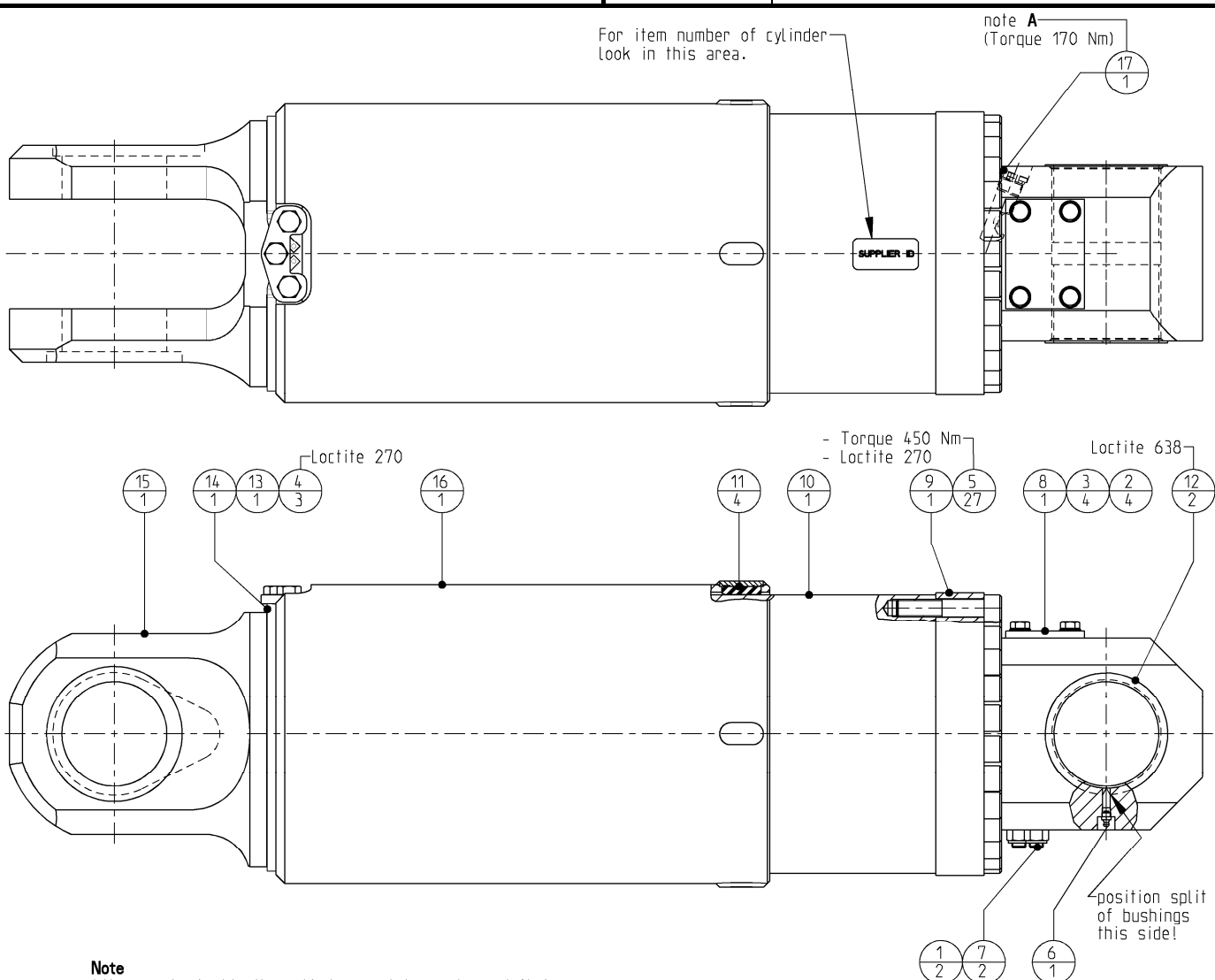
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	Product type	DCC-50-D		
Rotatorhead GP	Number	408500-03		



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	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Rotatorhead GP	<i>Number</i>	408500-03		

				25	500693	Male stud coupling	4
				24	500652	Blanking end	2
48	291065241	SAE stop	4	23	500603	Seal - flange	7
47	257066194	Kantseal	12	22	500601	Seal - flange	4
46	122000163	Washer normal	8	21	500560	Grease - nipple	1
45	120013828	Bolts Hexagon - self locking	6	20	500504-2	Locking pin (hair-pin)	1
44	507260	Swivel GP	1	19	500303	Hex. socket head cap screw	3
43	507202	Flange pipe 1-1/2" 6000 PSI	2	18	500278	Hex. socket head cap screw	64
42	507201	Double flange 1-1/4" 6000 PSI	2	17	500268	Hex. socket head cap screw	8
41	507200	SAE split flange - double	2	16	500263	Hex. socket head cap screw	8
40	507000	Stewing Ring; Internal Gear	1	15	500255	Hex. socket head cap screw	11
39	506055	Lockwasher - Nordlock	3	14	500252	Hex. socket head cap screw	8
38	506005	Hex. socket head cap screw	8	13	500250	Hex. socket head cap screw	4
37	505183_V65_1	Hydr. hose asm. 1/2" SAE 100 R2AT	1	12	500248	Hex. socket head cap screw	12
36	505182_V65_1	Hydr. hose asm. 1/2" SAE 100 R2AT	1	11	500068	Washer spring	8
35	504097	Seal - flange	4	10	500055	Washer HV	28
34	503504	SAE split flange	4	9	500054	Washer HV	8
33	502907	Banjo bolt	4	8	408519	Spacer sleeve	3
32	502903	Spacer	4	7	408518	Blade - greasing	1
31	502001	Drossel - ring	2	6	408501	Rotatorhead asm. machined	1
30	502000	Filter	2	5	408057	Plate - Lock	1
29	501911	Intermediate flange	1	4	407855	Motor GP	2
28	501733	Valve GP	1	3	407706	SAE blind flange	2
27	500945	Blanking plug	2	2	406332	Cover asm.	1
26	500940	Nut coupling	2	1	405866	Lockpin	1
				POS	PARTNUMBER	PARTNAME	QT

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	Product type	DCC-50-D		
Cylinder GP	Number	507455-01		



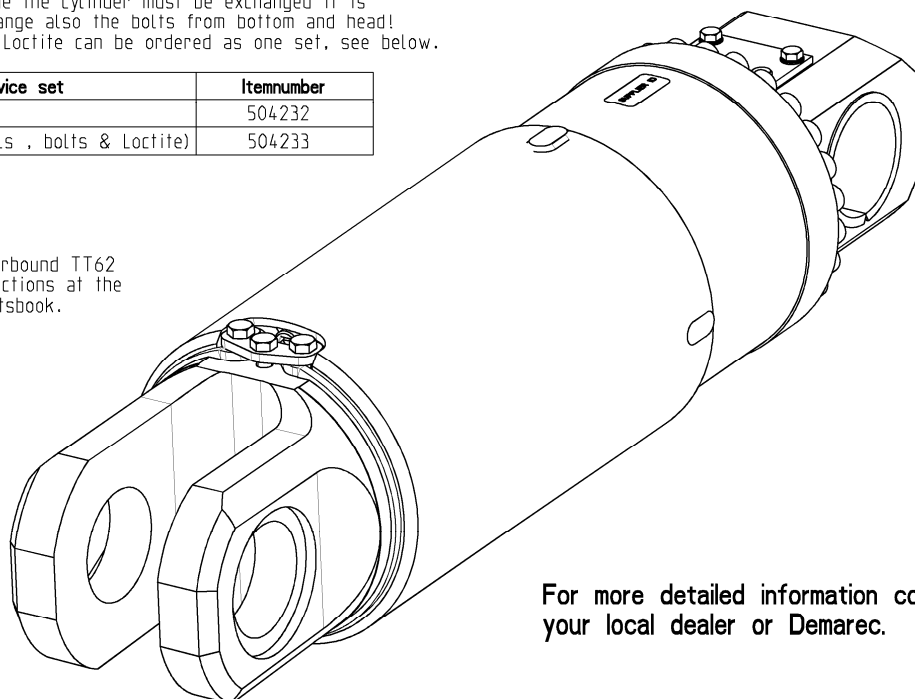
Note

When seals inside the cylinder must be exchanged it is important to exchange also the bolts from bottom and head! Seals, bolts and Loctite can be ordered as one set, see below.

Service set	Itemnumber
Service seal set	504232
Service set (seals , bolts & Loctite)	504233

note A:

Mount with cyberbound TT62 according instructions at the end of this partsbook.



For more detailed information contact your local dealer or Demarec.

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	<i>Product type</i>	DCC-50-D		
Cylinder GP	<i>Number</i>	507455-01		

17	290058185	Blanking end ISO 6149	1
16	507457	Protecion Cap asm.	1
15	507456	Rod GP	1
14	507450	Lock	1
13	507436	Lockplate	1
12	507051	Bushing - collar	2
11	504224	Slide pad	4
10	501881	Tube - housing	1
9	501862	Cylinder - bottom	1
8	501844	Blanking cover	1
7	501408	Bleeding screw GP	2
6	500560	Grease - nipple	1
5	500277	Hex. socket head cap screw	52
4	500146	Bolts Hexagon	3
3	500131	Bolts Hexagon	4
2	500043	Washer normal	4
1	500031	Nut Hexagon self-locking	2
POS	PARTNUMBER	PARTNAME	QT

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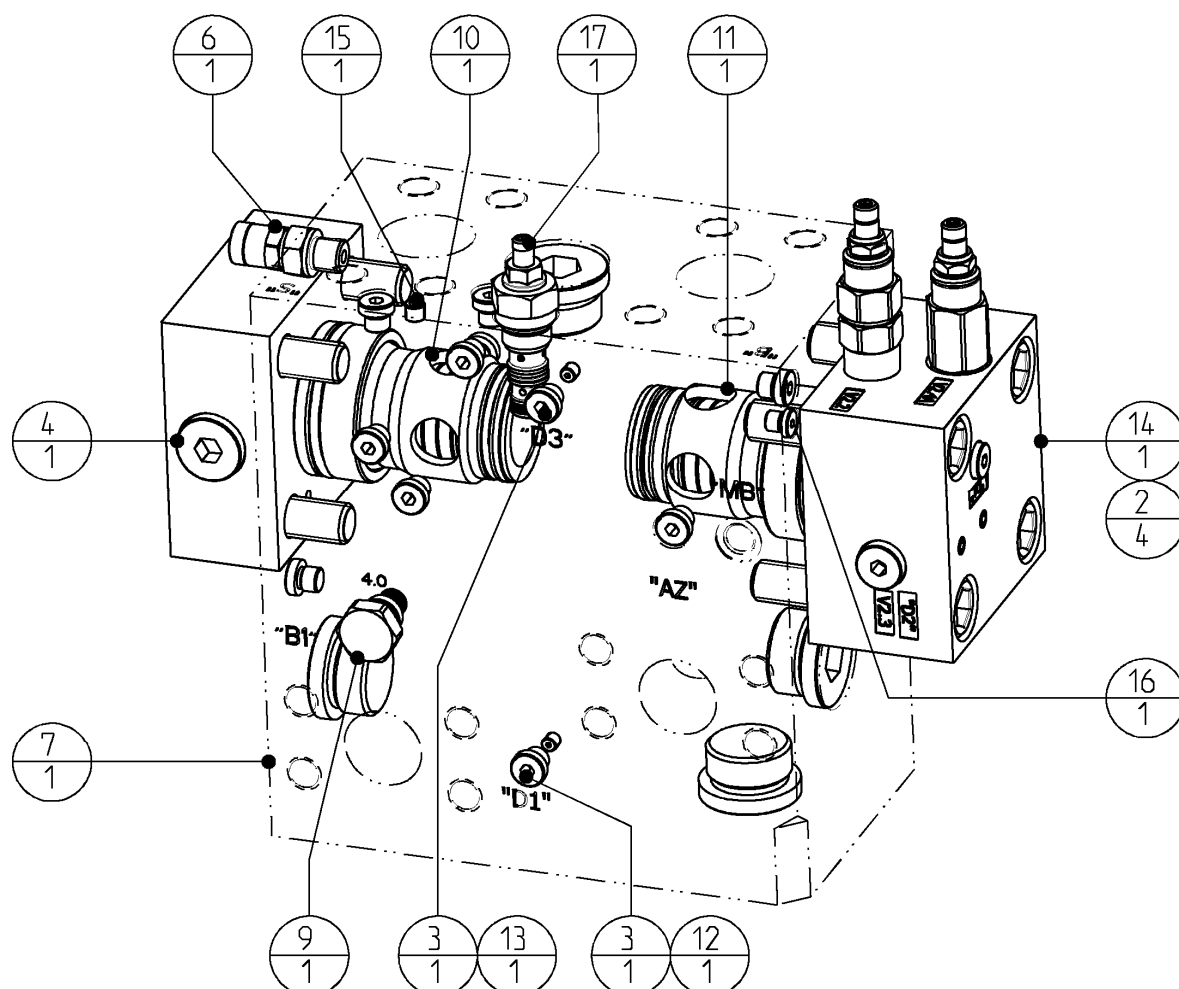
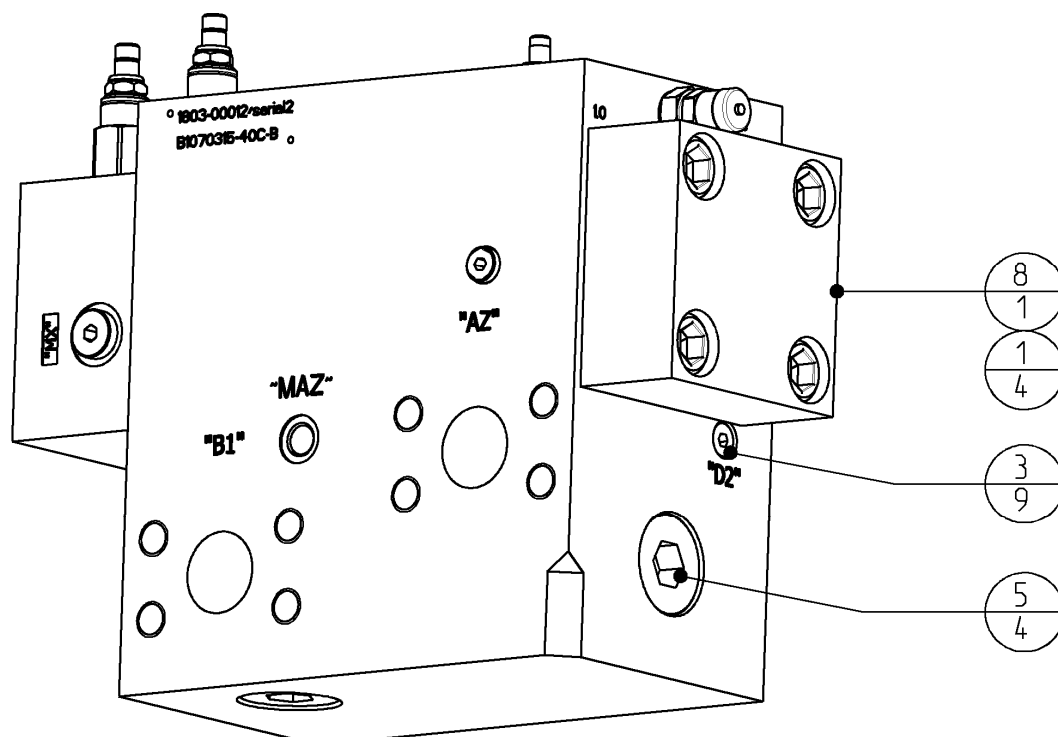
Product type

DCC-50-D

Valve GP

Number

501781-05



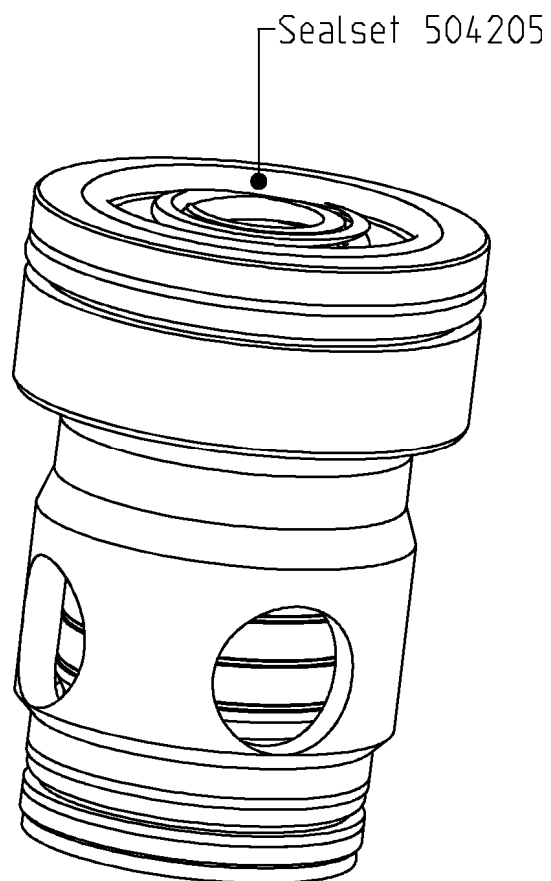
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	<i>Product type</i>	DCC-50-D		
Valve GP	<i>Number</i>	501781-05		

17	507391	Priority cartridge valve	1
16	503904	Blanking end SAE J514	1
15	502132	Hex.socket plug-tappered	1
14	501977	Cover GP - NG32	1
13	501929	Restrictor - plug	1
12	501928	Restrictor - plug	1
11	501789	Cartridge slip-in NG32	1
10	501788	Cartridge slip-in NG32	1
9	501787	Valve - check	1
8	501783	Cover NG32	1
7	501782	Housing	1
6	500740	Test-point	1
5	500654	Blanking end	4
4	500652	Blanking end	1
3	500649	Blanking end	11
2	500264	Hex. socket head cap screw	4
1	500262	Hex. socket head cap screw	4
POS	PARTNUMBER	PARTNAME	QT

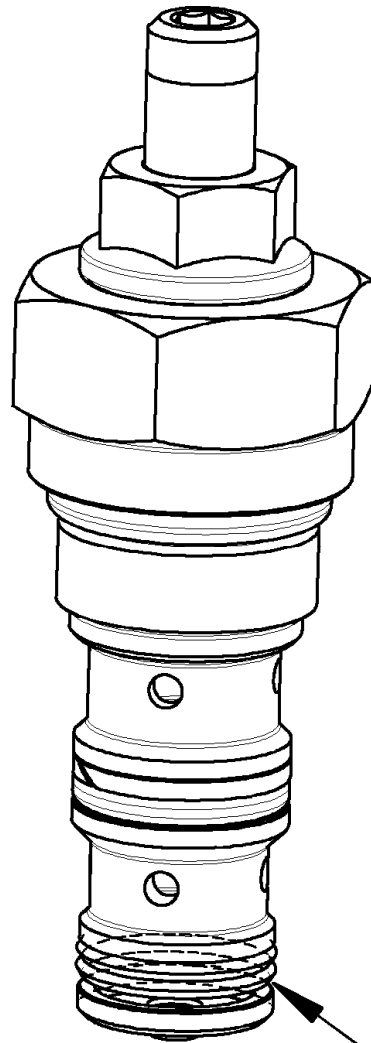
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	<i>Product type</i>	DCC-50-D		
Cartridge - slip-in valve	<i>Number</i>	501788-01		



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	<i>Product type</i>	DCC-50-D		
Cartridge - slip-in valve	<i>Number</i>	501789-01		

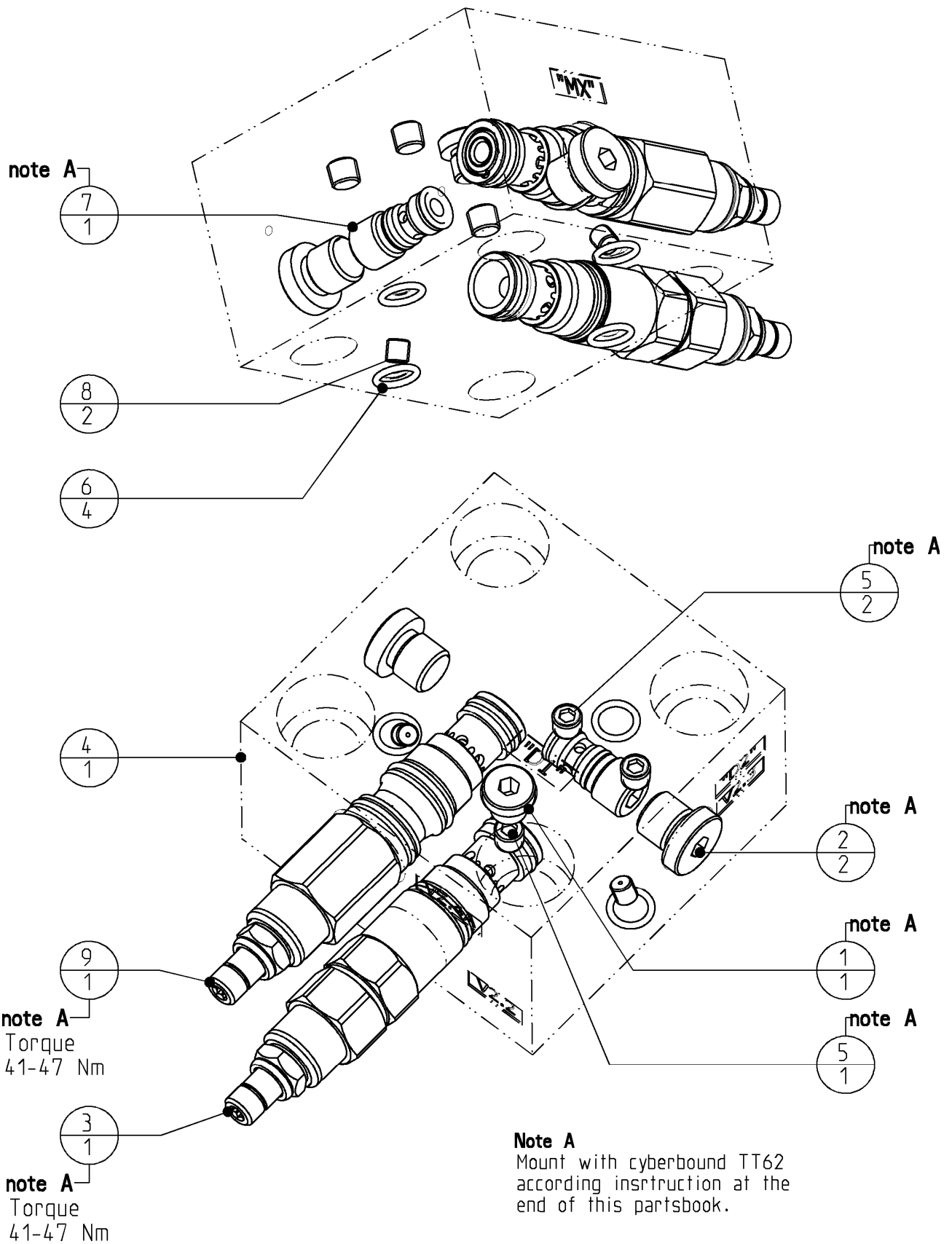


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	<i>Product type</i>	DCC-50-D		
Cartridge – priority valve	<i>Number</i>	507391-00		



Sealset 504202

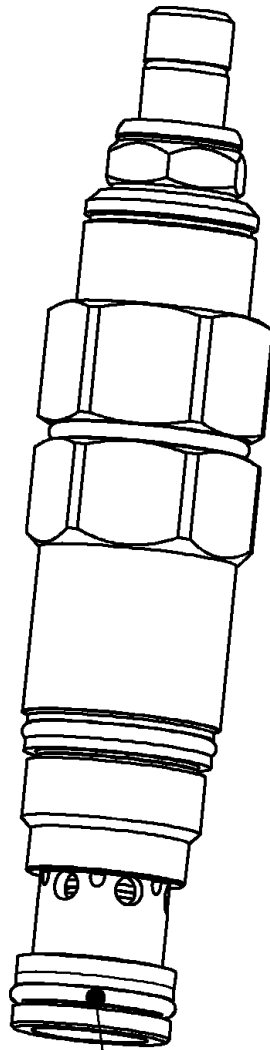
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	Product type	DCC-50-D		
Cover GP	Number	501977-02		



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	<i>Product type</i>	DCC-50-D		
Cover GP	<i>Number</i>	501977-02		

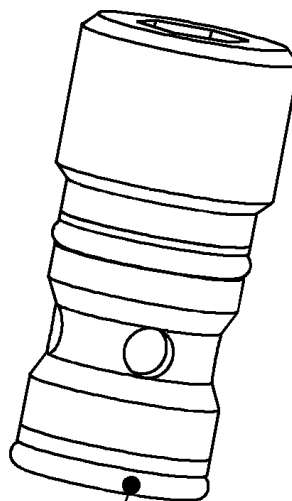
9	507510	Cartridge - sequence valve	1
8	507323	Restrictor - plug	2
7	507060	Cartridge - shuttle valve	1
6	504160	O-ring (ORFS -06)	4
5	502132	Hex.socket plug-tappered	3
4	501978	Cover	1
3	501537	Cartridge - sequence valve	1
2	500650	Blanking end	2
1	500649	Blanking end	1
POS	PARTNUMBER	PARTNAME	QT

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	<i>Product type</i>	DCC-50-D		
Cartridge - sequence valve	<i>Number</i>	501537-00		



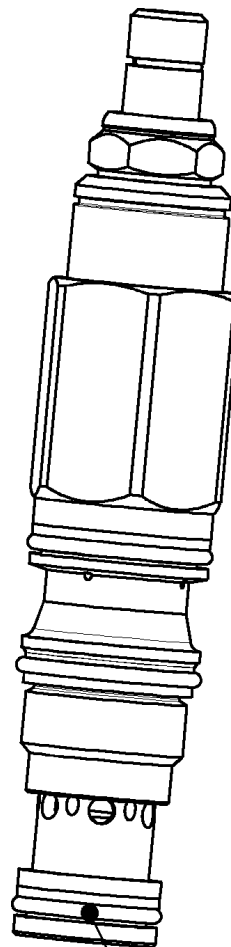
Sealset 504203

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	<i>Product type</i>	DCC-50-D		
Cartridge – shuttle valve	<i>Number</i>	507060-00		



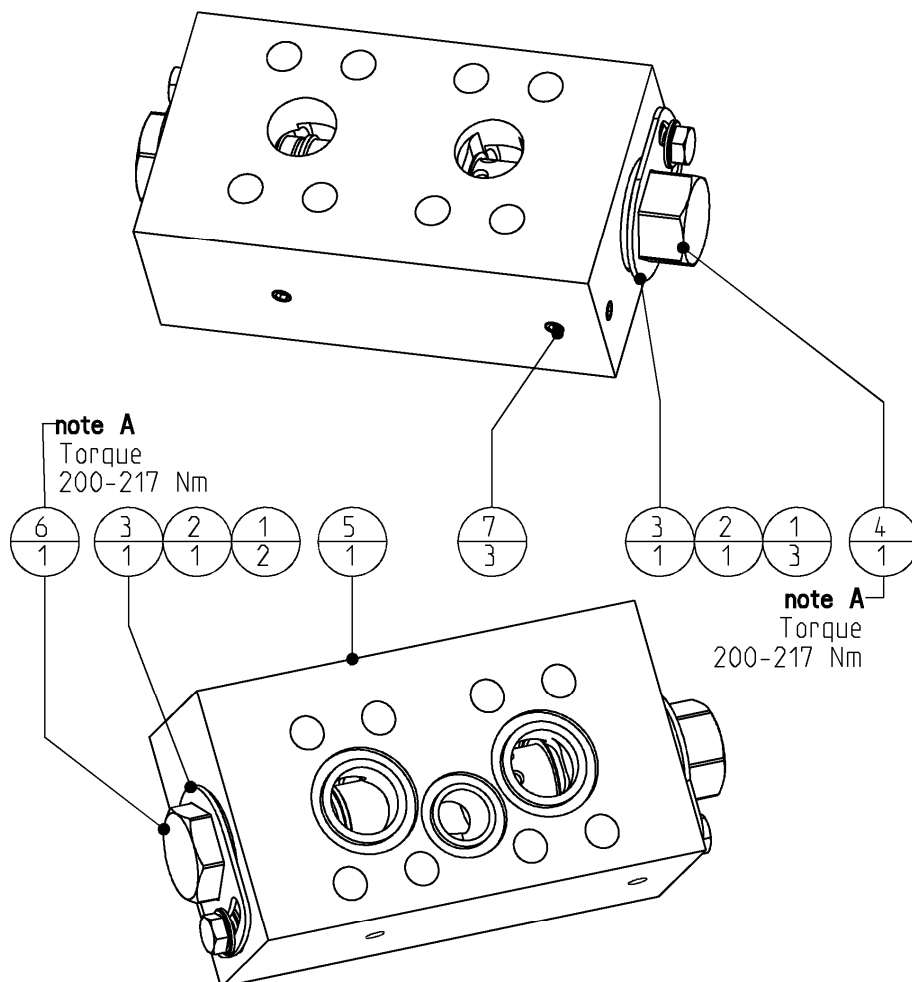
sealset 504239

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	<i>Product type</i>	DCC-50-D		
Cartridge - sequence valve	<i>Number</i>	507510-00		



Sealset 504250

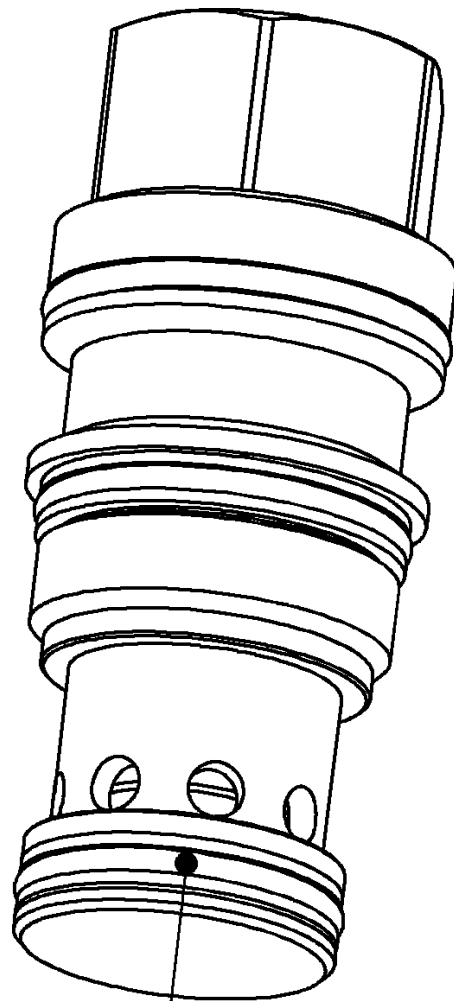
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	Product type	DCC-50-D		
DemaPower valve GP	Number	501795-01		



note A:
Mount with cyberbound TT62
according instruction at the
end of the partsbok.

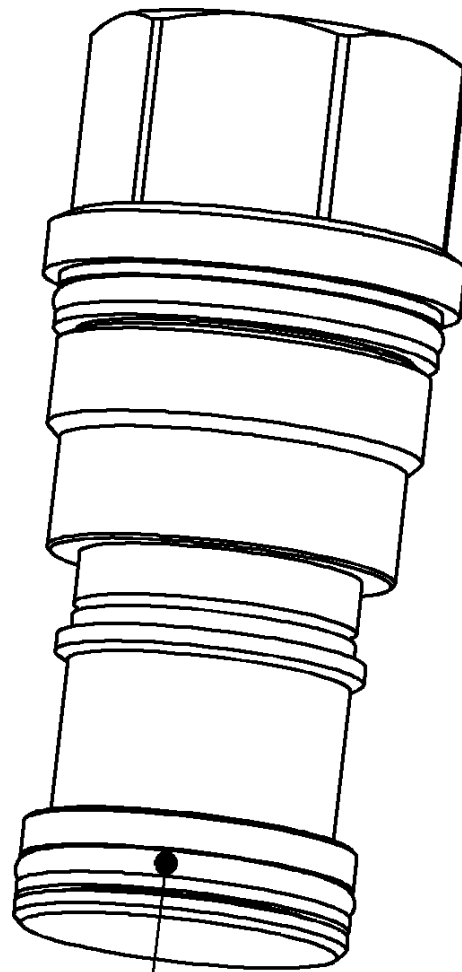
7	502132	Hex.socket plug-tappered	3
6	502117	Cartridge - check valve	1
5	501796	Valve - housing	1
4	501378	Cartridge - check valve	1
3	501347	Lockplate Key 32	2
2	500103	Bolts Hexagon	2
1	500041	Washer normal	5
POS	PARTNUMBER	PARTNAME	QT

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	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Cartridge – check valve	<i>Number</i>	501378-02		



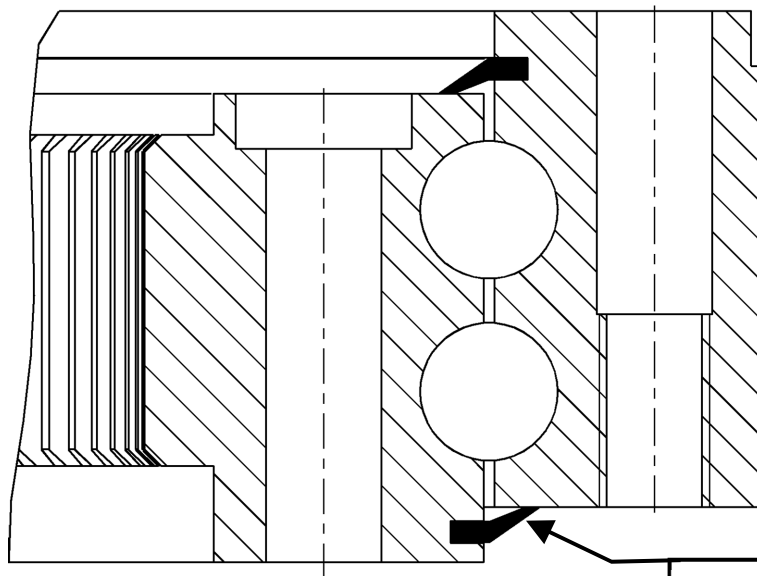
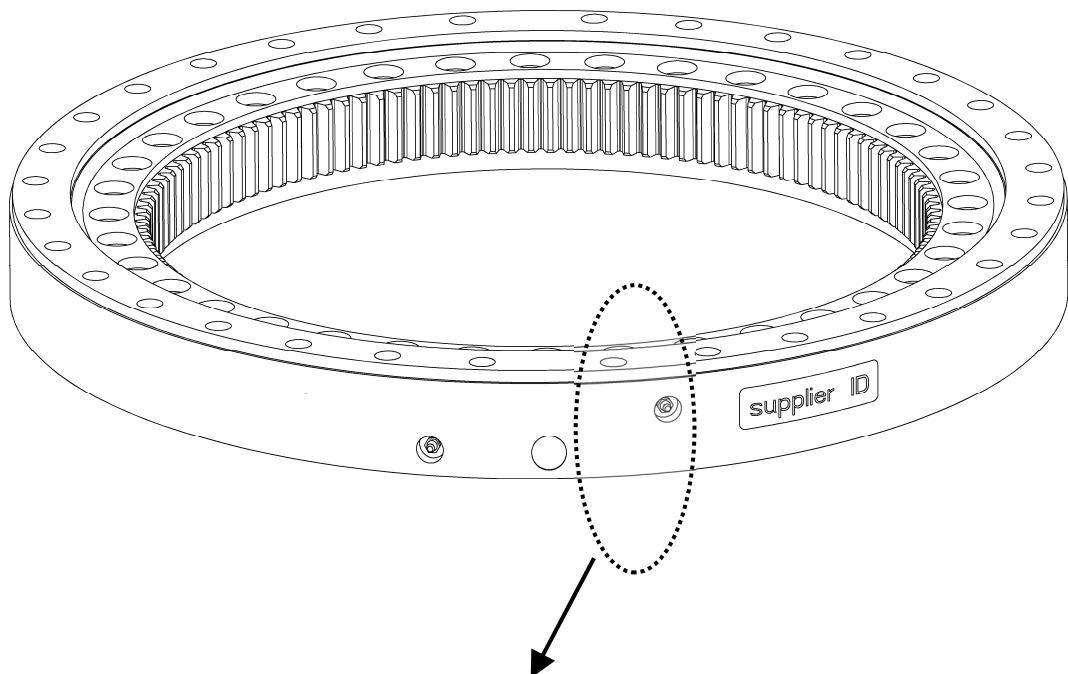
Sealset 504024

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	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Cartridge – check valve	<i>Number</i>	502117-02		

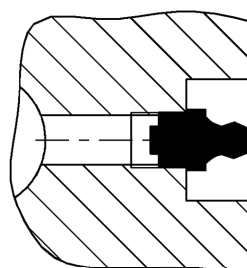


Sealset 504024

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	Product type	DCC-50-D		
Slewing ring	Number	507000-01		



**2x seal 256060902
mount with Loctite 480**



**2x grease nipple
500560**

Concrete Crusher

Swivel GP

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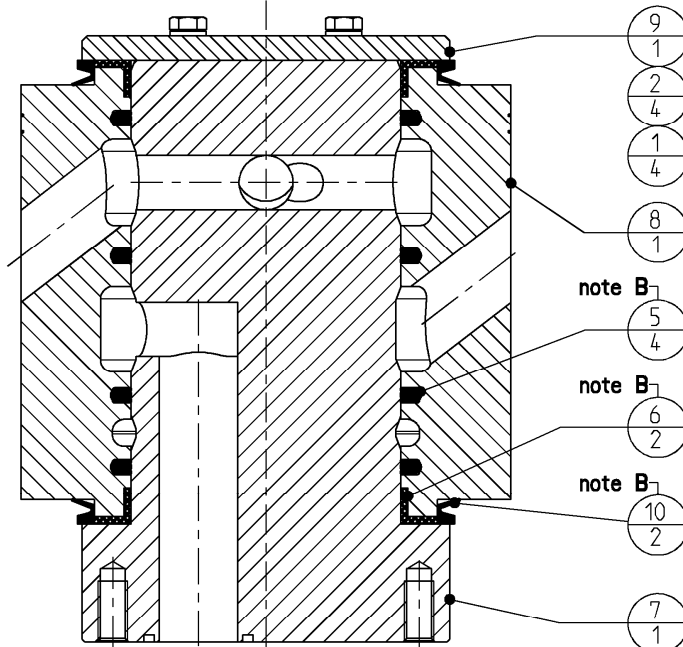
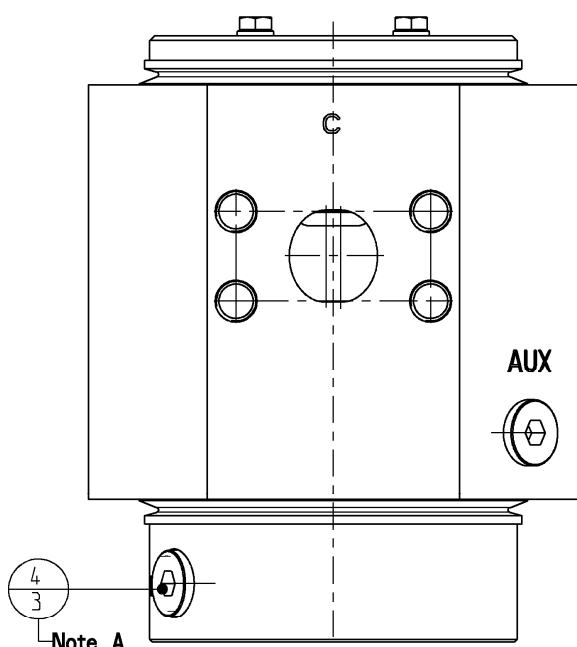
June 2022

Product type

DCC-50-D

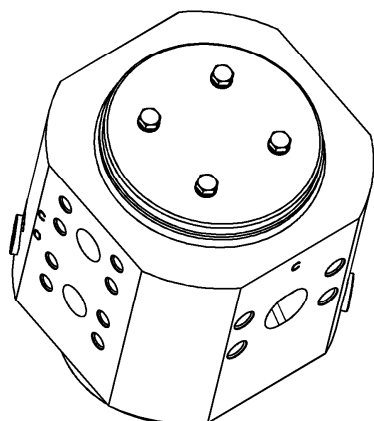
Number

507260-00



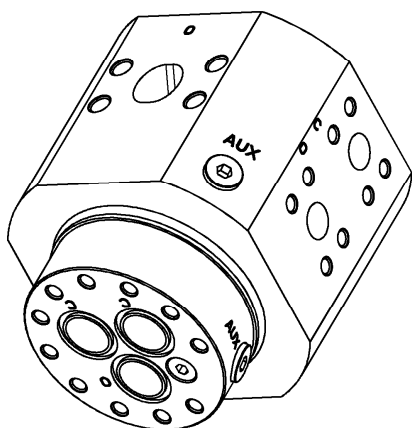
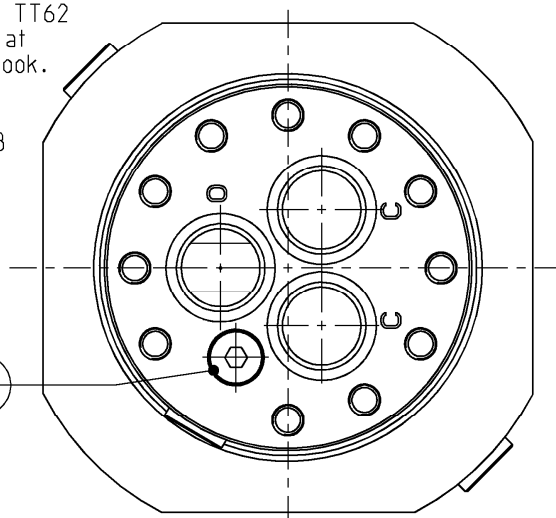
note A
Mount with Cyberbound TT62
according instructions at
the end of this partsbook.

note B
Part of sealset 504188



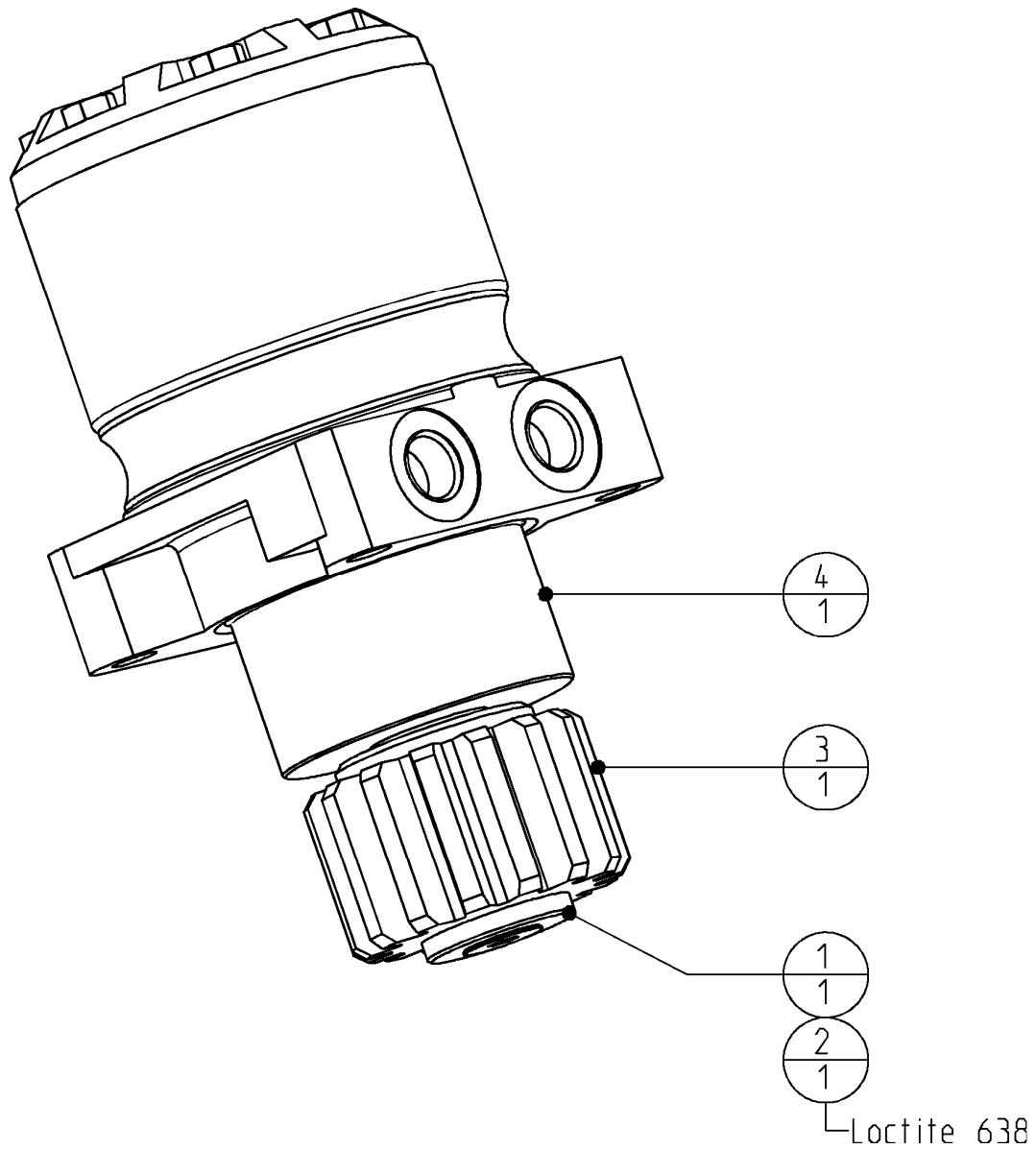
Note A

3/1



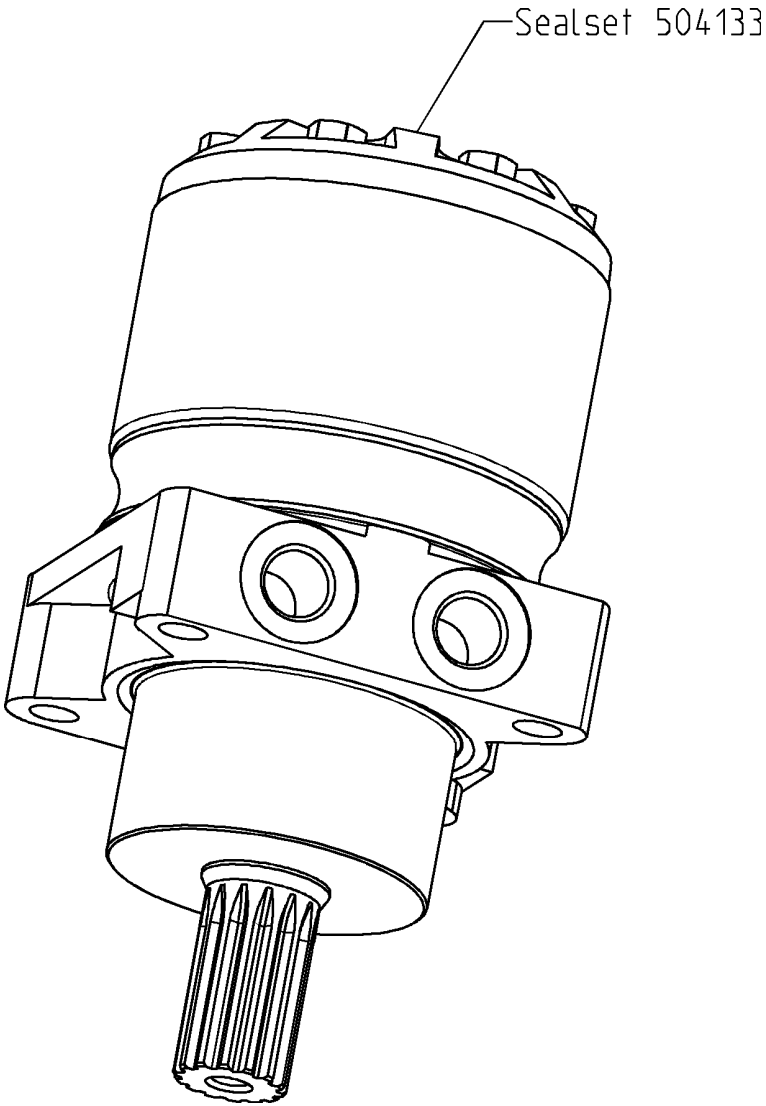
10	504054_VG_D140	Seal	2
9	507263	Cover	1
8	507262	Housing	1
7	507261	Stator	1
6	504222	Axial ring	2
5	504206	Roto seal	4
4	500652	Blanking end	3
3	500651	Blanking end	1
2	500105	Bolts Hexagon	4
1	500066	Washer spring	4
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	29	of	39
	Date	June 2022		
	Product type	DCC-50-D		
Hydraulic motor GP	Number	407855-02		

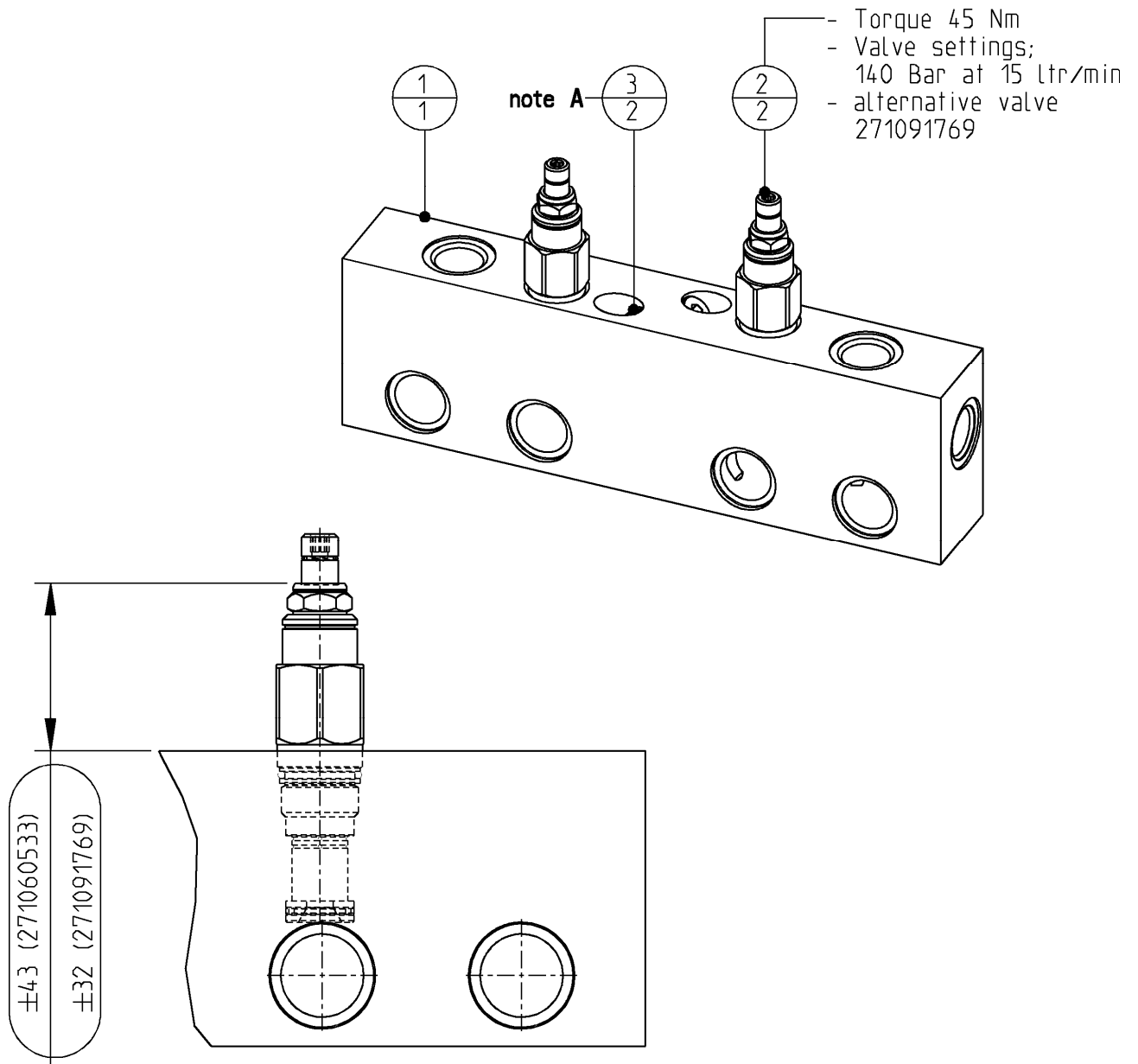


4	501801	Hydraulic motor	1
3	501099	Pinion	1
2	500347	Flat countersunk head cap screws	1
1	407692	Washer	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	<i>Page</i>	30	<i>of</i>	39
	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Hydraulic motor	<i>Number</i>	501801-00		



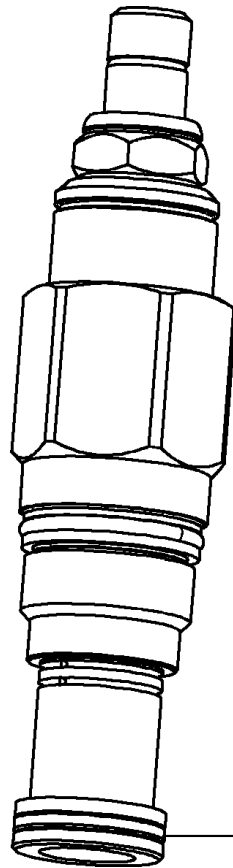
Concrete Crusher	Page	31	of	39
	Date	June 2022		
	Product type	DCC-50-D		
Valve GP	Number	501733-01		



Note A:
Mount with Cyberbound TT62
according instructions at the end
of this partsbook.

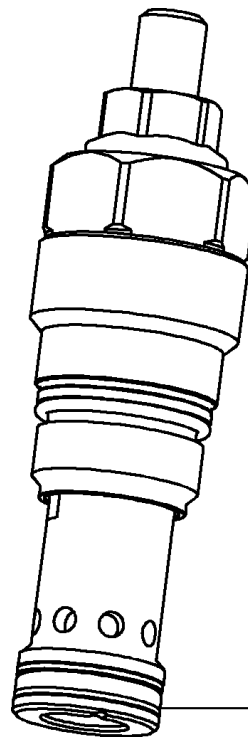
3	290066544	Blanking end ISO 6149	2
2	271060533	Cartridge- relief valve	2
1	501734	Baseplate	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	<i>Page</i>	32	<i>of</i>	39
	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Cartridge – relief valve	<i>Number</i>	271060533-C		



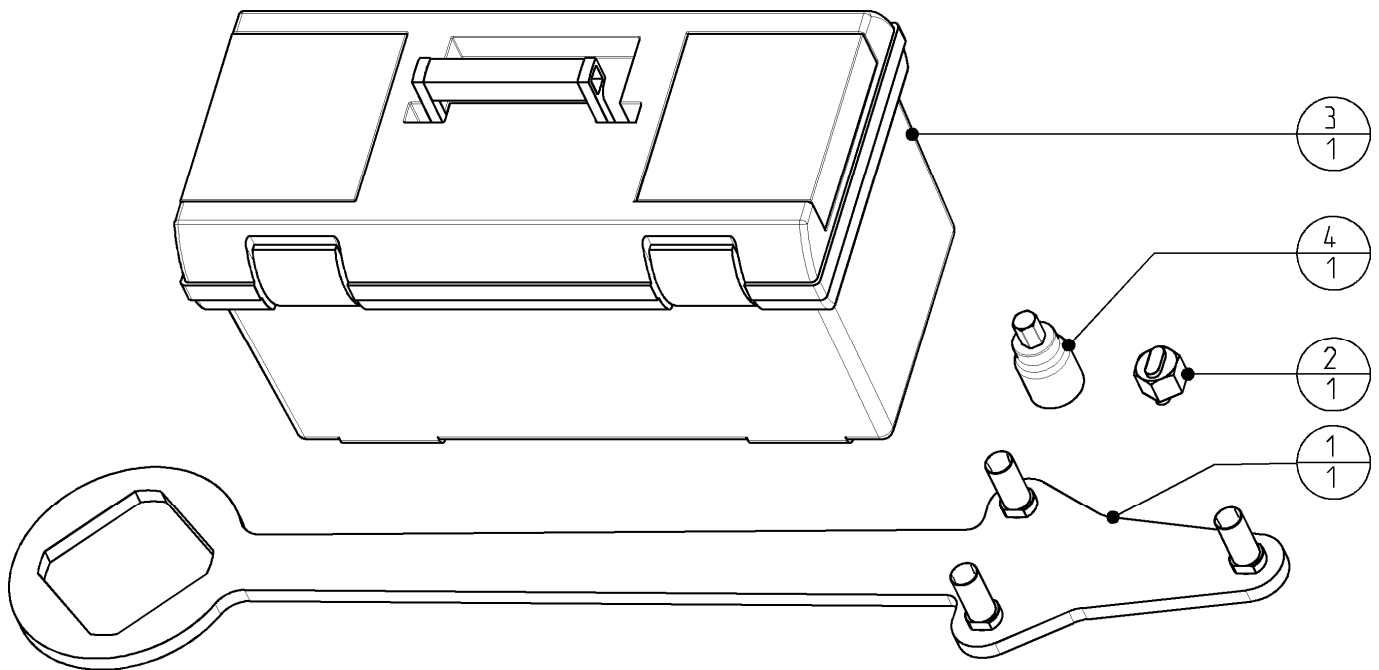
Sealset 504203

Concrete Crusher	<i>Page</i>	33	<i>of</i>	39
	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Cartridge – relief valve	<i>Number</i>	271091769-A		



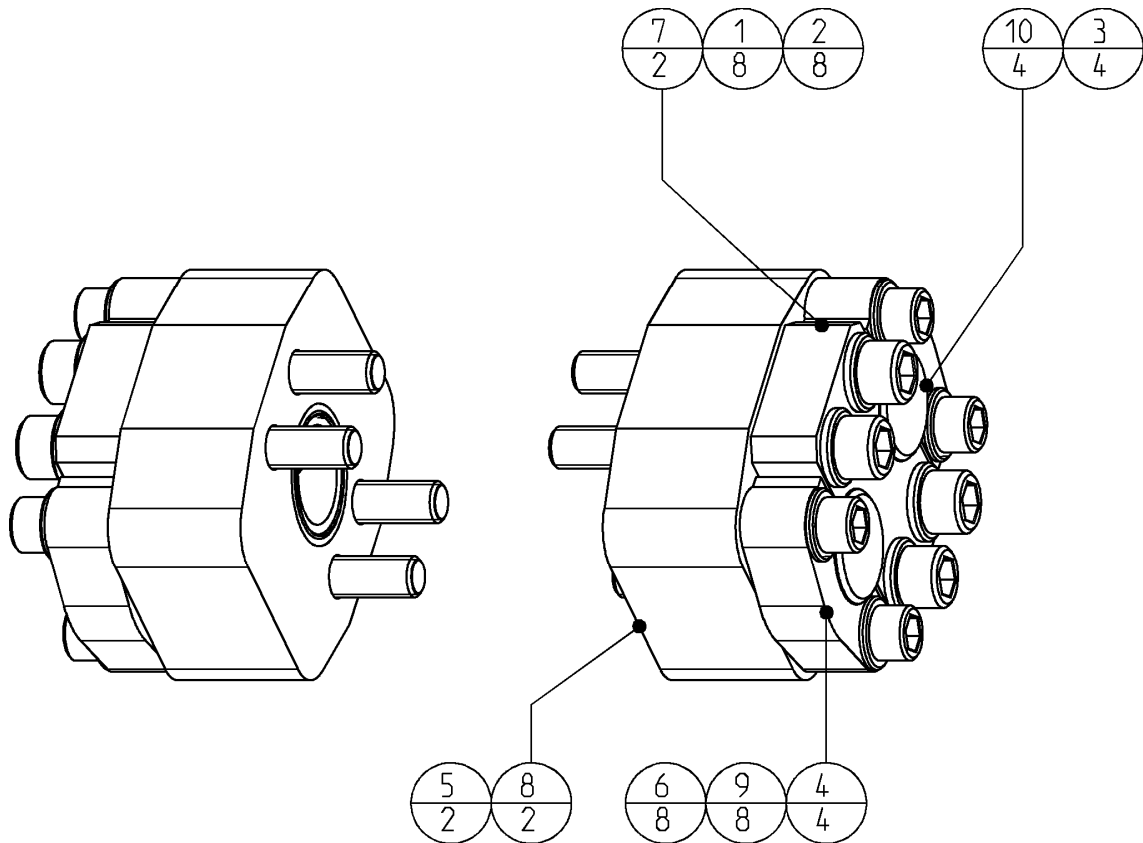
Sealset 504213

Concrete Crusher	<i>Page</i>	34	<i>of</i>	39
	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Service kit (optional)	<i>Number</i>	410135-00		



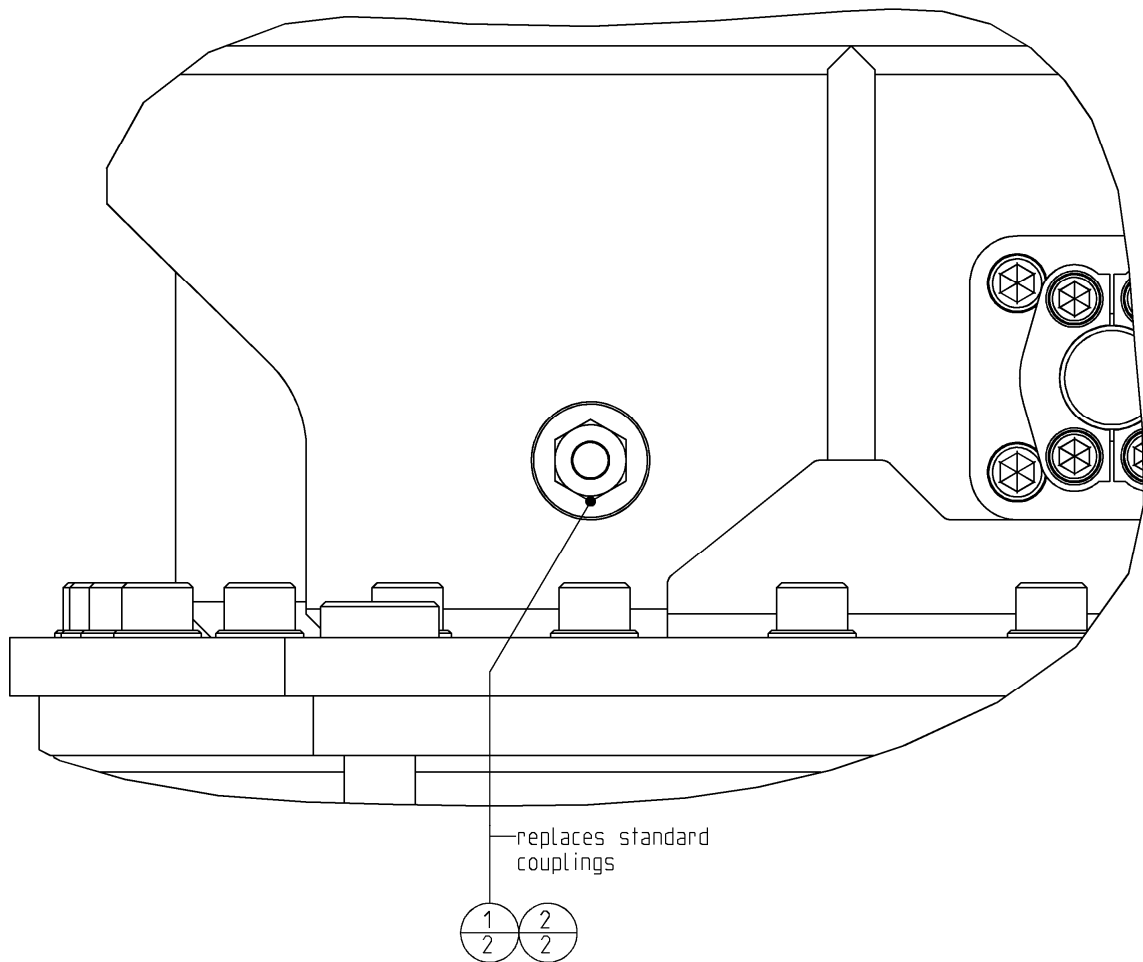
4	192072798	Screwdriver bit socket	1
3	508136	Toolbox GP	1
2	409981	Key	1
1	404984	Key GP	1
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	35	of	39
	Date	June 2022		
	Product type	DCC-50-D		
Flange kit (optional)	Number	507230-02		



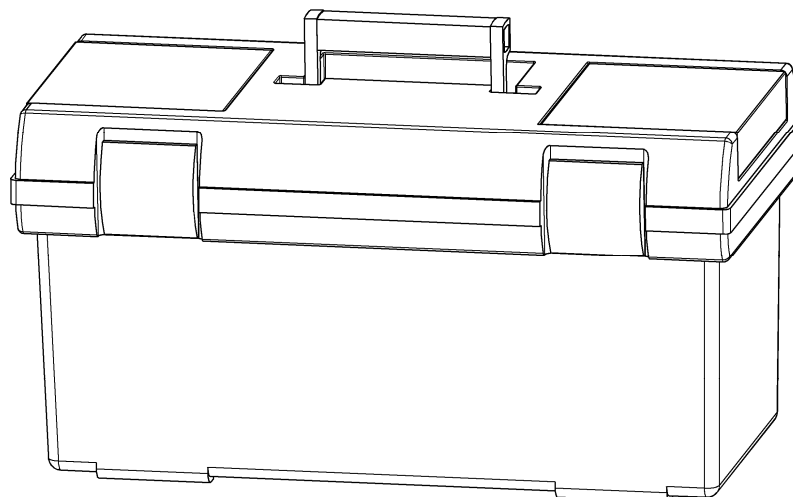
10	291065241	SAE stop	4
9	122000163	Washer normal	8
8	507201	Double flange 1 1/4" 6000 PSI	2
7	507200	SAE split flange - double	2
6	506005	Hex. socket head cap screw	8
5	504097	Seal - flange	2
4	503504	SAE split flange	4
3	500603	Seal - flange	4
2	500268	Hex. socket head cap screw	8
1	500054	Washer HV	8
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	<i>Page</i>	36	<i>of</i>	39
	<i>Date</i>	June 2022		
	<i>Product type</i>	DCC-50-D		
Fitting kit JIC (optional)	<i>Number</i>	406403-00		



2	503662	Blanking cap	2
1	503650	Male stud coupling	2
POS	PARTNUMBER	PARTNAME	QT

Concrete Crusher	Page	37	of	39
	Date	June 2022		
	Product type	DCC-50-D		
Toolbox	Number	508136-02		



**Content of toolbox,
completed with shims, partsbook and manual of the shear**

				25	257013302	Kantseal 15,54 x 2,51	2
				24	121060762	Locknut M10 SEAL LOCK	2
				16	504009	O-ring 44,04x 3,53	3
				17	504017	O-ring 36,09x 3,53	2
				18	504048	O-ring 25,3 x 2,4	3
				19	504047	O-ring 20,3 x 2,4	3
				20	504046	O-ring 16,3 x 2,4	3
				21	504070	O-ring 12,37x 2,62	3
				22	504045	O-ring 12,0 x 2,0	3
				23	504043	O-ring 6,0 x 1,5	3
				15	504041	Seal 1-1/4" 38,8x45,8x2	2
				14	504040	Seal 1" 29,7x35,7x2	2
				13	504039	Seal 3/4" 23,9x29,2x1,5	2
				12	504036	Seal 1/4" 11,6x16,5x1,5	2
				11	504038	Seal 1/2" 18,5x23,9x1,5	2
				10	504097	Seal Flange 1-1/2"	3
				9	500603	Seal Flange 1-1/4"	3
				8	500601	Seal Flange 1"	3
				7	500600	Seal Flange 3/4"	3
				6	189069365	Sticker "Free to tank"	2
				5	508152	Sticker "Maintenance"	4
				4	508113	Sticker "Safety"	4
				3	503638	Testpoint 7/16"UNF	2
				2	500740	Testpoint G1/4"	2
				1	508137	Toolbox 580x290x300	1
				POS	PARTNUMBER	PARTNAME	QT
45	251065237	Back-up ring 50,0x 44,6x1,4	2				
44	504026	Back-up ring 44,5x42,5x2,9	2				
43	290058186	Blanking end M33x2 OR	1				
42	290058185	Blanking end M27x2 OR	1				
41	290058184	Blanking end M22x1,5 OR	1				
40	290066544	Blanking end M10x1,0 OR	1				
39	500654	Blanking end 1" -WD	1				
38	500653	Blanking end 3/4"-WD	1				
37	500652	Blanking end 1/2"-WD	1				
36	500651	Blanking end 3/8"-WD	1				
35	500650	Blanking end 1/4"-WD	1				
34	500649	Blanking end 1/8"-WD	1				
33	502562	Bleedingscrew M10 L=58,5	2				
32	120075770	Blanking screw M8x1,0	4				
31	502000	Filter line built-in	2				
30	506046	Glue Loctite 2701 5ml	1				
29	195050158	Glue TT62 pump gel	1				
28	508139	Grease cartridge	1				
27	508138	Grease pistol	1				
26	500560	Grease-nipple, straight M10x1	10				

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	Date	June 2022		
	Product type	DCC-50-D		
Additional parts	Number	n.a.		

Chemical lock

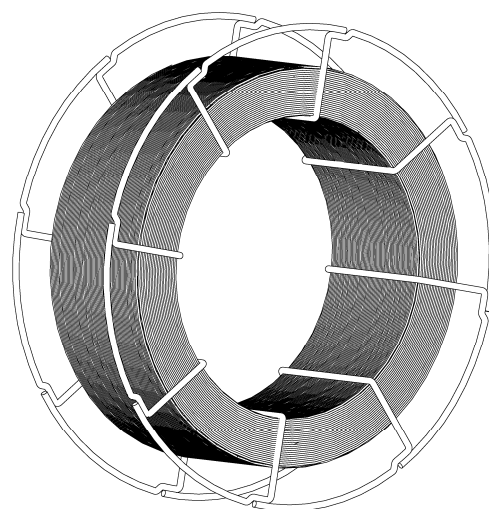
195050158	Cyberbond TT62 Pumpgel	1
506018	Loctite 480 Flacon 20 gr	1
506017	Loctite 638 Flacon 50 ml	1
506016	Loctite 270 Flacon 50 ml	1
PARTNUMBER	PARTNAME	QT



MAG welding wire

- for hard facing cutting blades
- 48-52 HRc
- Standards;
 - AWS A 5.21: no standard
 - EN ISO 14700: ~S Fe14
 - DIN: W.Nr. 1.8425
 - DIN 8555: MSG 2-GZ-500

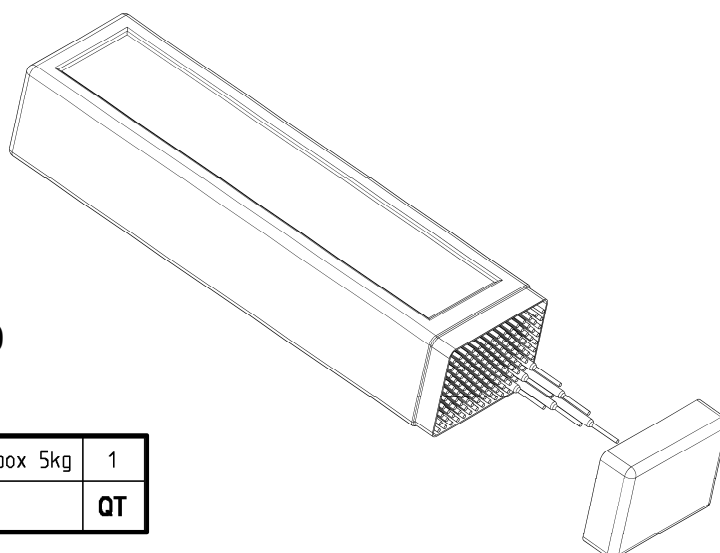
501237	Welding wire MAG; 1.8425, coil 15kg	1
PARTNUMBER	PARTNAME	QT



Welding electrodes

- for hard facing cutting blades
- 48-52 HRc
- Standards;
 - AWS A 5.21: no standard
 - EN ISO 14700: ~S Fe14
 - DIN: W.Nr. 1.8425
 - DIN 8555: MSG 2-GZ-500

501238	Weld. electr.:1.8425, Ø 2,5mm, box 5kg	1
PARTNUMBER	PARTNAME	QT



Concrete Crusher	Page	39	of	39
	Date	June 2022		
	Product type	DCC-50-D		
Instructions	Number	n.a.		

Mounting instructions for Cyberbound TT 62

This instruction shall guarantee that all hydraulic fittings and cartridges will be mounted and glued in correctly.

Procedure:

Clean and degrease thoroughly all components with a special cleaner for anarobic adhesives (e.g. Loctite cleaner 7063) or acetone.

Apply on the outside thread only a bead of Cyberbond TT62 pump gel to approx. 2/3 of the girth of the second thread for fittings up to a diameter of 20mm or to the entire girth for fittings with a diameter larger than 20mm.



Cyberbound
TT 62



Clean from adhesive residues pressed out from the bore hole after fitting.

ATTENTION. The sealings shall be free of adhesive residues!

Tighten fittings with given fastening torques.

Standard torque values for bolts

(when not indicated)

Thread size	Torque (Nm) for quality		
	8.8	10.9	12.9
M8	22,5	32,4	38,7
M10	45,0	63,0	75,6
M12	77,4	109,0	131,0
M16	194,0	270,0	324,0
M20	369,0	522,0	630,0
M24	639,0	900,0	1080,0
M27	945,0	1305,0	1575,0
M30	1260,0	1800,0	2160,0



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